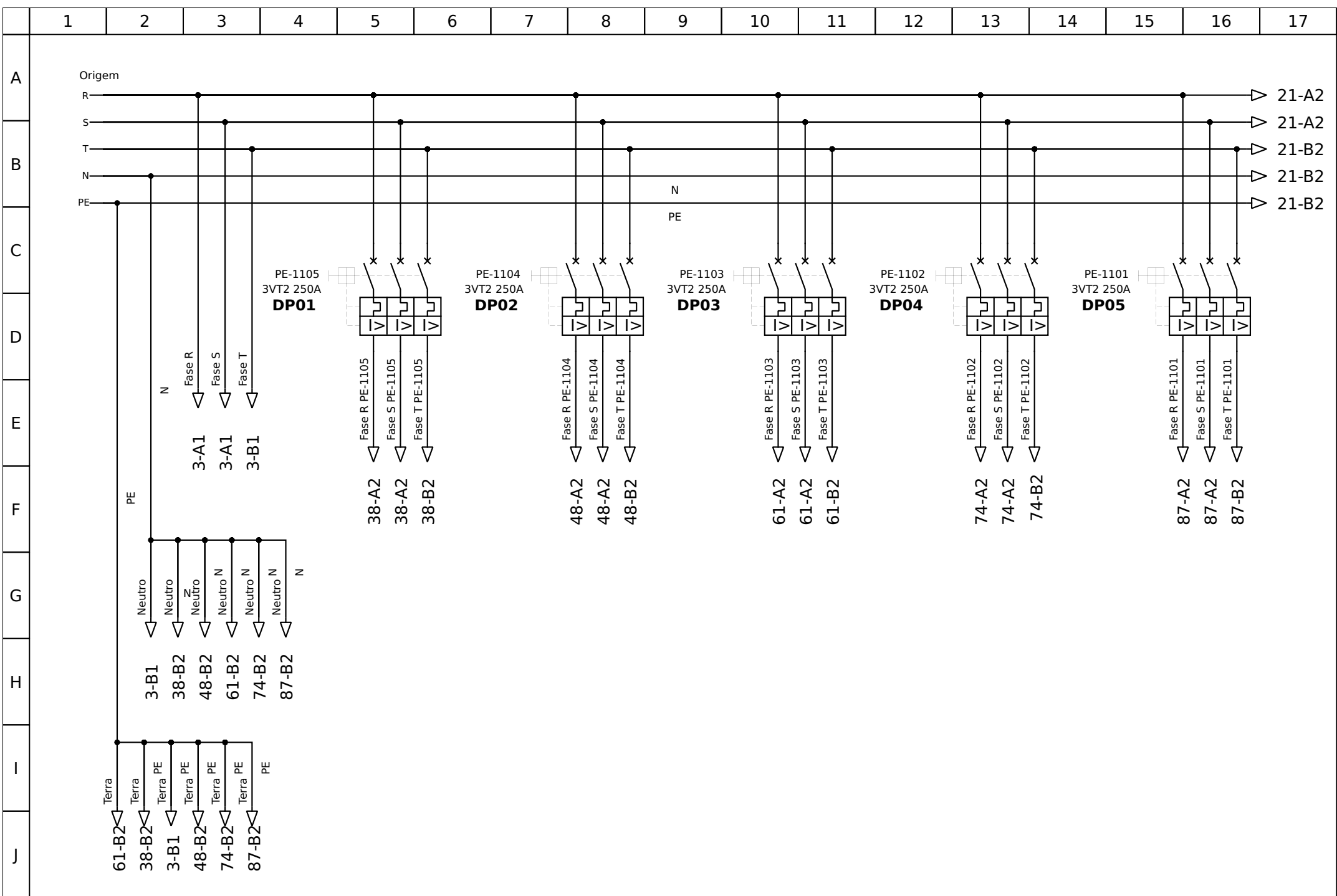
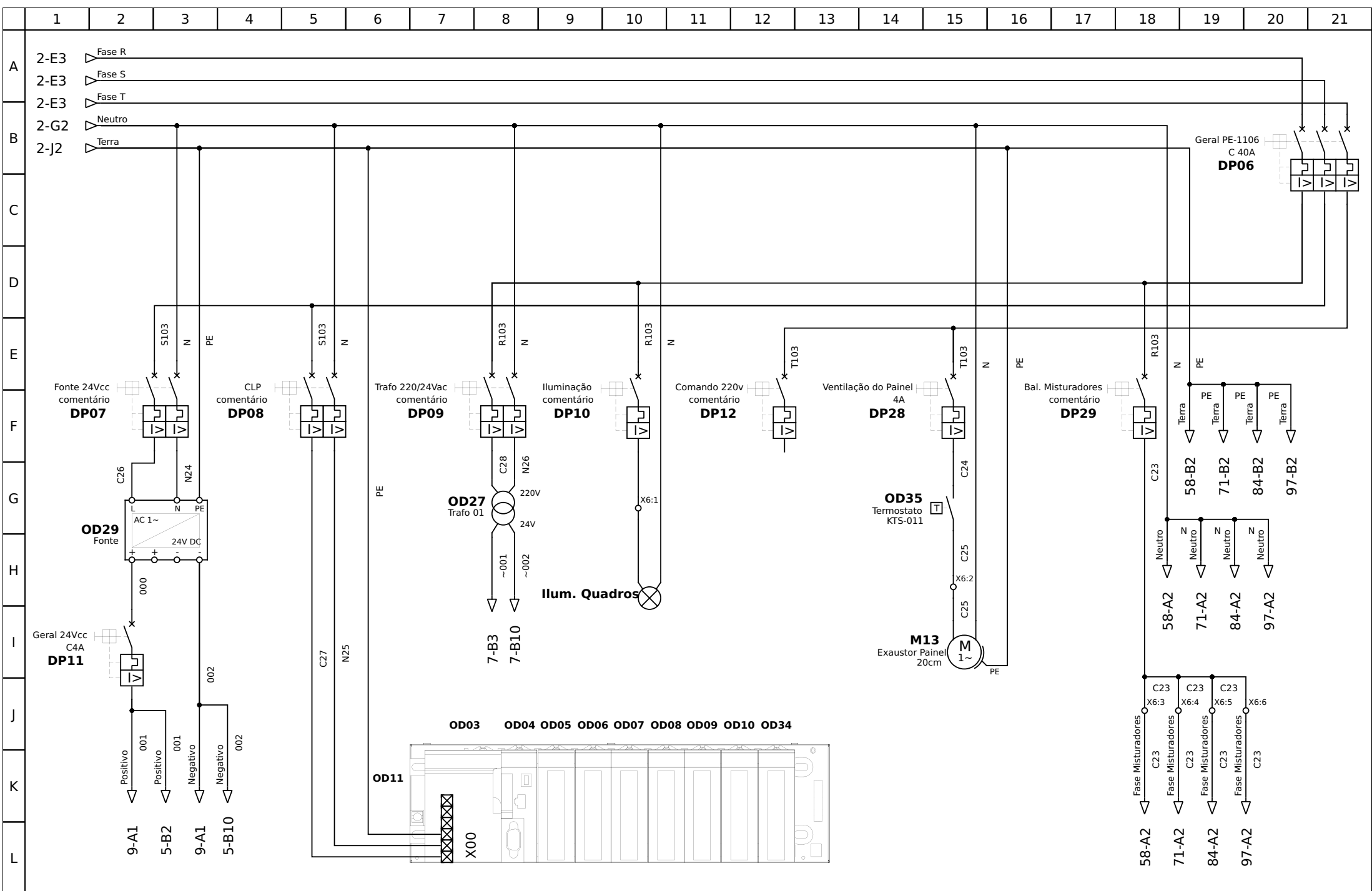


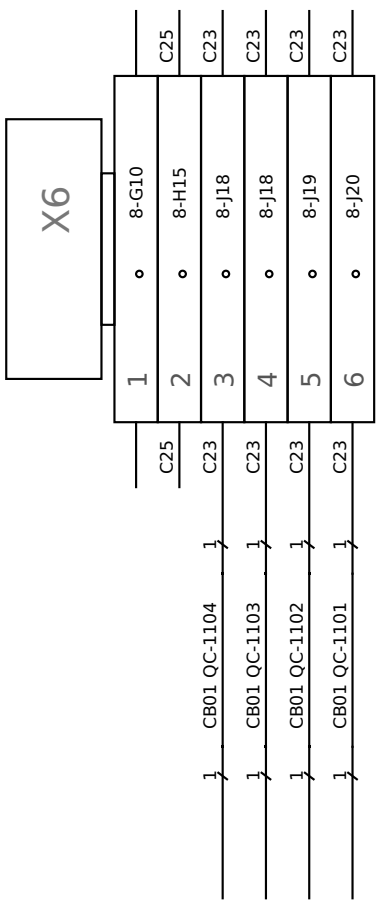
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A	<h1>Moagem Tinta Pó</h1>																
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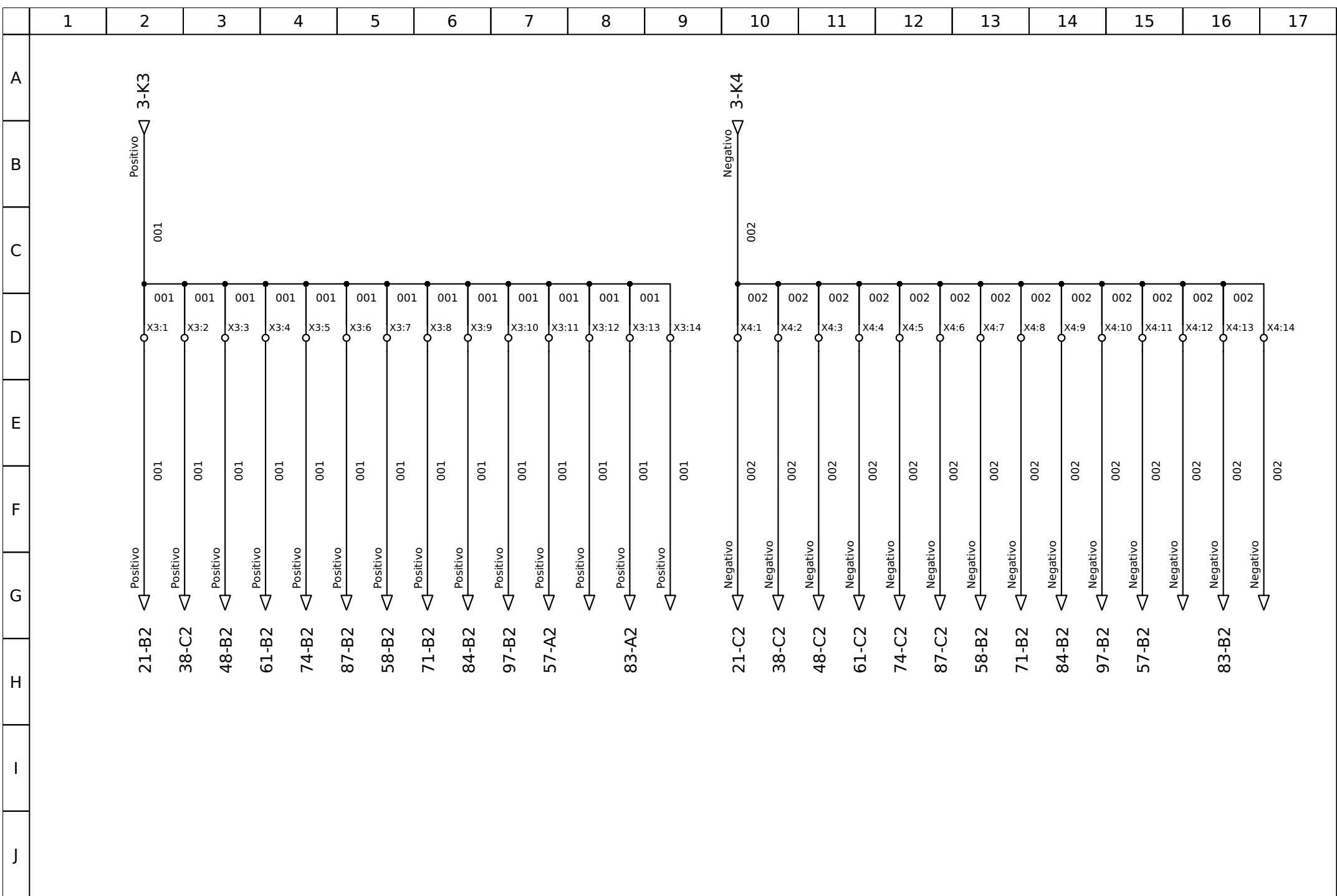
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1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17





VAI PARA SEU  
RESPECTIVO  
PAINEL



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X3

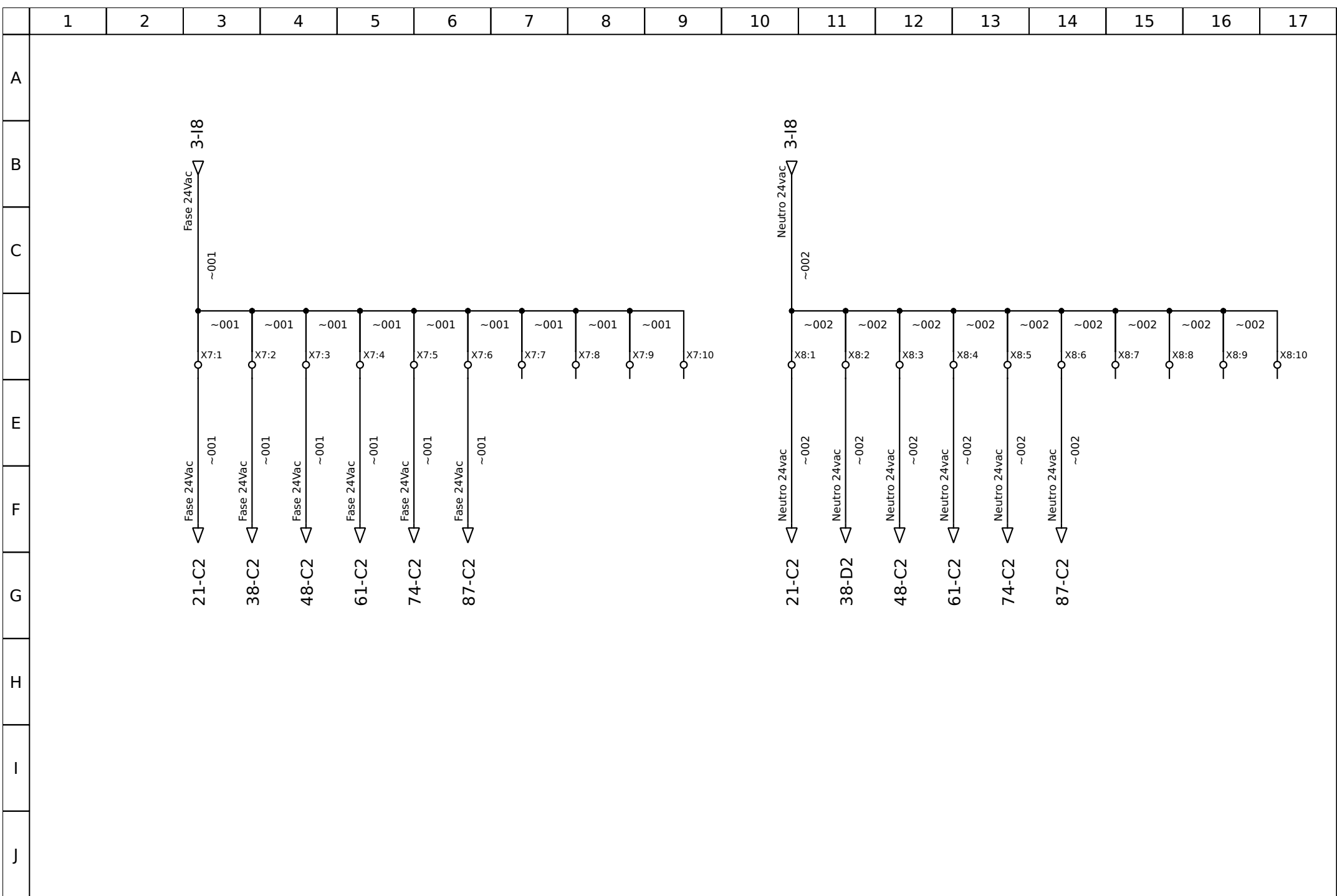
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1	CB01 PE-1103	1	001	001
1	CB01 PE-1102	1	001	001
1	CB01 PE-1101	1	001	001
4	CB01 QC-1104	4	001	001
4	CB01 QC-1103	4	001	001
4	CB01 QC-1102	4	001	001
4	CB01 QC-1101	4	001	001
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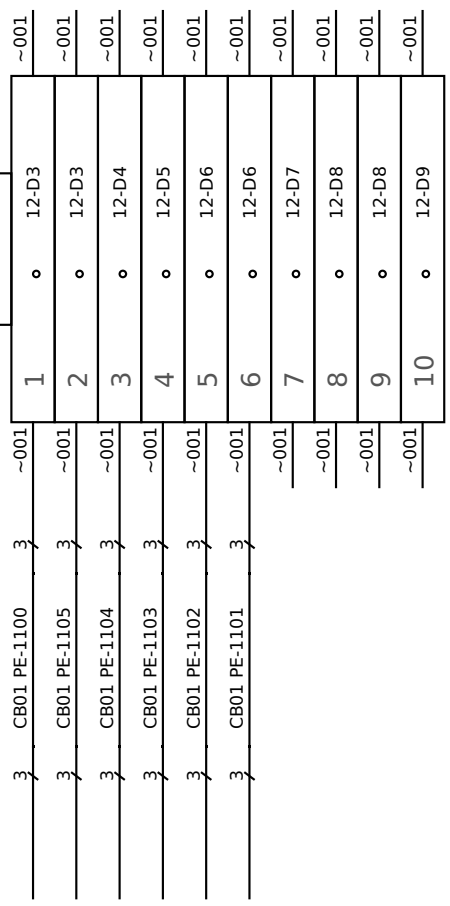
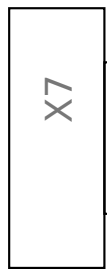
CADA CABO VAI PARA SEU RESPECTIVO PAINEL

X4

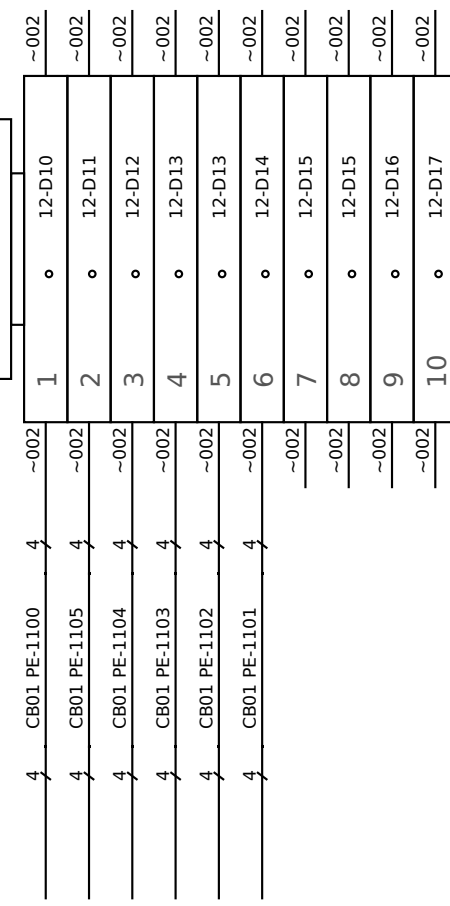
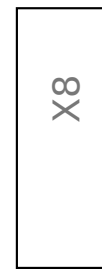
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2	CB01 PE-1104	2	002	002
2	CB01 PE-1103	2	002	002
2	CB01 PE-1102	2	002	002
2	CB01 PE-1101	2	002	002
5	CB01 QC-1104	5	002	002
5	CB01 QC-1103	5	002	002
5	CB01 QC-1102	5	002	002
5	CB01 QC-1101	5	002	002
2	CB01 CM-1104	2	002	002
2	CB01 CM-1103	2	002	002
2	CB01 CM-1102	2	002	002
2	CB01 CM-1101	2	002	002

CADA CABO VAI PARA SEU RESPECTIVO PAINEL



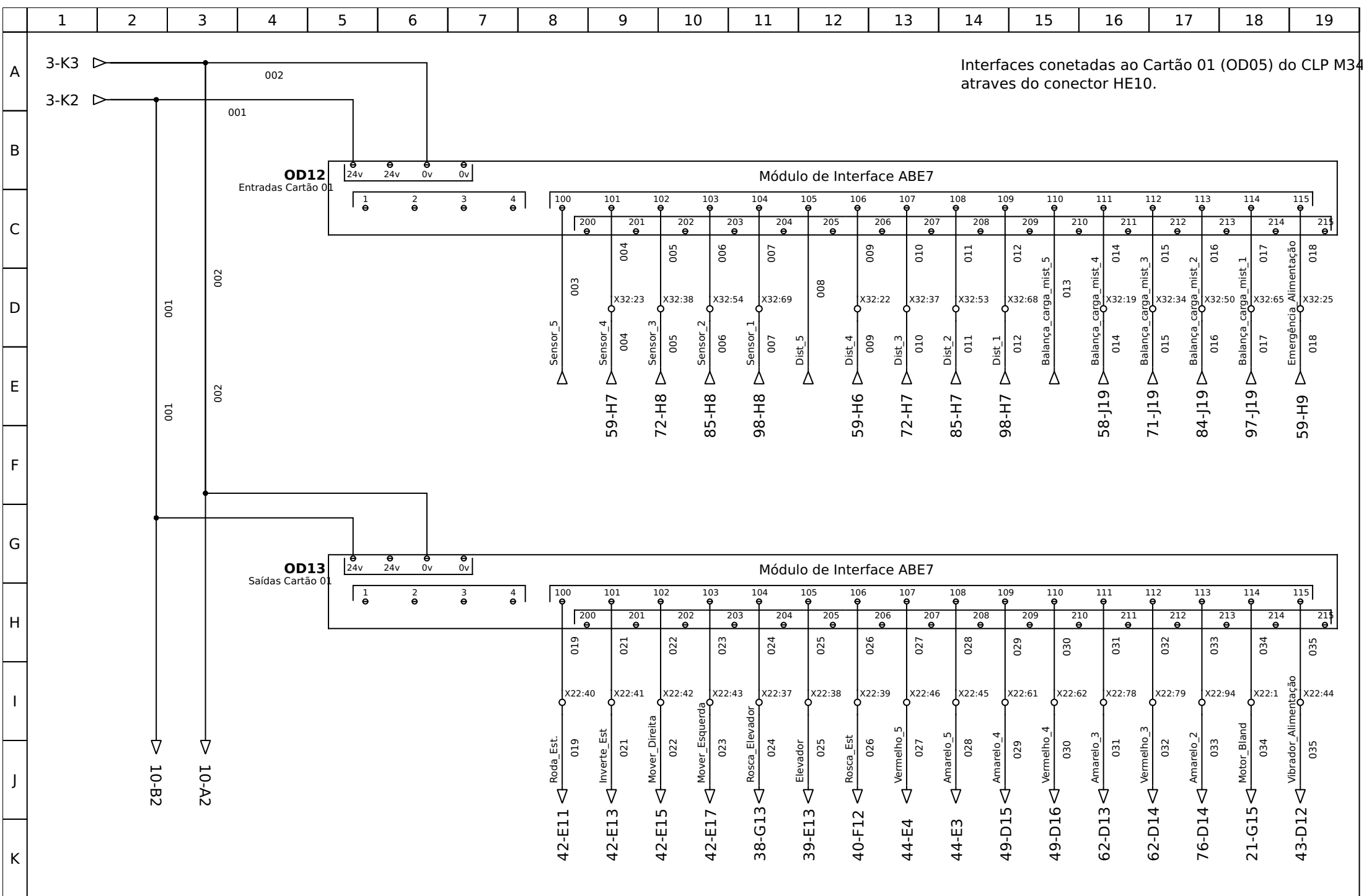


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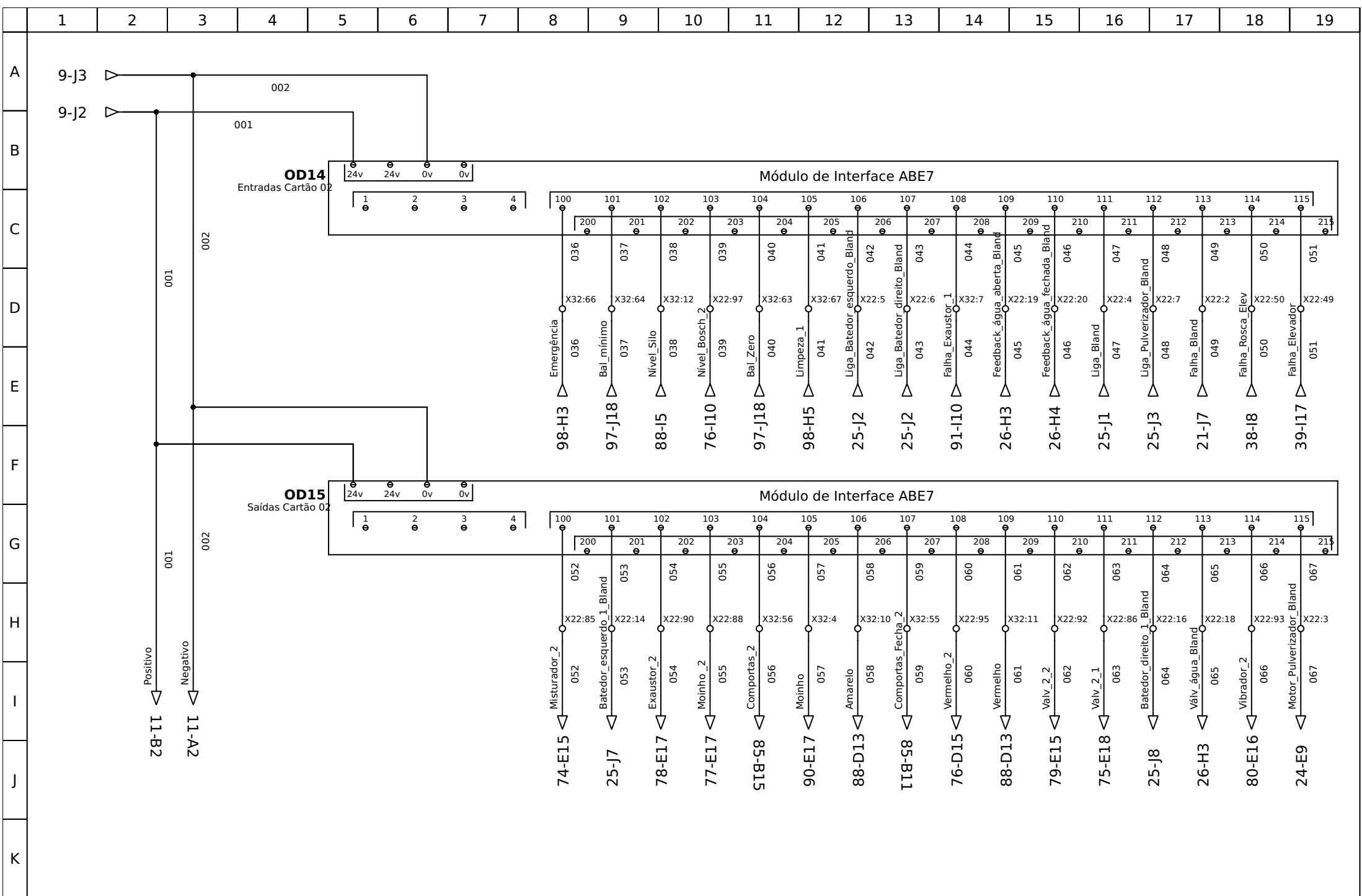


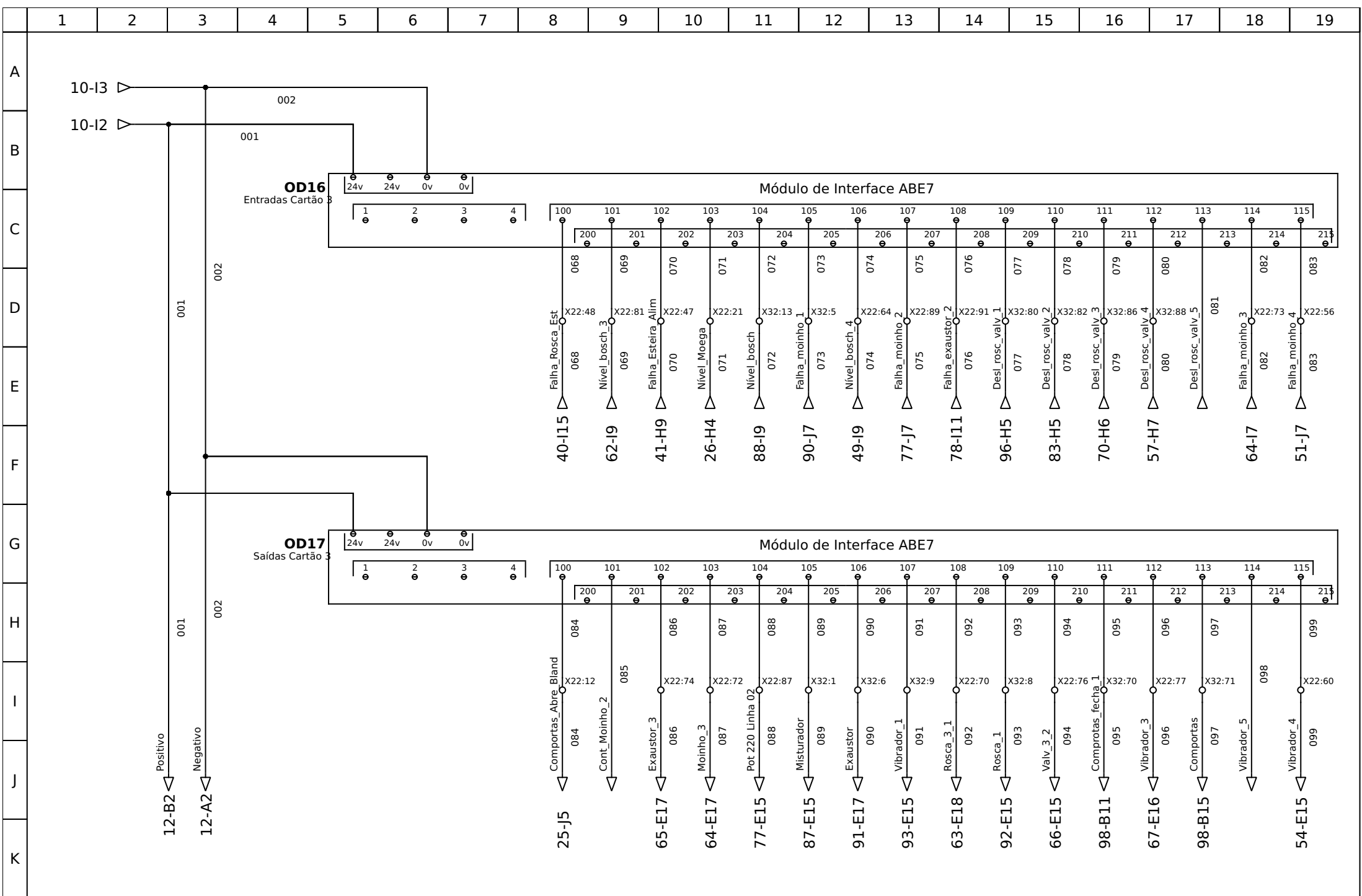
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SEU RESPECTIVO PAINEL

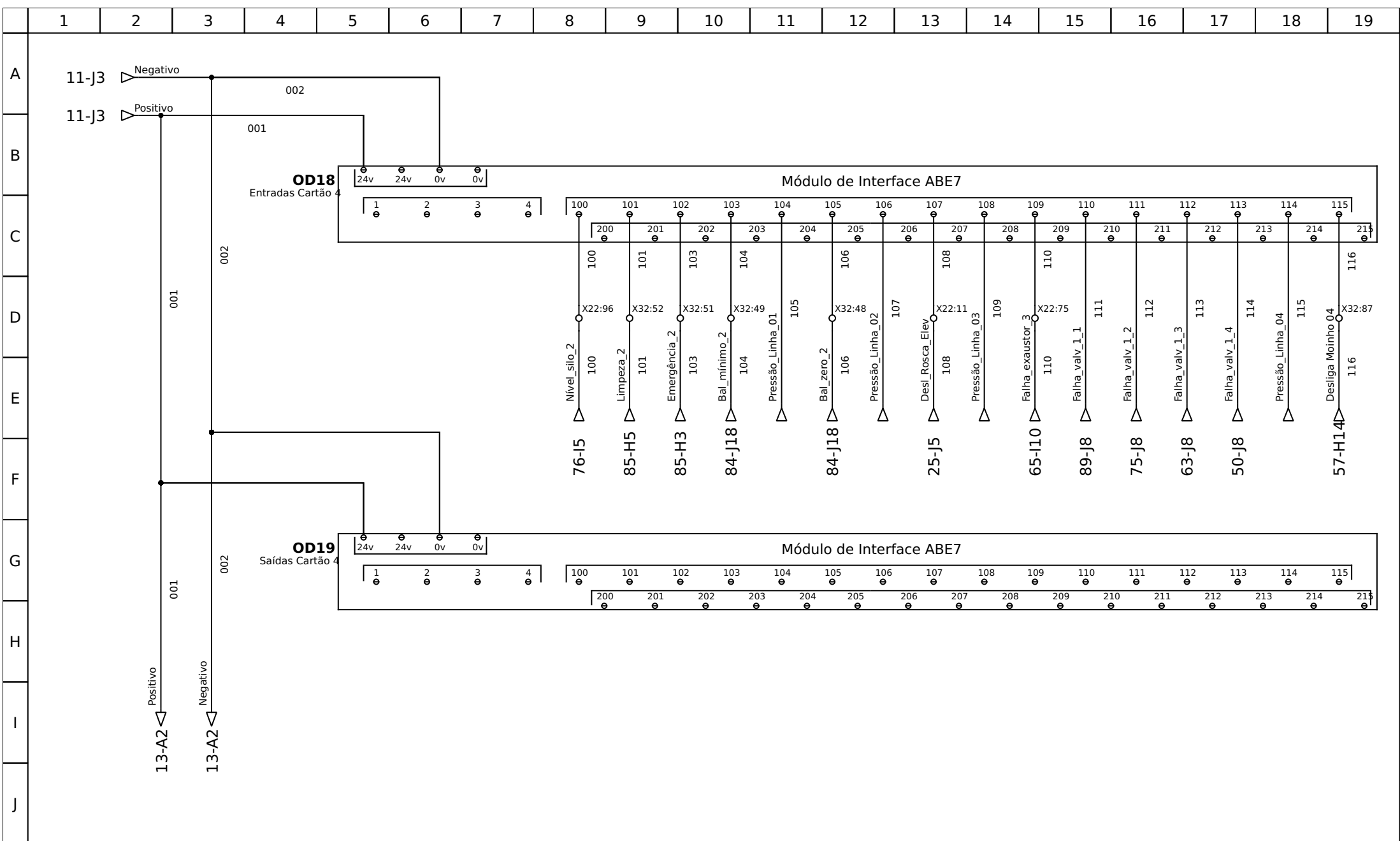


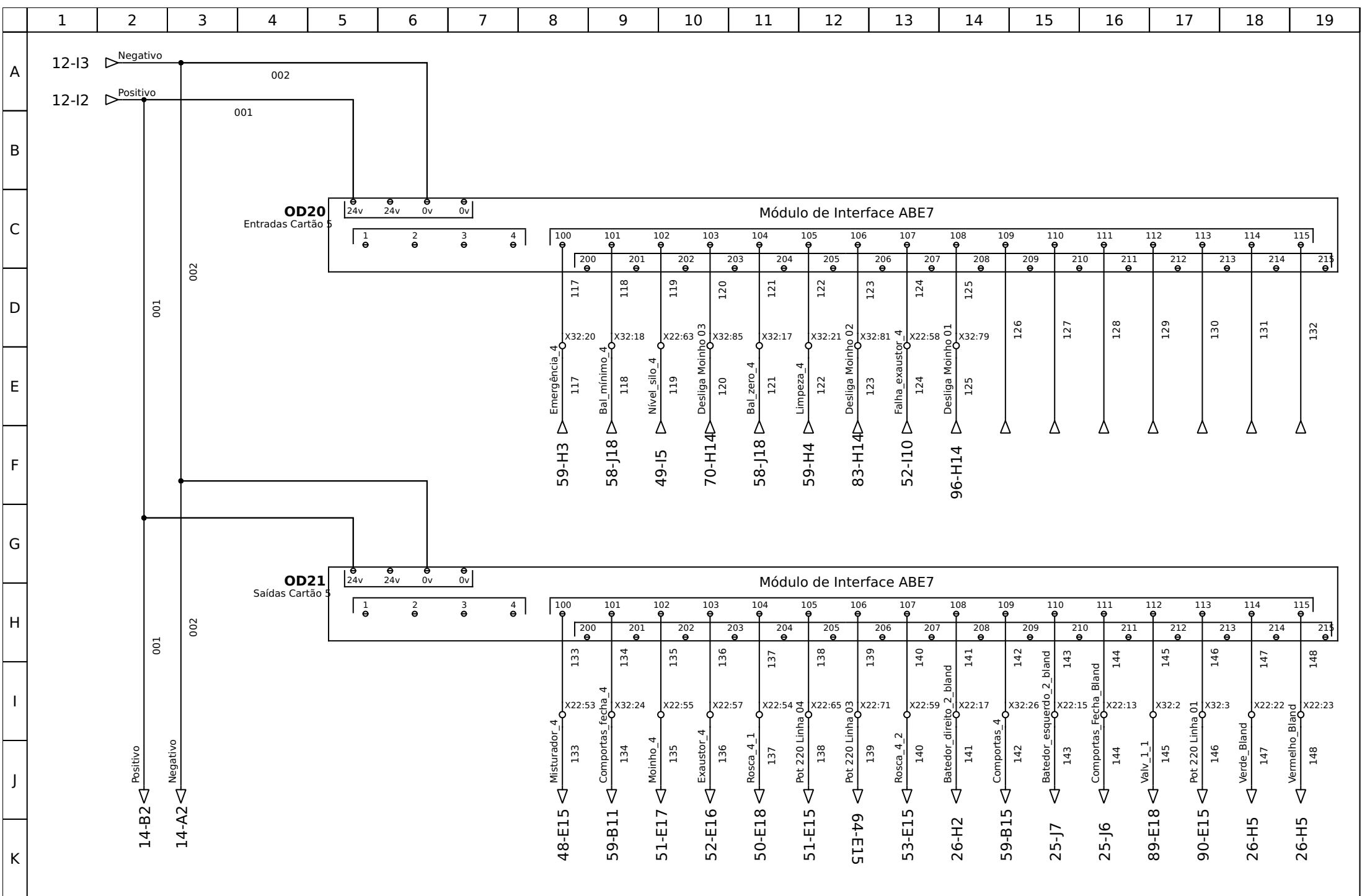


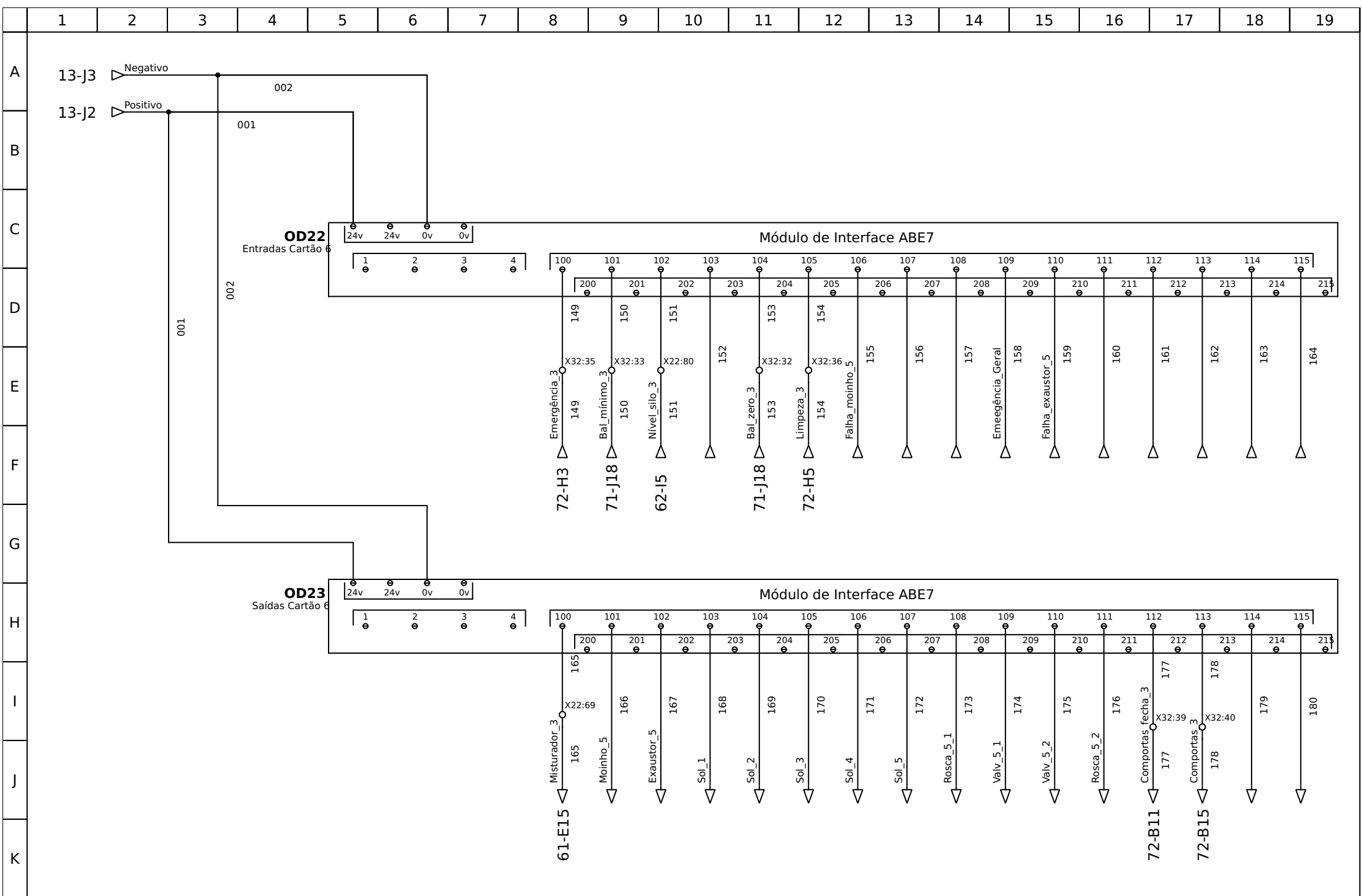
Interfaces conetadas ao Cartão 01 (OD05) do CLP M34 através do conector HE10.

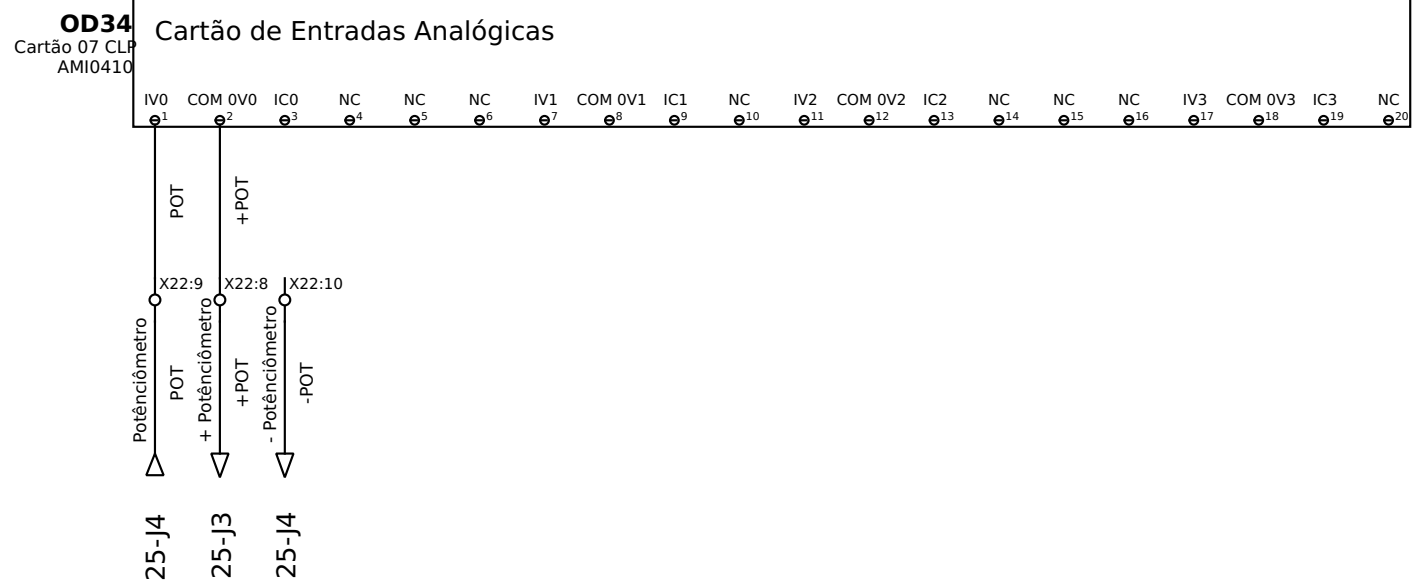


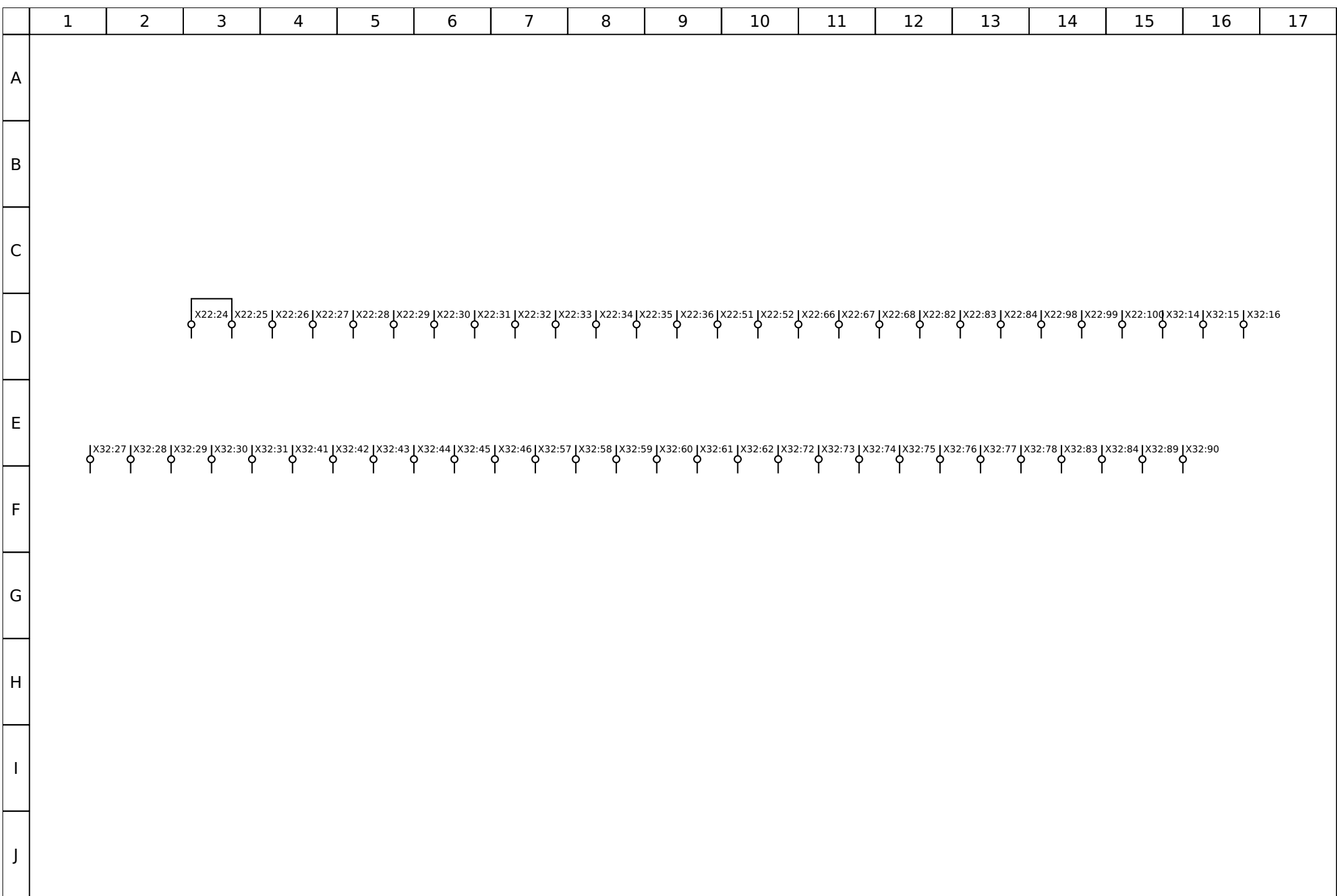














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A	X22(1)																																																	
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C	X22(1)																																																	
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E	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	5	6	7	8	9	10	11	12	13	14	15	16	17	18
F	X22(1)																																																	
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H	X22(1)																																																	
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J	X22(1)																																																	

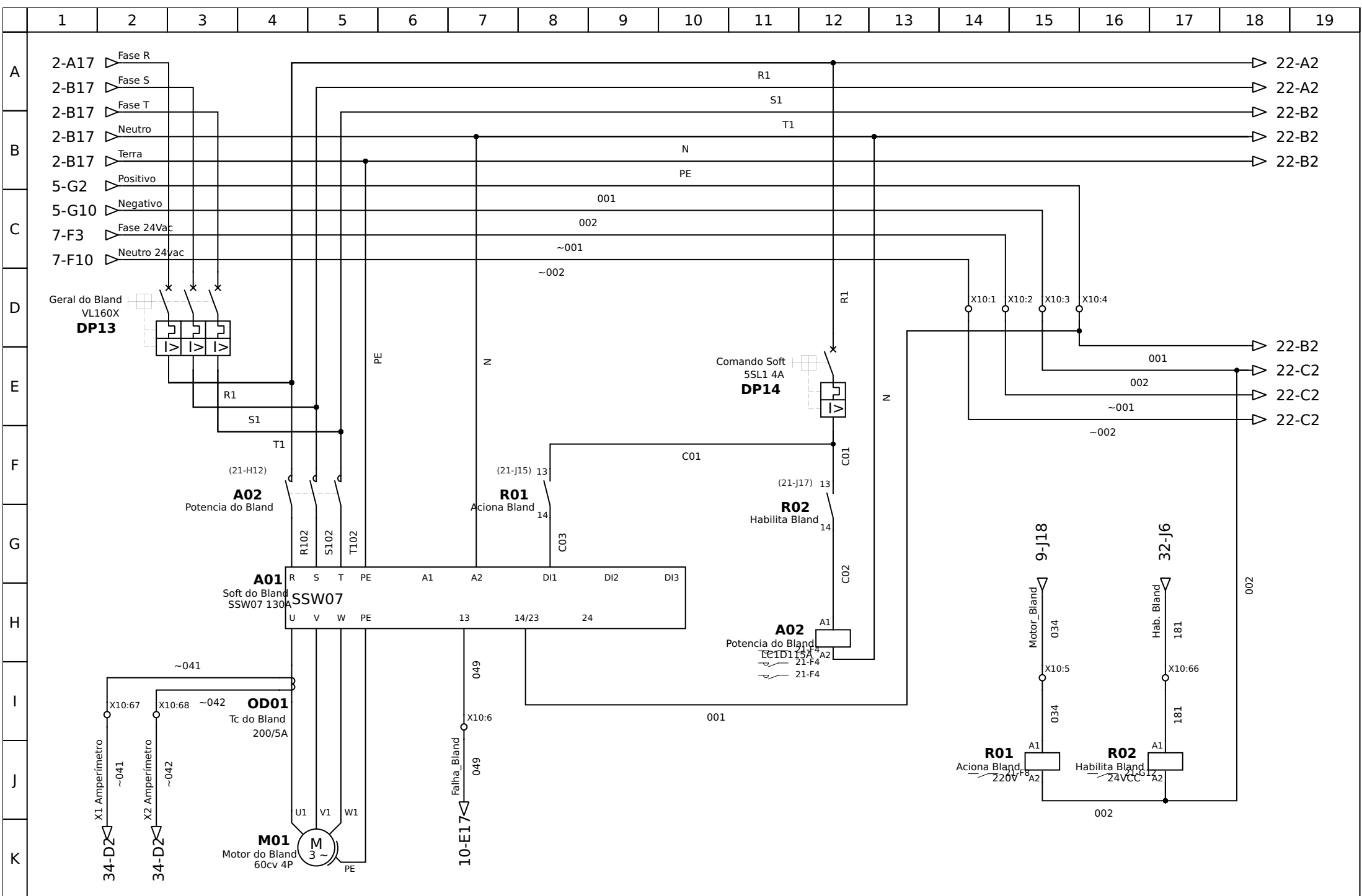
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C																									
D																									
E	19 20	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	133 137 135 083 136 124 140 099 029 030 119 074 138	19 20	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	165 092 139 087 082 086 110 094 096 031 032 151 069	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	165 092 139 087 082 086 110 094 096 031 032 151 069	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	052 063 088 055 075 054 076 062 066 033 060 100 039	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	052 063 088 055 075 054 076 062 066 033 060 100 039	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	052 063 088 055 075 054 076 062 066 033 060 100 039	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	052 063 088 055 075 054 076 062 066 033 060 100 039	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	052 063 088 055 075 054 076 062 066 033 060 100 039						
F	CB01 PE-1105				CB01 PE-1104				CB01 PE-1103					CB01 PE-1102											
G	19 20	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	133 137 135 083 136 124 140 099 029 030 119 074 138	19 20	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	165 092 139 087 082 086 110 094 096 031 032 151 069	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	165 092 139 087 082 086 110 094 096 031 032 151 069	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	052 063 088 055 075 054 076 062 066 033 060 100 039	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	052 063 088 055 075 054 076 062 066 033 060 100 039	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	052 063 088 055 075 054 076 062 066 033 060 100 039	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	052 063 088 055 075 054 076 062 066 033 060 100 039	5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	052 063 088 055 075 054 076 062 066 033 060 100 039						
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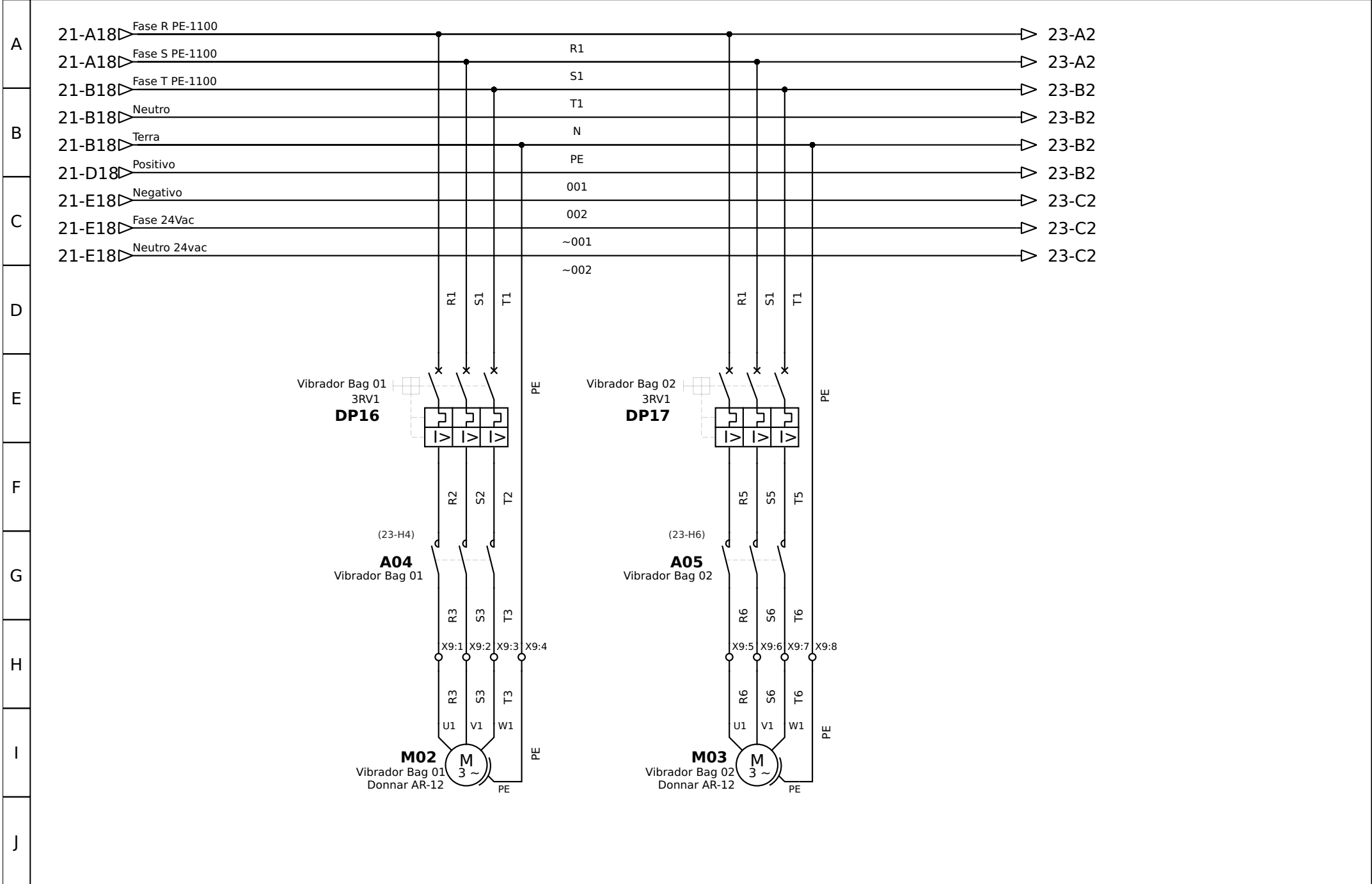
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C	X32(1)																			
D																				
E	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	6	7	8	9
F	CB01 PE-1101					CB01 QC-1104					CB01 QC-1103					CB01 QC-1102				
G	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	6	7	8	9
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I																				
J																				

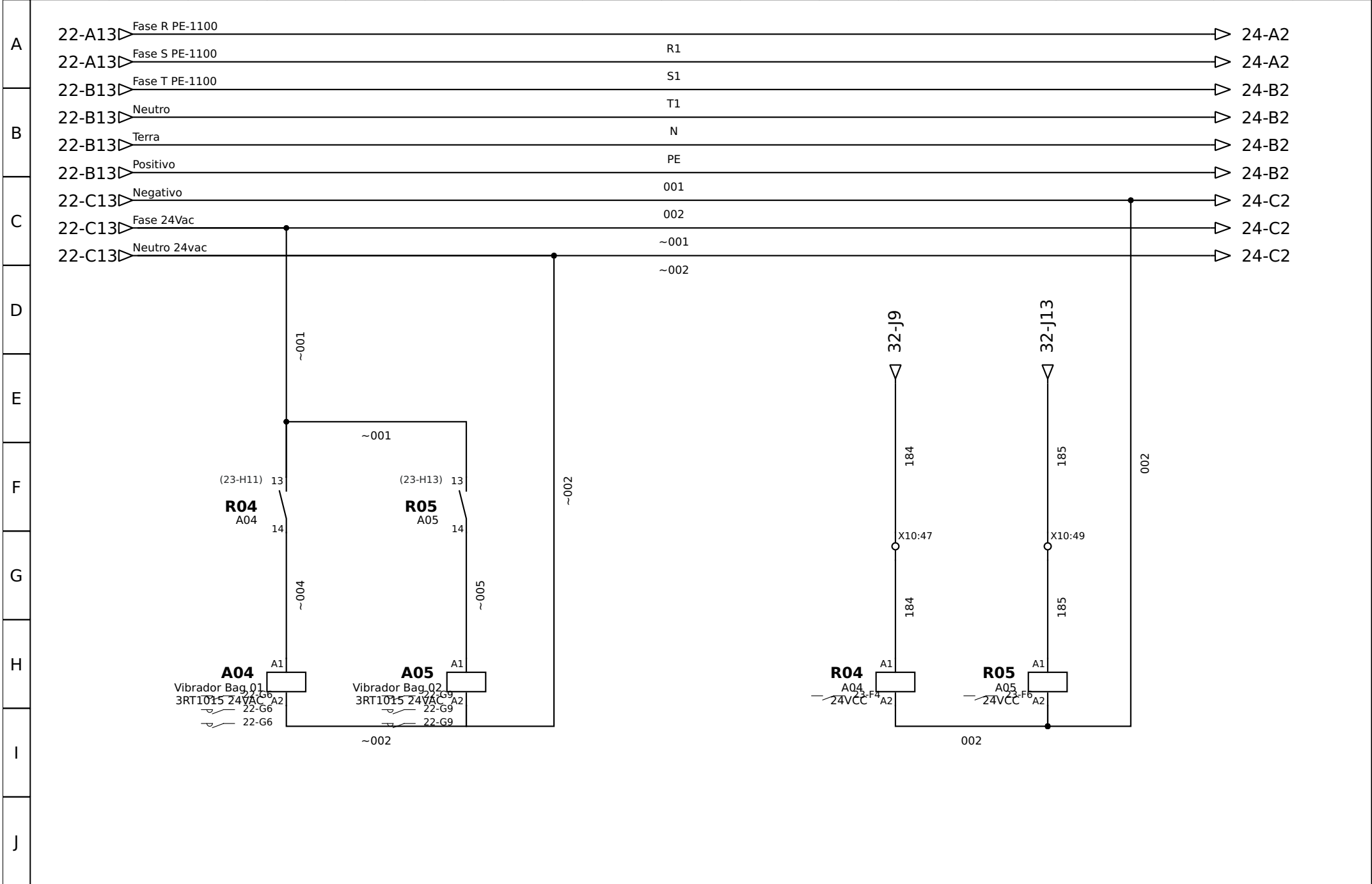
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3	18-I17	146
4	15-H12	057
5	16-D12	073
6	16-I12	090
7	15-D14	044
8	16-I14	093
9	16-I13	091
10	15-H12	058
11	15-H14	061
12	15-D10	038
13	16-D11	072
14	21-D15	
15	21-D16	
16	21-D16	
17	18-D11	121
18	18-D9	118
19	14-D16	014
20	18-D8	117
21	18-D12	122
22	14-D12	009
23	14-D9	004
24	18-I9	134
25	14-D19	018
26	18-I14	142
27	21-E1	
28	21-E2	
29	21-E2	
30	21-E3	
31	21-E3	
32	19-E11	153
33	19-E9	150
34	14-D17	015
35	19-E8	149
36	19-E12	154
37	14-D13	010
38	14-D10	005
39	19-I17	177
40	19-I17	178
41	21-E4	
42	21-E4	
43	21-E5	
44	21-E6	
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46	21-E7	
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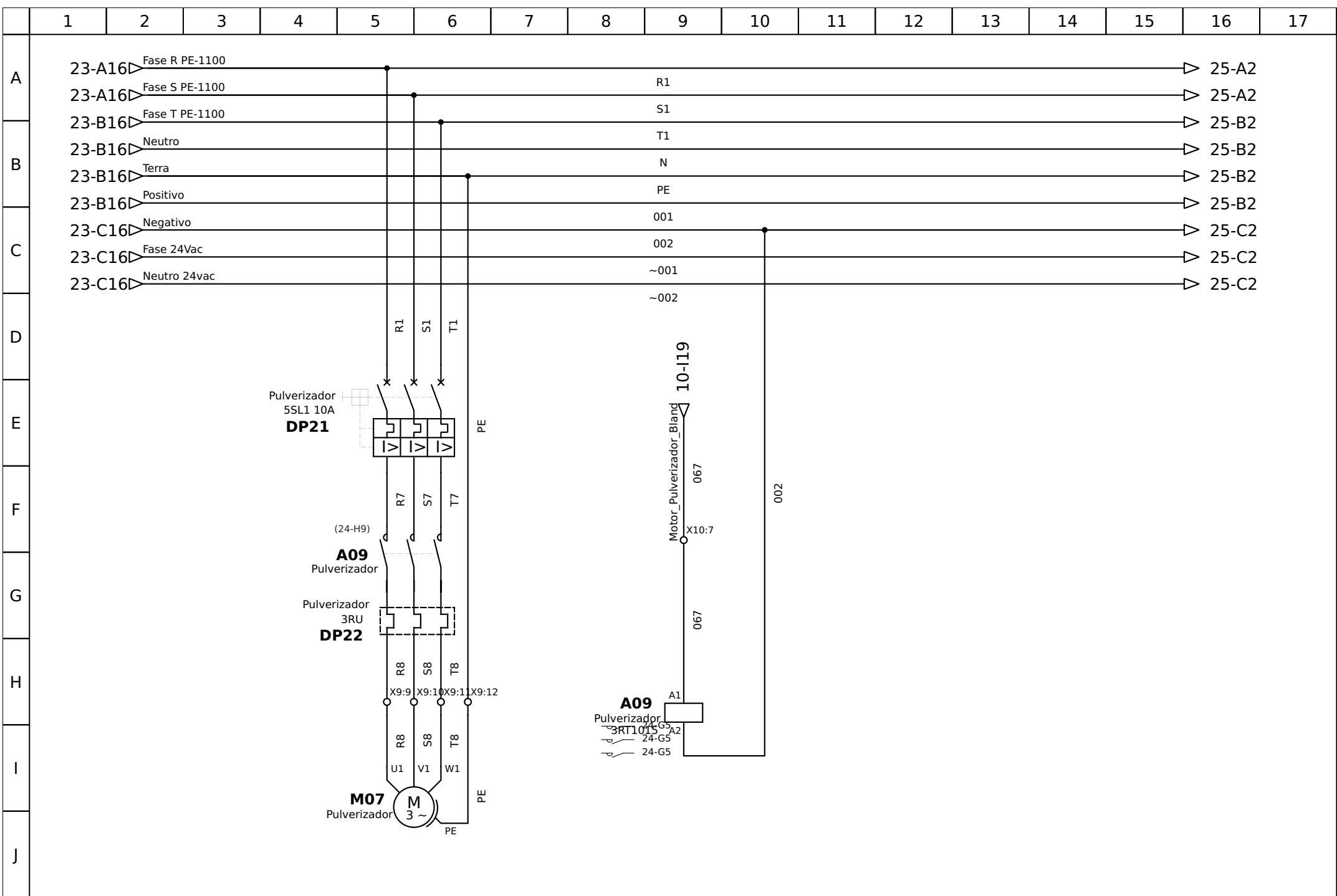
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8	057
9	073
10	090
11	044
12	093
13	091
14	058
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18	
19	
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7	118
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9	117
10	122
11	009
12	004
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14	018
15	142
16	
17	
18	
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6	153
7	150
8	015
9	149
10	154
11	010
12	005
13	177
14	178
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7	104
8	016
9	103

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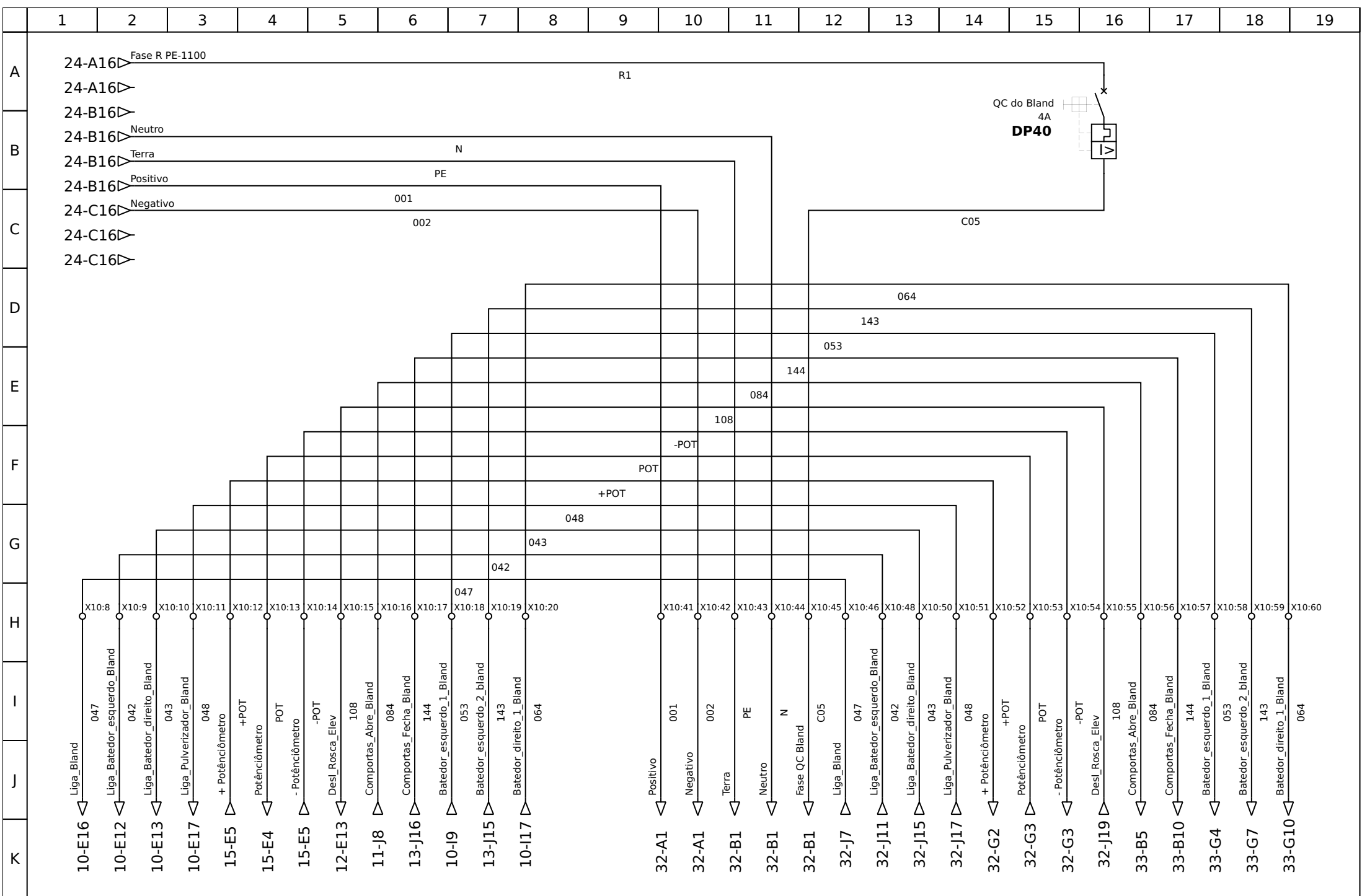


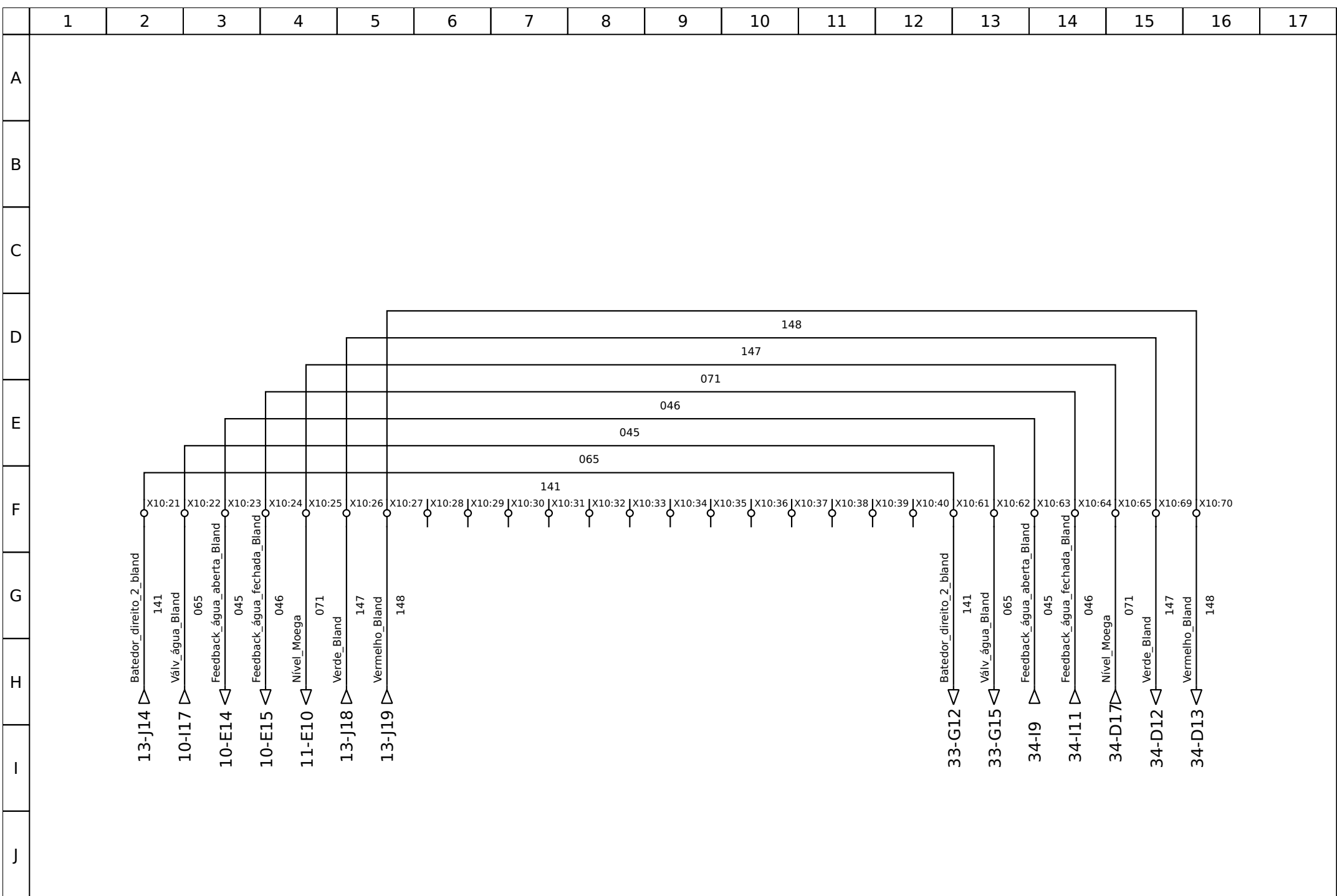


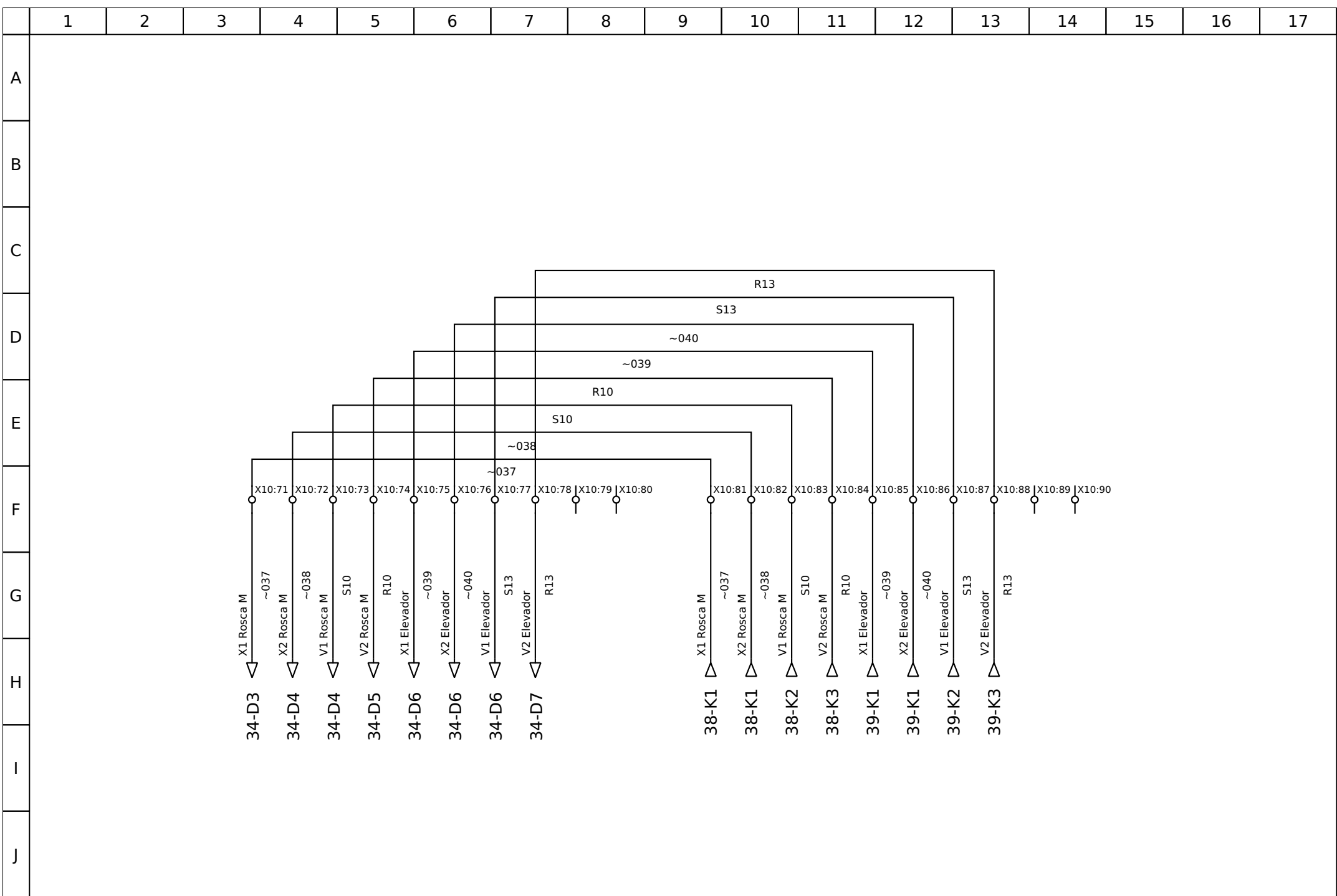


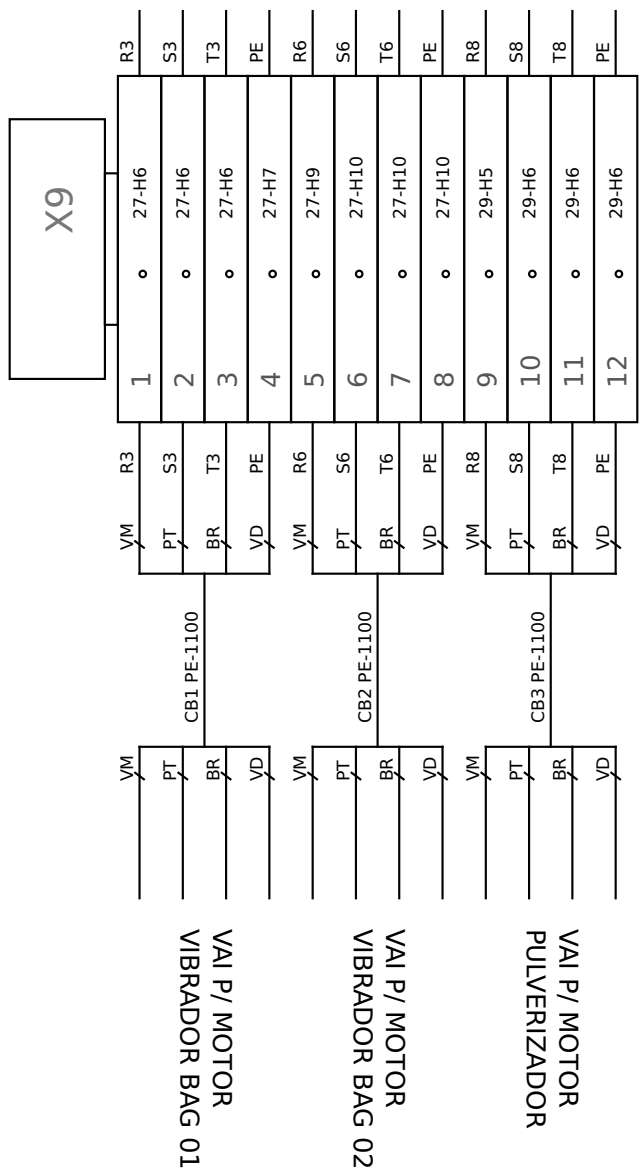












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A																	
B	X10(1)																
C	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
D	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
E	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
F																	
G	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
H	VEM DO PE-1106										VEM DO PE-1106						
I																	
J																	

-002	1	o	26-D14	-002
-001	2	o	26-D14	-001
002	3	o	26-D15	002
001	4	o	26-D16	001
034	5	o	26-I15	034
049	6	o	26-I7	049
067	7	o	29-F9	067
047	8	o	30-H1	047
042	9	o	30-H2	042
043	10	o	30-H2	043
048	11	o	30-H3	048
+POT	12	o	30-H3	+POT
POT	13	o	30-H4	POT
-POT	14	o	30-H4	-POT
108	15	o	30-H5	108
084	16	o	30-H6	084
144	17	o	30-H6	144
053	18	o	30-H7	053
143	19	o	30-H7	143
064	20	o	30-H8	064
141	21	o	31-F2	141
065	22	o	31-F3	065
045	23	o	31-F3	045
046	24	o	31-F4	046
071	25	o	31-F4	071
147	26	o	31-F5	147
148	27	o	31-F5	148
	28	o	31-F6	
	29	o	31-F6	
	30	o	31-F7	
	31	o	31-F7	
	32	o	31-F8	
	33	o	31-F8	
	34	o	31-F9	
	35	o	31-F9	
	36	o	31-F10	
	37	o	31-F10	
	38	o	31-F11	
	39	o	31-F11	
	40	o	31-F12	

-002	1	-002
-001	2	-001
002	3	002
001	4	001
034	5	034
049	6	049
067	7	067
047	8	047
042	9	042
043	10	043
048	11	048
+POT	12	+POT
POT	13	POT
-POT	14	-POT
108	15	108
084	16	084
144	17	144
053	18	053
143	19	143
064	20	064
141	1	141
065	2	065
045	3	045
046	4	046
071	5	071
147	6	147
148	7	148
	8	
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CB1 PE-1100

CB2 PE-1100

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X10(2)

001	41	o	30-H10	001	1
002	42	o	30-H10	002	2
PE	43	o	30-H11	PE	3
N	44	o	30-H11	N	4
C05	45	o	30-H12	C05	5
047	46	o	30-H12	047	6
184	47	o	28-G11	184	7
042	48	o	30-H13	042	8
185	49	o	28-G13	185	9
043	50	o	30-H13	043	10
048	51	o	30-H14	048	11
+POT	52	o	30-H14	+POT	12
POT	53	o	30-H15	POT	13
-POT	54	o	30-H15	-POT	14
108	55	o	30-H16	108	15
084	56	o	30-H16	084	16
144	57	o	30-H17	144	17
053	58	o	30-H17	053	18
143	59	o	30-H18	143	19
064	60	o	30-H18	064	20
141	61	o	31-F13	141	1
065	62	o	31-F13	065	2
045	63	o	31-F14	045	3
046	64	o	31-F14	046	4
071	65	o	31-F15	071	5
181	66	o	26-I17	181	6
~041	67	o	26-I2	~041	7
~042	68	o	26-I2	~042	8
147	69	o	31-F15	147	9
148	70	o	31-F16	148	10
~037	71	o	32-F3	~037	1
~038	72	o	32-F4	~038	2
S10	73	o	32-F4	S10	3
R10	74	o	32-F5	R10	4
~039	75	o	32-F6	~039	5
~040	76	o	32-F6	~040	6
S13	77	o	32-F7	S13	7
R13	78	o	32-F7	R13	8
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	80	o	32-F8		10

CB1 QC Bland

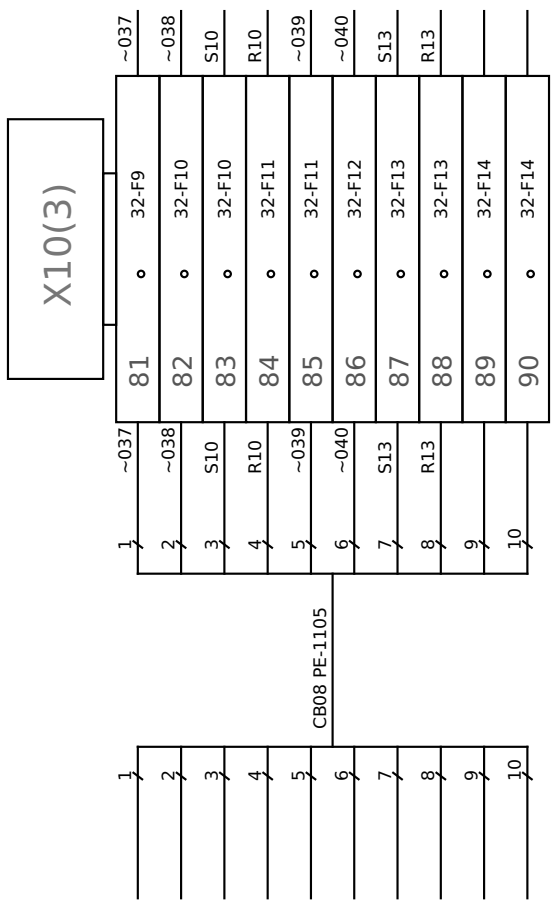
CB2 QC Bland

CB3 QC Bland

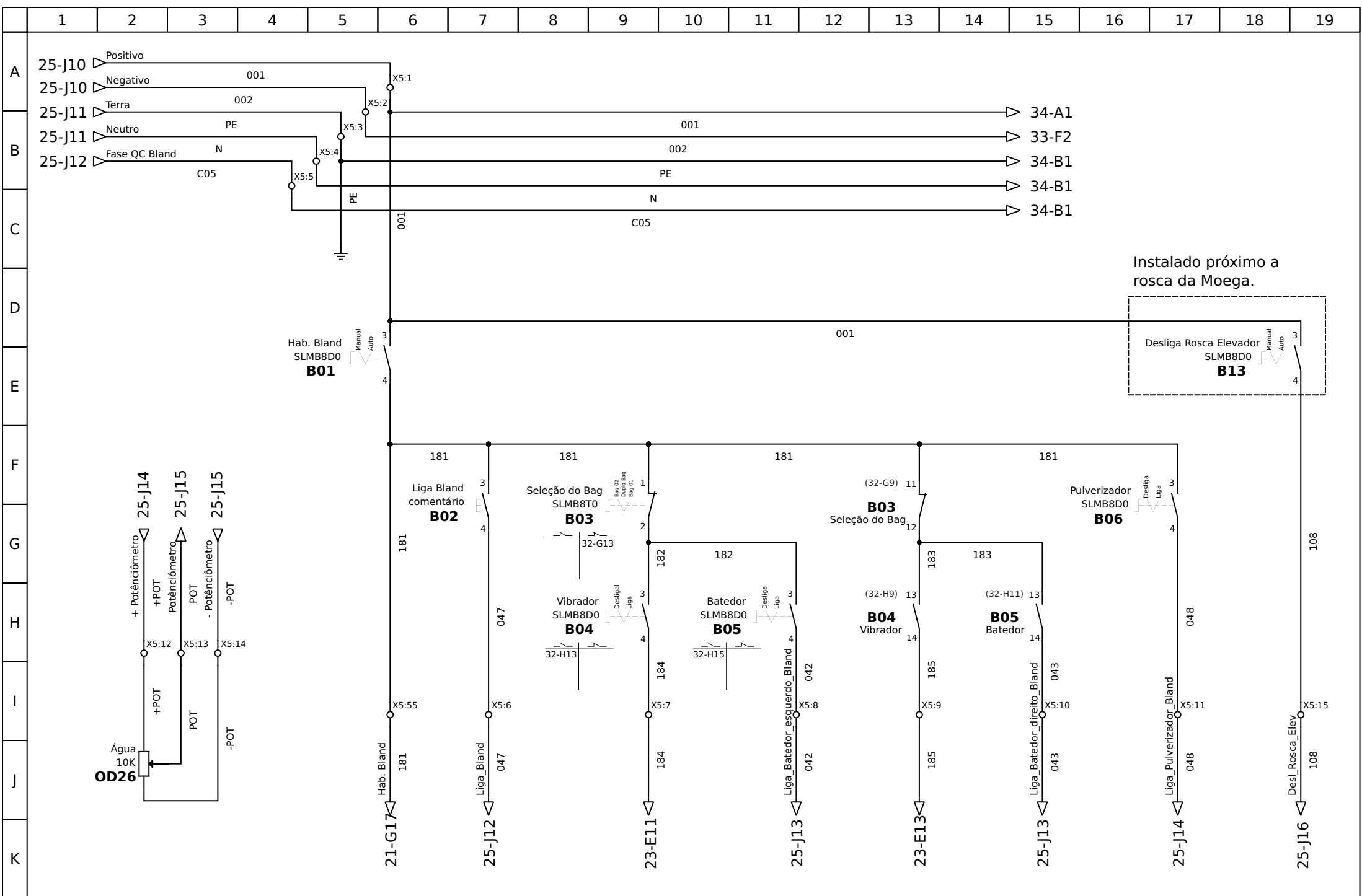
VAI PARA QC DO BLAND

VAI PARA QC DO BLAND

VAI PARA QC DO BLAND

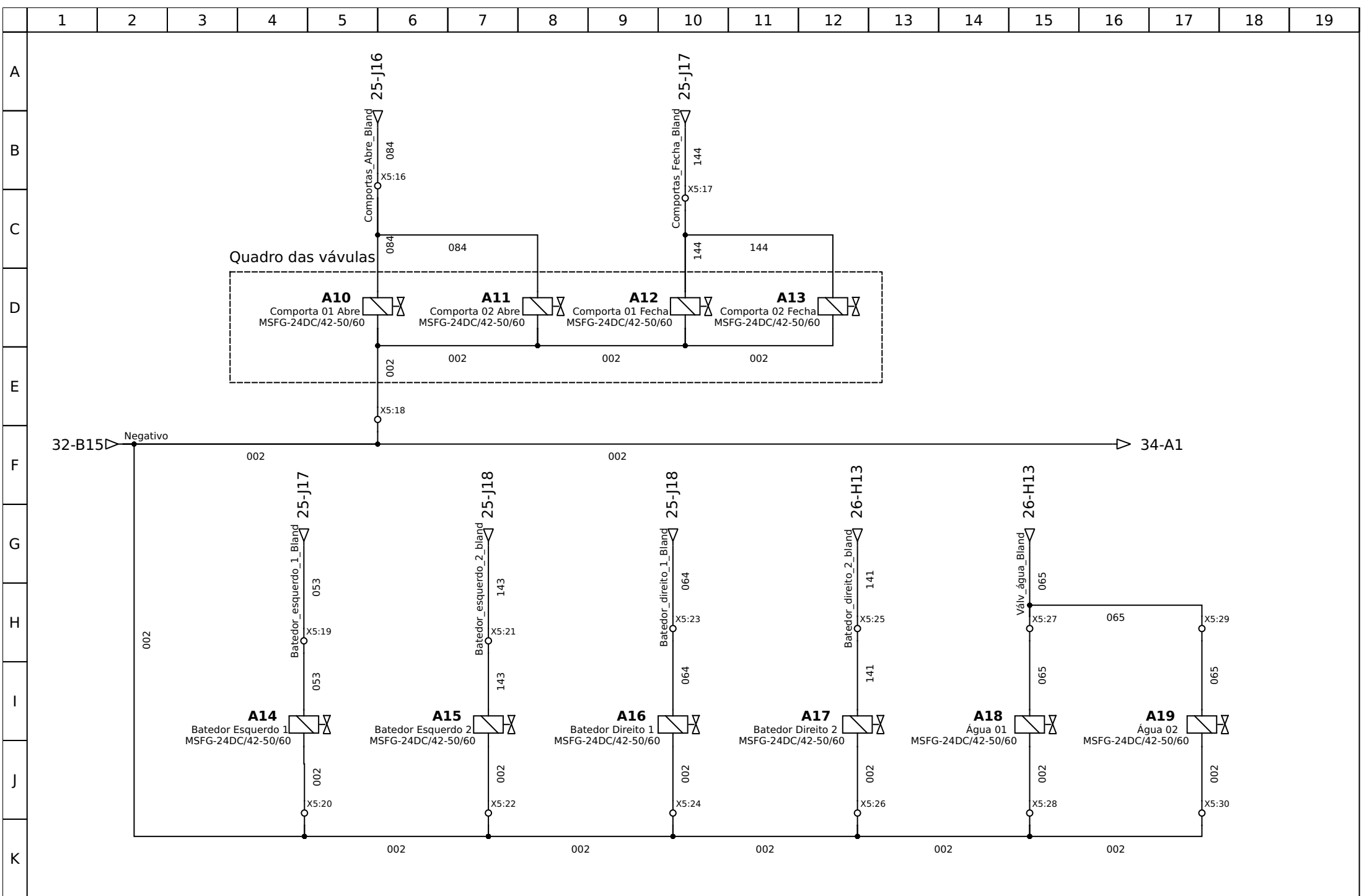


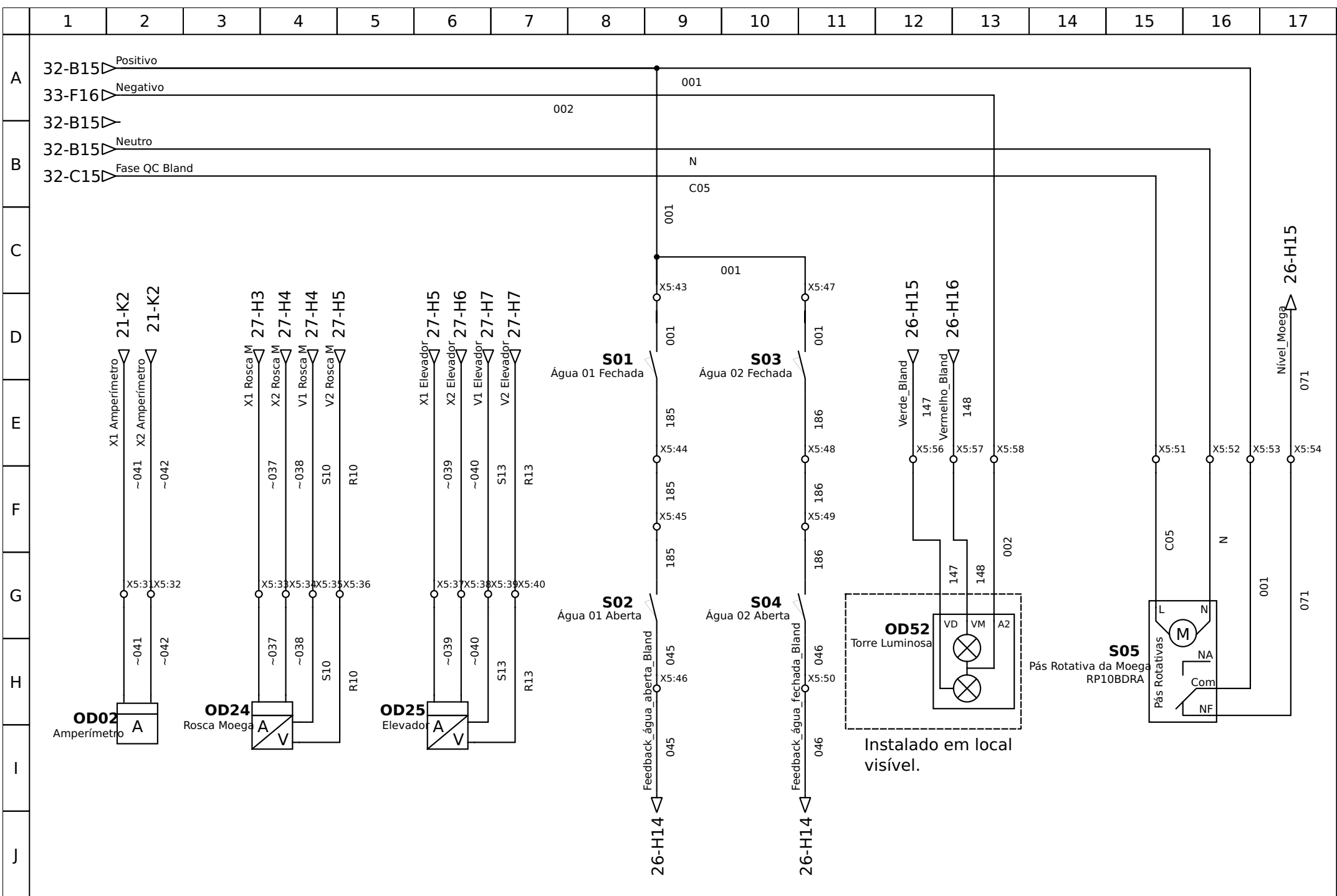
VEM DO PE-1105



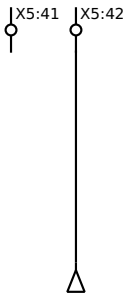
Instalado próximo a rosca da Moega.







	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
A																	
B																	
C																	
D																	
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G																	
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J																	



1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17

A

B

C

D

E

F

G

H

I

J

X5(1)

1	001	37-A6	001
2	002	37-B5	002
3	PE	37-B5	PE
4	N	37-B5	N
5	C05	37-B4	C05
6	047	37-I7	047
7	184	37-I9	184
8	042	37-I11	042
9	185	37-I13	185
10	043	37-I15	043
11	048	37-I17	048
12	+POT	37-H2	+POT
13	POT	37-H3	POT
14	-POT	37-H3	-POT
15	108	37-I19	108
16	084	38-B6	084
17	144	38-C10	144
18	002	38-E6	002
19	053	38-H4	053
20	002	38-J4	002
21	143	38-H7	143
22	002	38-J7	002
23	064	38-H10	064
24	002	38-J10	002
25	141	38-H12	141
26	002	38-J12	002
27	065	38-H15	065
28	002	38-J15	002
29	065	38-H17	065
30	002	38-J17	002
31	~041	39-G2	~041
32	~042	39-G2	~042
33	~037	39-G4	~037
34	~038	39-G4	~038
35	S10	39-G5	S10
36	R10	39-G5	R10
37	~039	39-G6	~039
38	~040	39-G6	~040
39	S13	39-G7	S13
40	R13	39-G7	R13
41		40-E7	
42		40-E8	
43	001	39-D9	001
44	185	39-E9	185
45	185	39-F9	185

CB01 QC BLAND

1	001
2	002
3	PE
4	N
5	C05
6	047
7	184
8	042
9	185
10	043
11	048
12	+POT
13	POT
14	-POT
15	108
16	084
17	144

VEM DO PE-1100

CB01 QC BLAND

18	002
19	053
20	002
21	143
22	002
23	064
24	002
25	141
26	002
27	065
28	002
29	065
30	002
31	~041
32	~042
33	~037
34	~038
35	S10
36	R10
37	~039
38	~040
39	S13
40	R13
41	
42	
43	001
44	185
45	185

VEM DO PE-1100

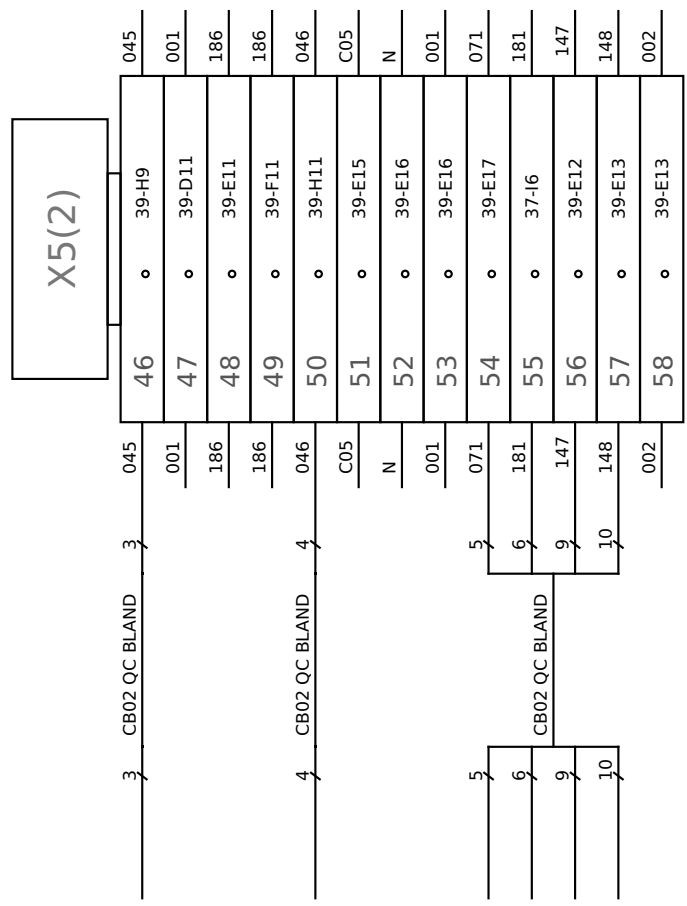
CB02 QC BLAND

7	001
8	002
1	PE
2	N
3	C05
4	047
5	184
6	042
7	185
8	043
9	048
10	+POT
11	POT
12	-POT
13	108
14	084
15	144
16	002
17	053
18	002
19	143
20	002
21	064
22	002
23	141
24	002
25	065
26	002
27	065
28	002
29	~041
30	~042
31	~037
32	~038
33	S10
34	R10
35	~039
36	~040
37	S13
38	R13
39	
40	
41	001
42	185
43	185

VEM DO PE-1100

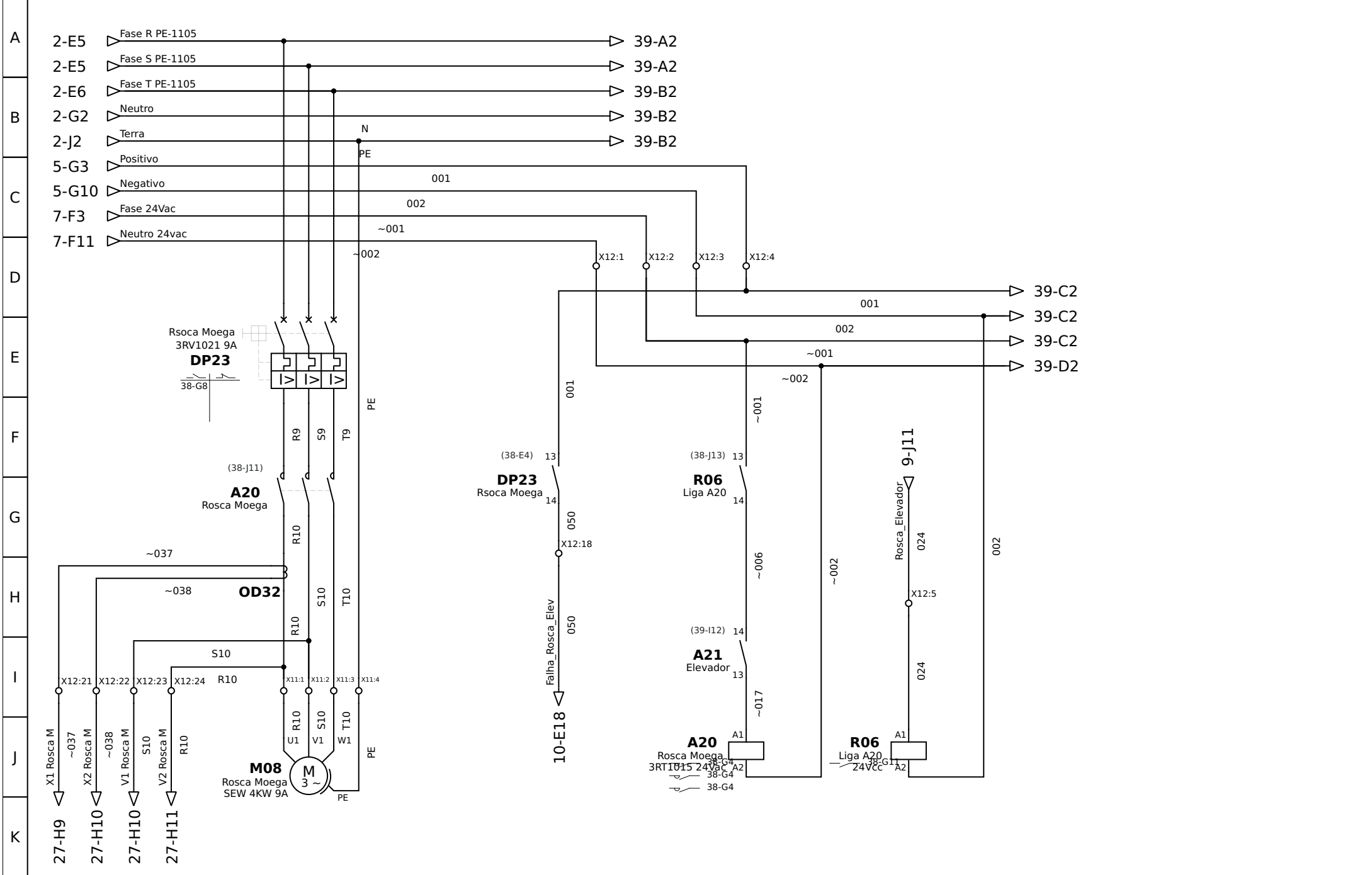
CB03 QC BLAND

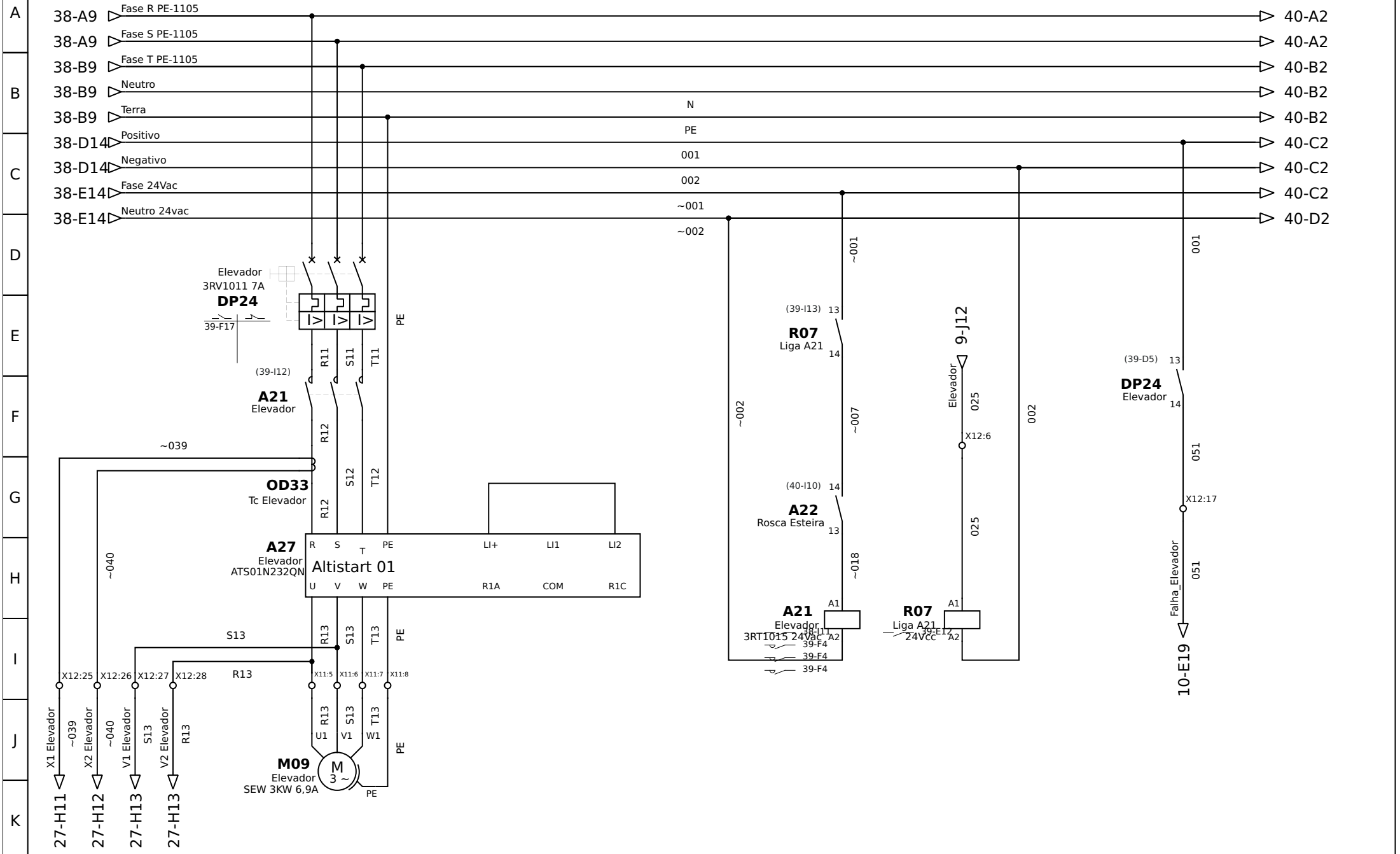
7	001
8	002
1	PE
2	N
3	C05
4	047
5	184
6	042
7	185
8	043
9	048
10	+POT
11	POT
12	-POT
13	108
14	084
15	144
16	002
17	053
18	002
19	143
20	002
21	064
22	002
23	141
24	002
25	065
26	002
27	065
28	002
29	~041
30	~042
31	~037
32	~038
33	S10
34	R10
35	~039
36	~040
37	S13
38	R13
39	
40	
41	001
42	185
43	185

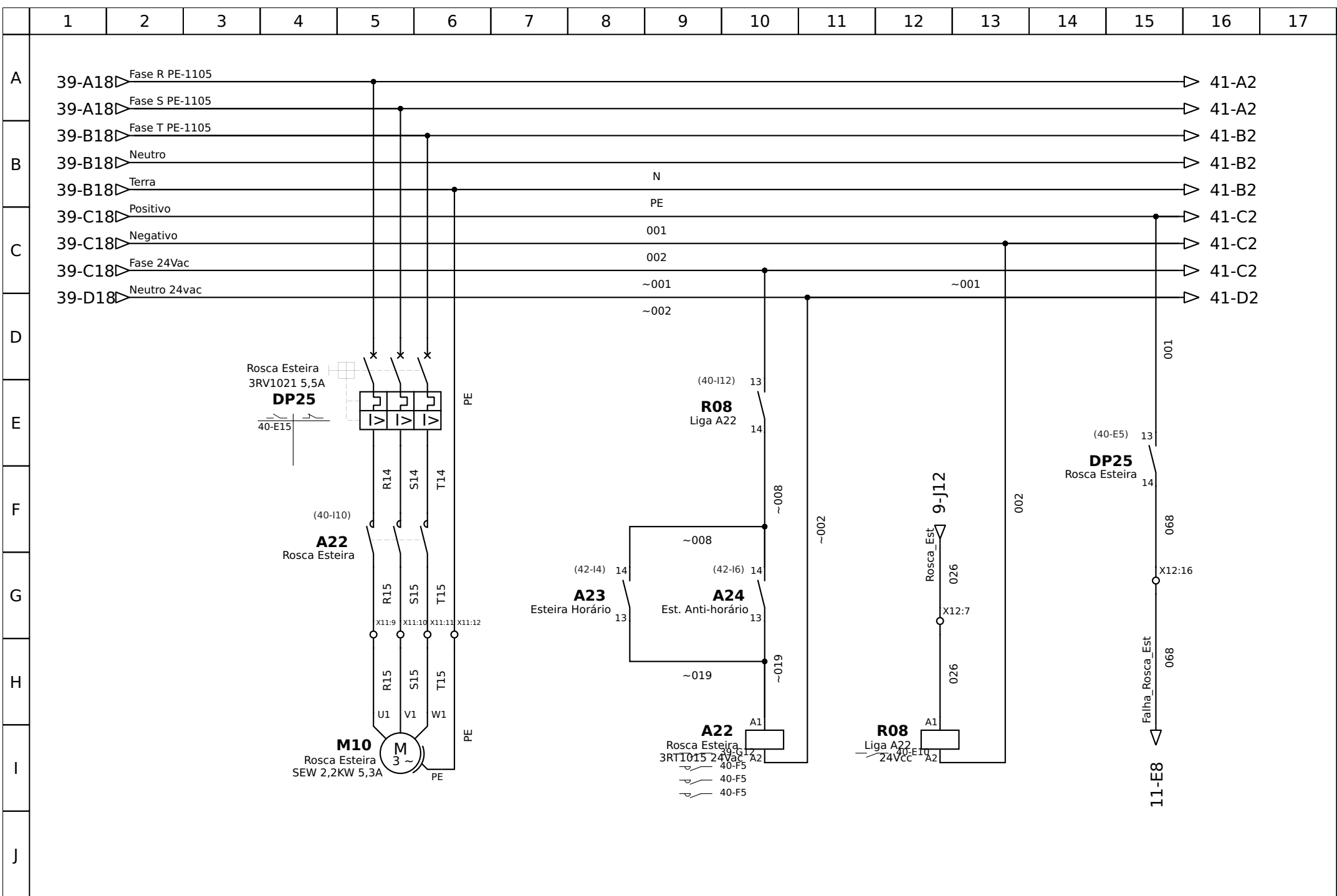


VEM DO PE-1100

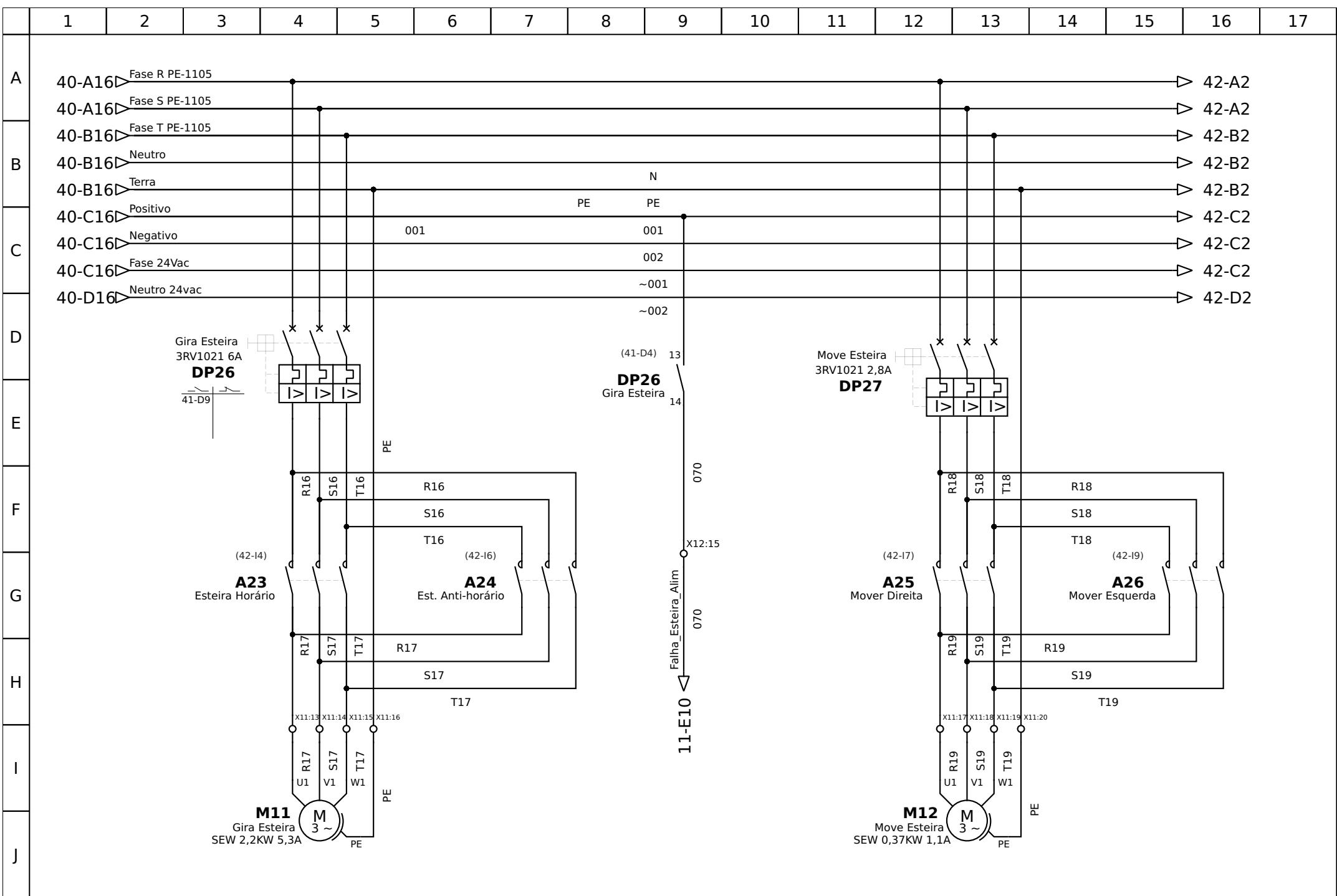
VEM DO PE-1100

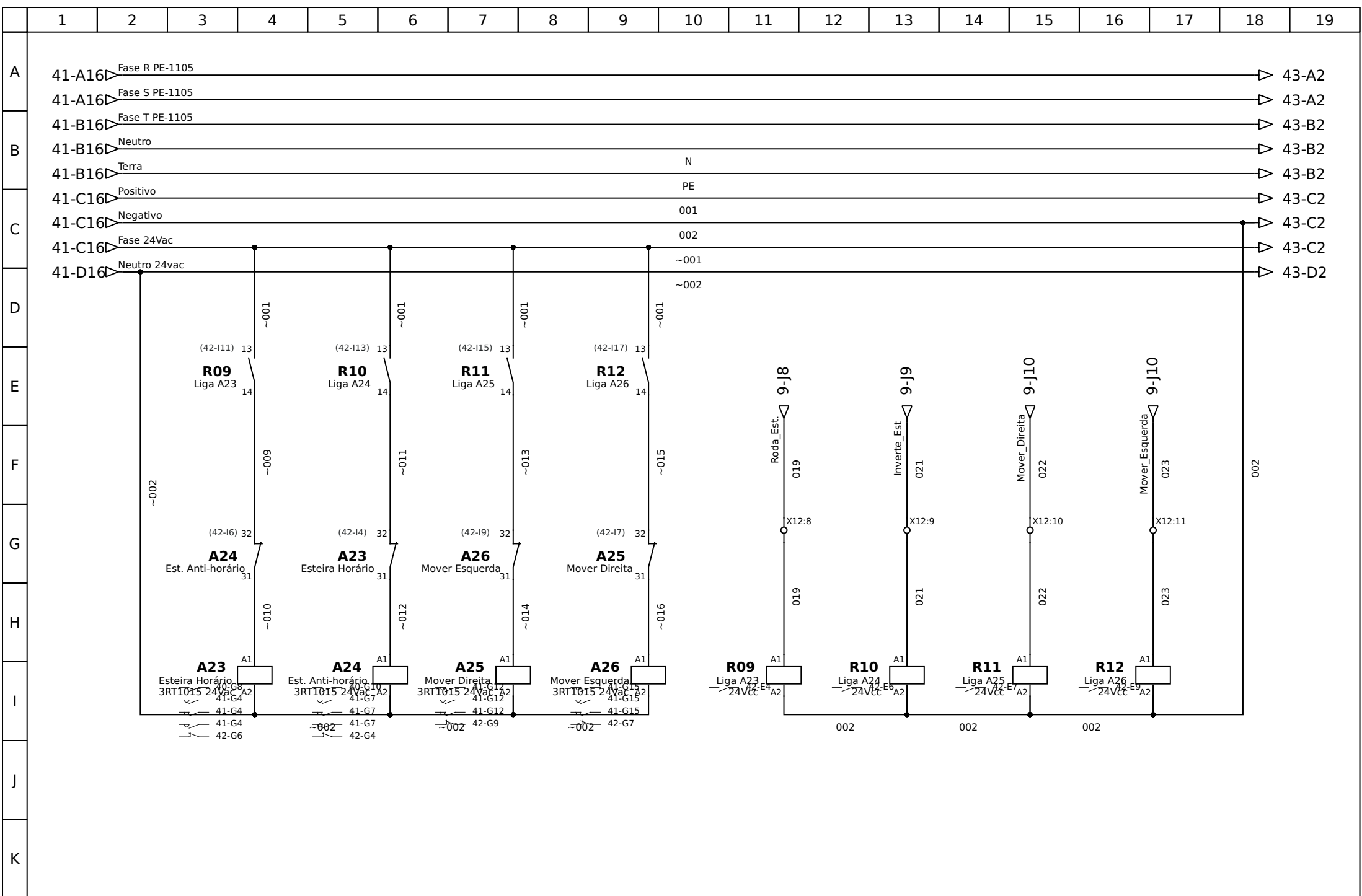


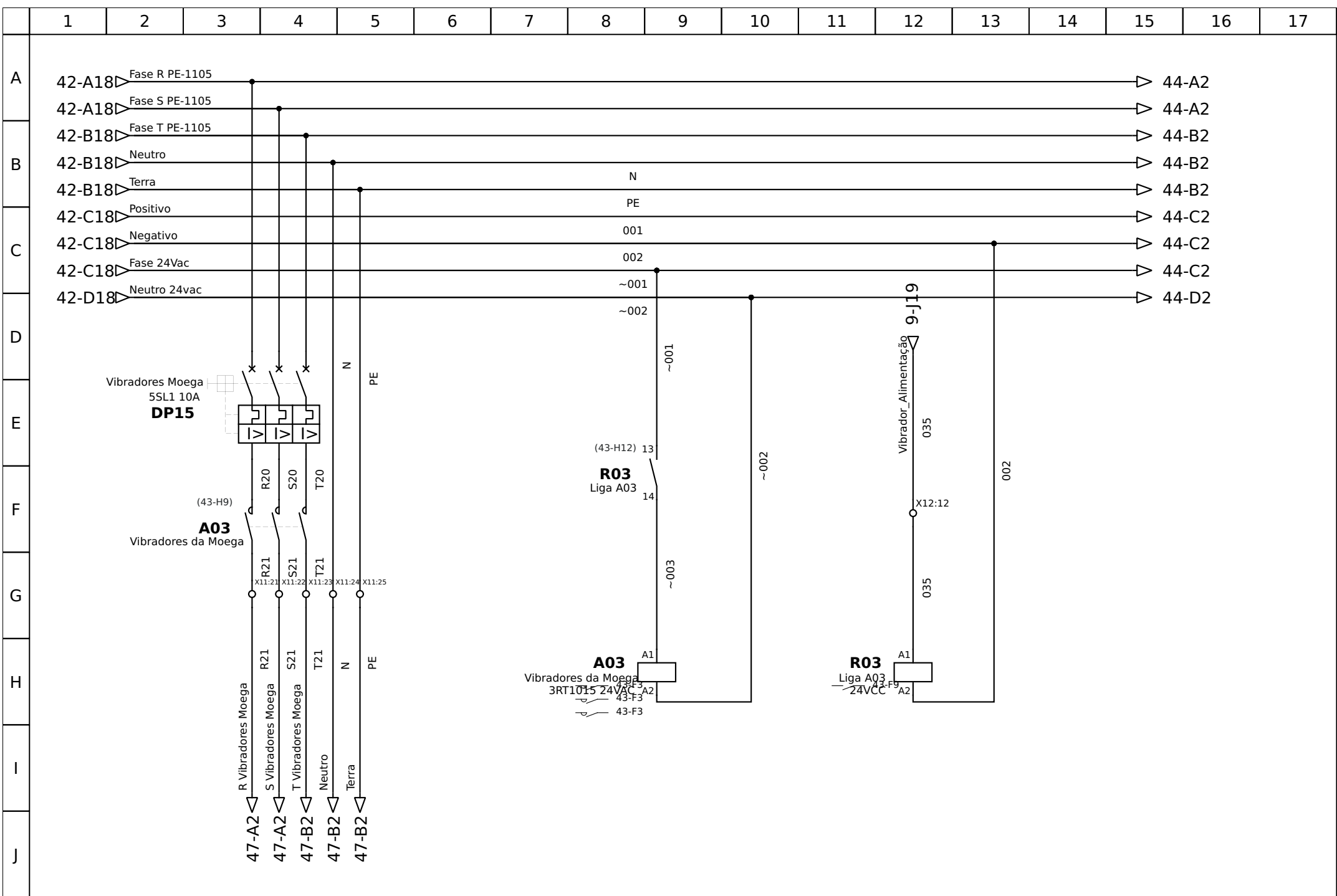




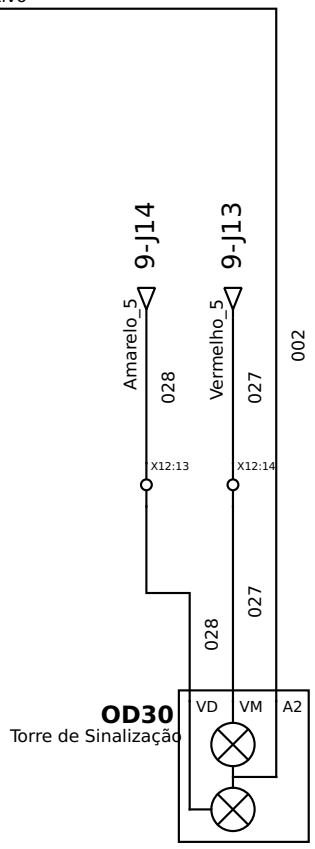






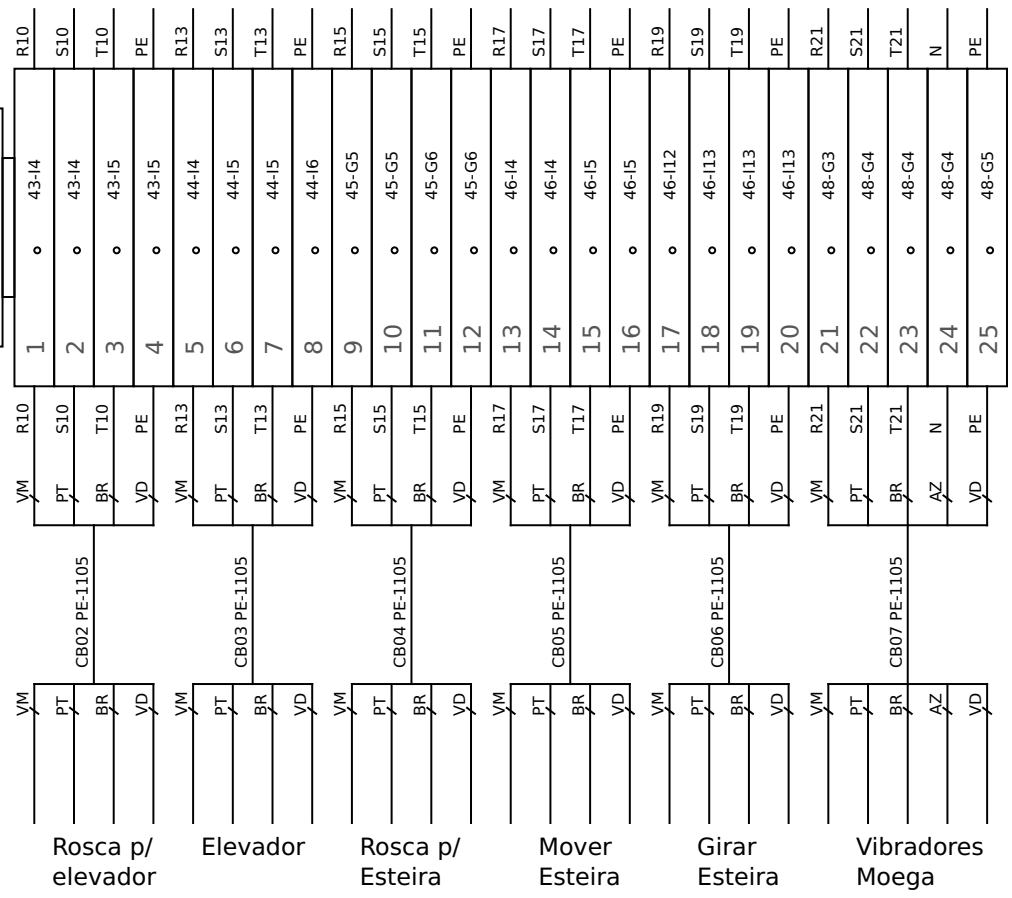


A 43-A15▷  
 43-A15▷  
 B 43-B15▷  
 43-B15▷  
 43-B15▷  
 C 43-C15▷  
 43-C15▷<sup>Negativo</sup>  
 43-C15▷  
 43-D15▷

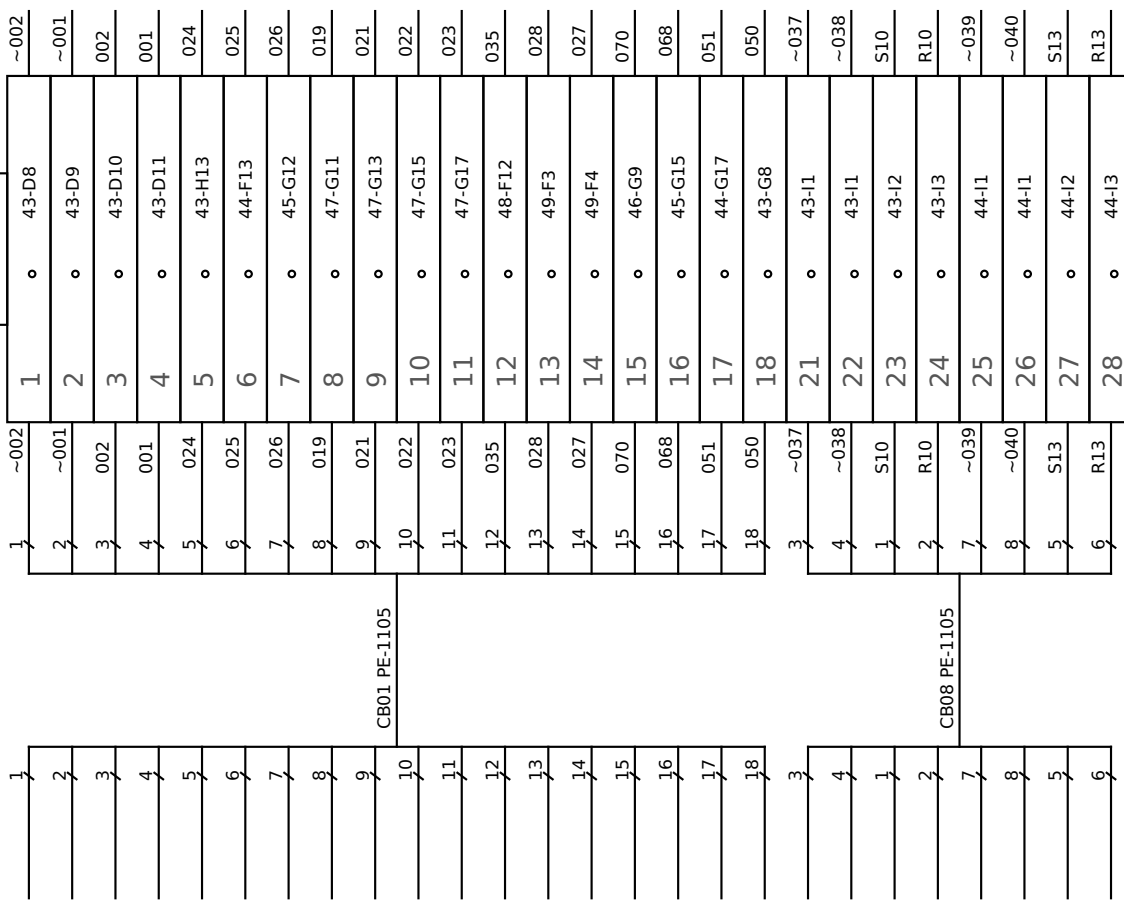


	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
A																			
B																			
C																			
D																			
E																			
F																			
G																			
H																			
I																			
J																			
K																			

X11

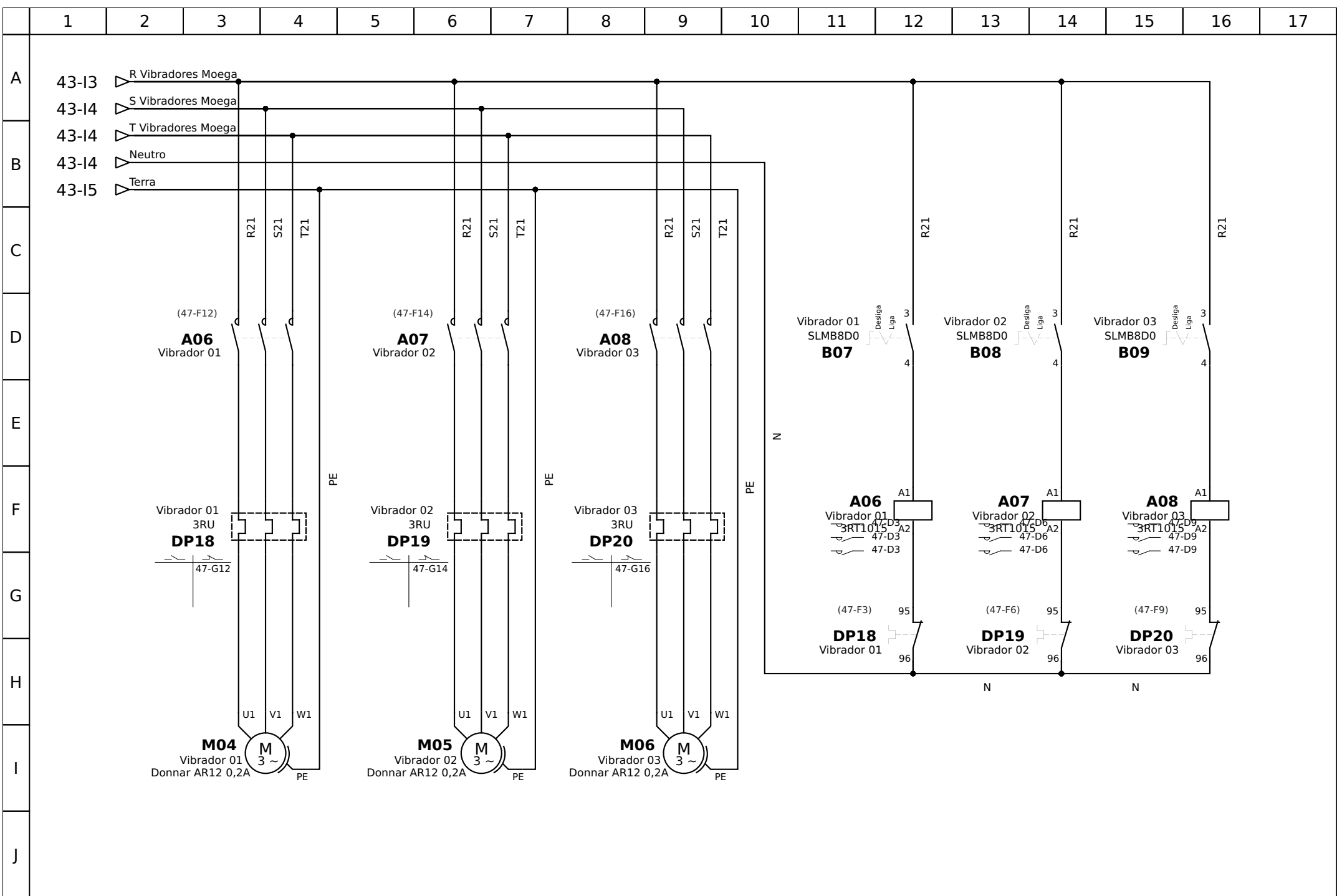


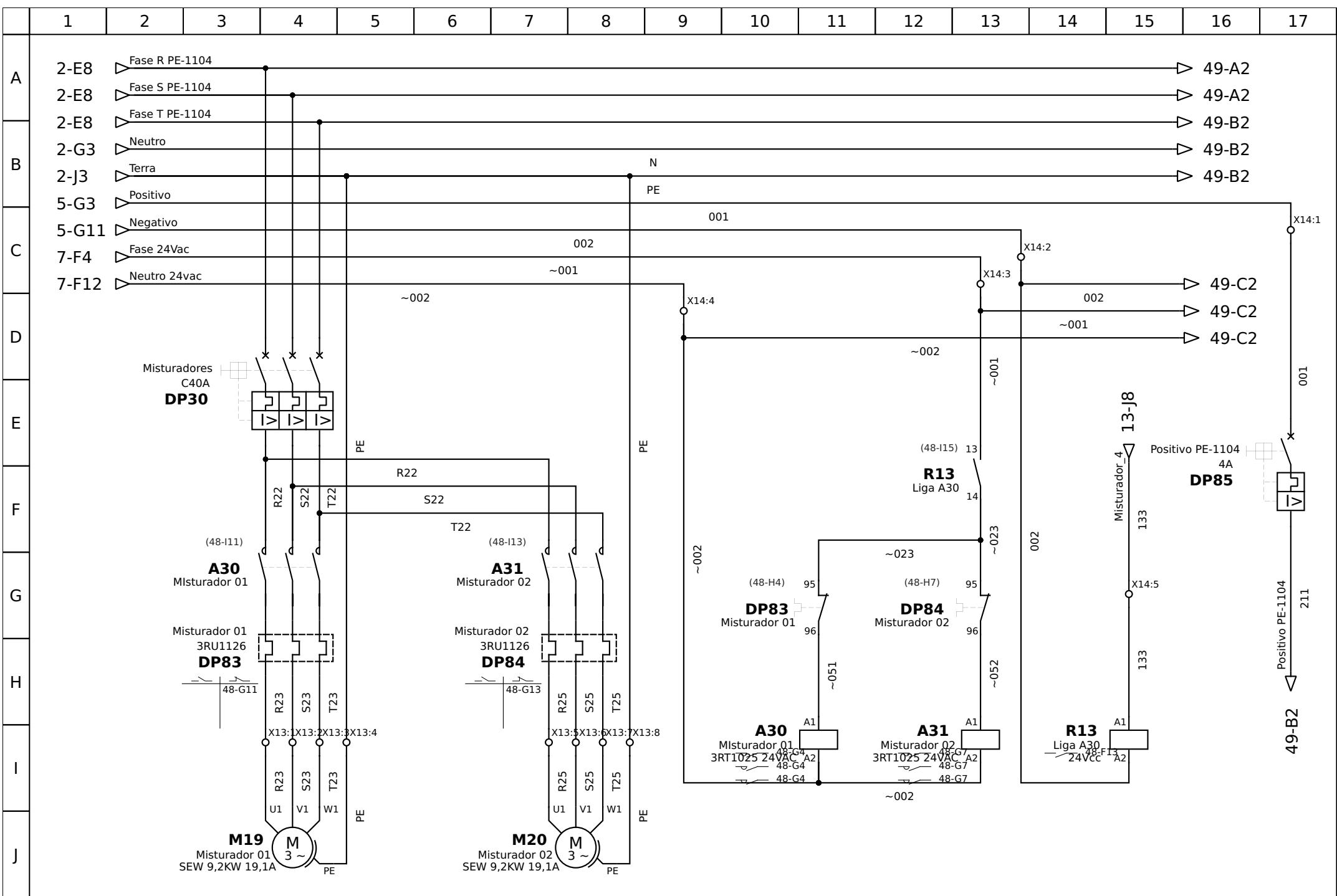
X12



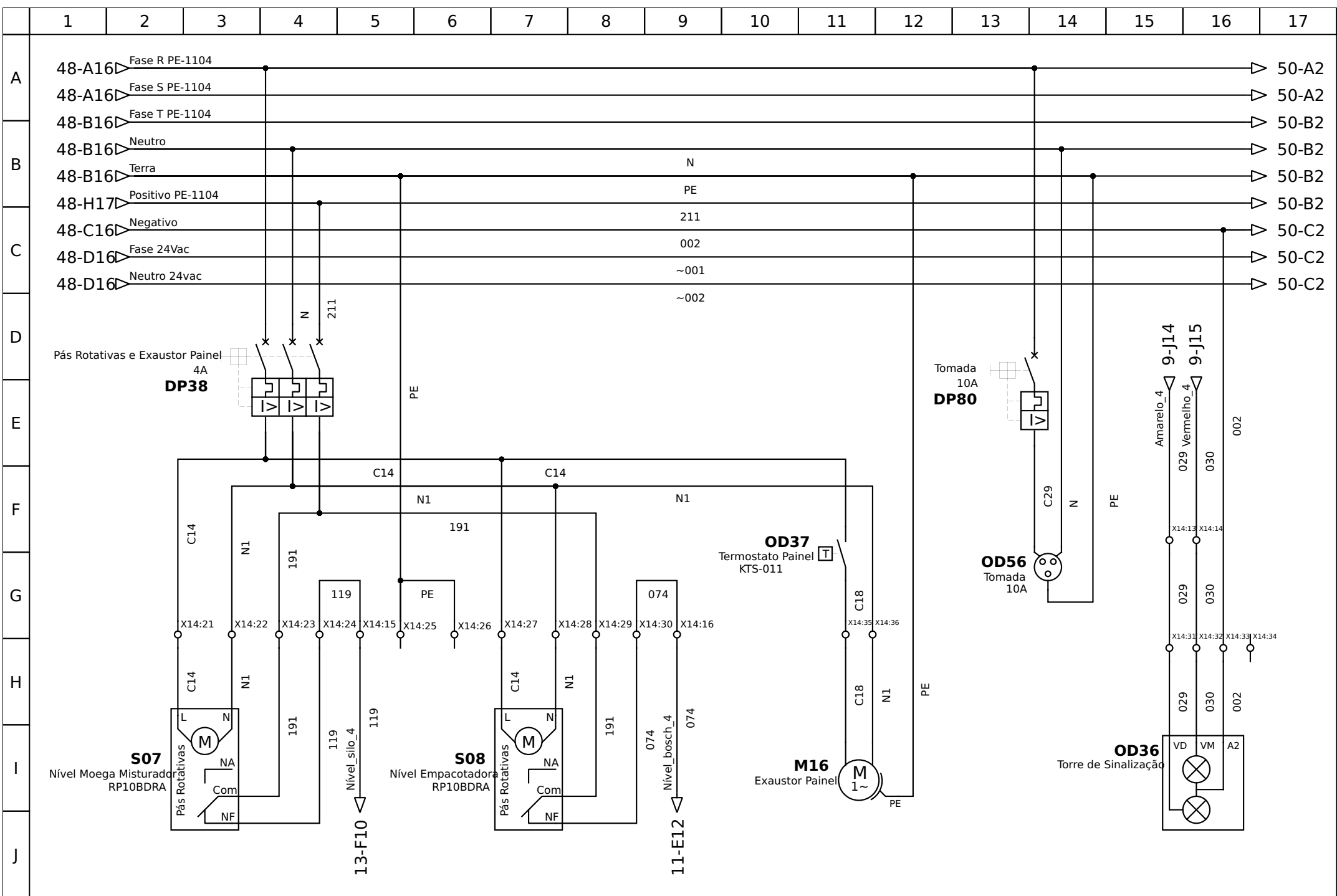
VEM DO PE-1106

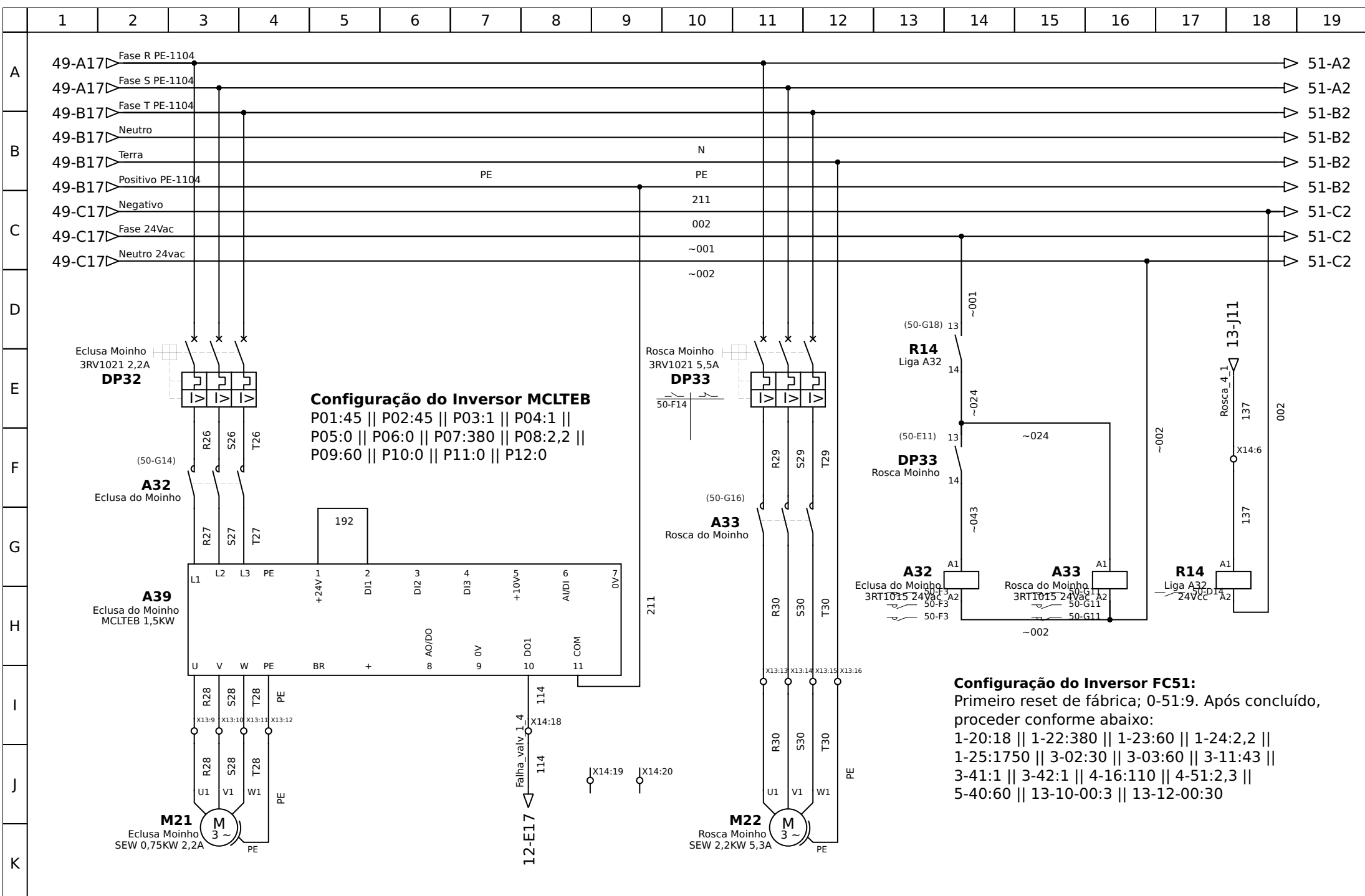
VAI DO PE-1100

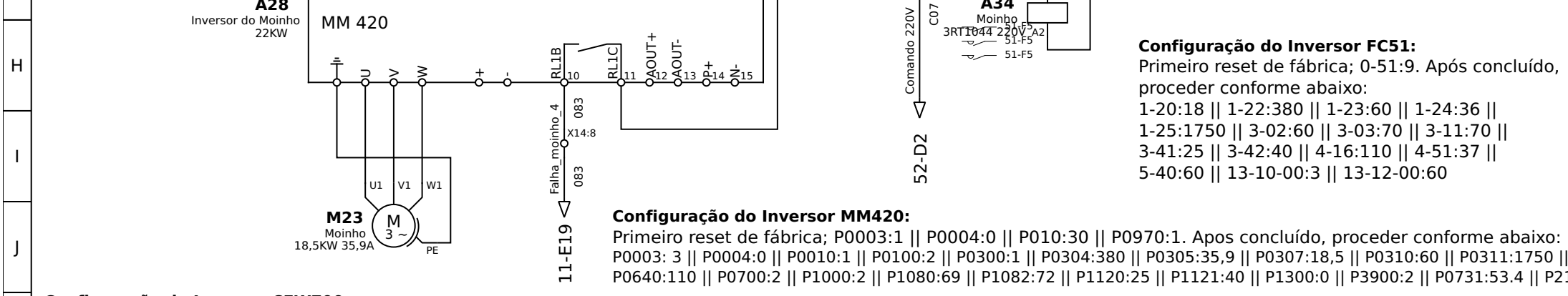
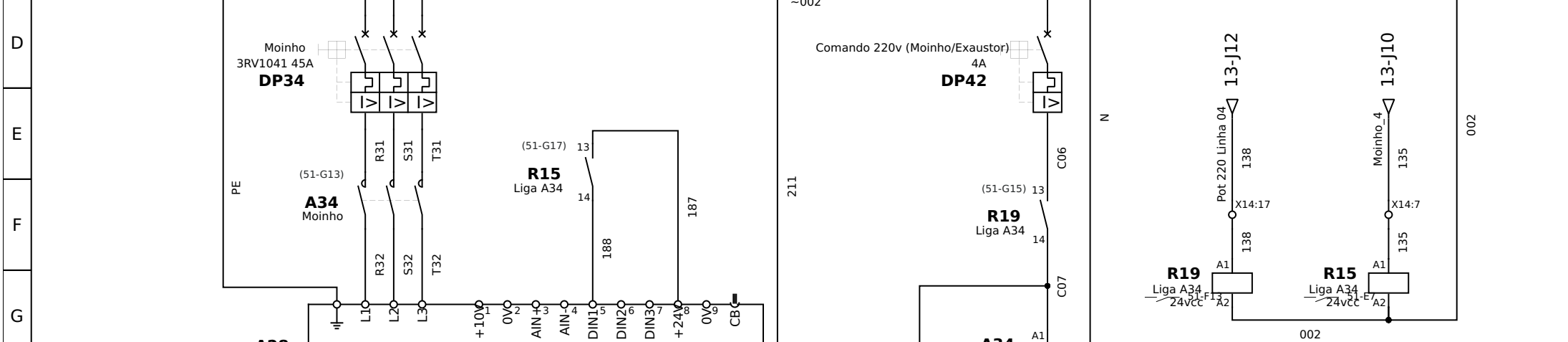
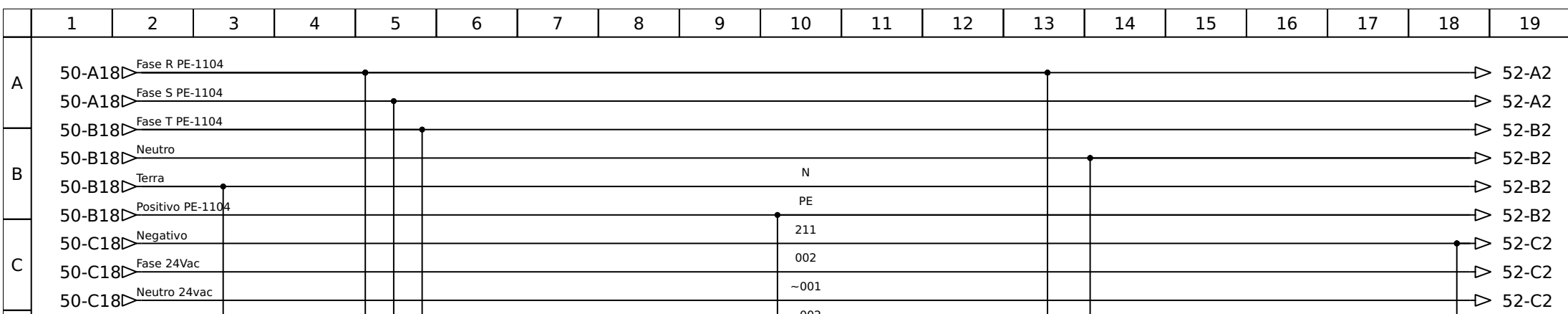












**Configuração do Inversor CFW700:**

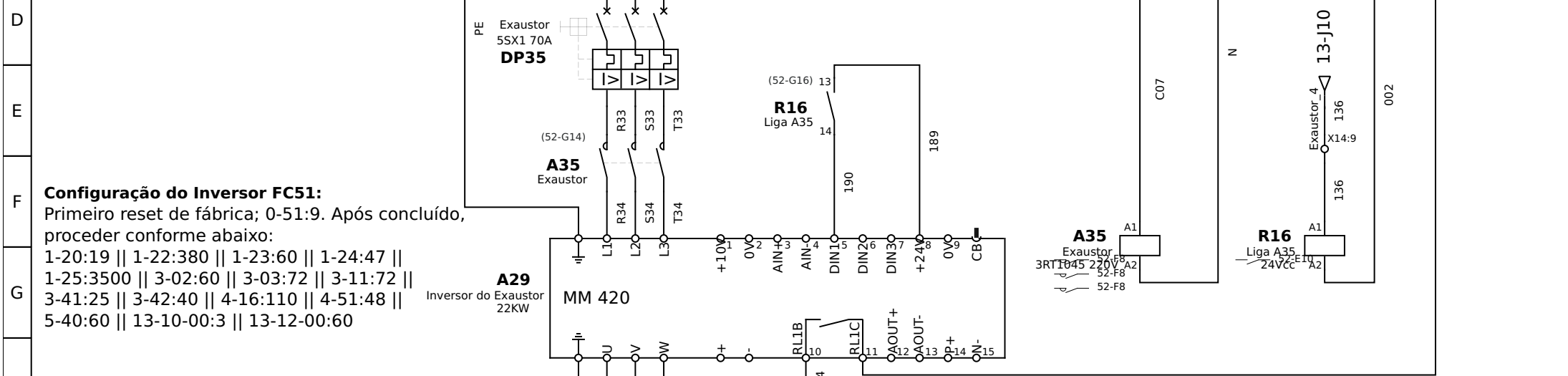
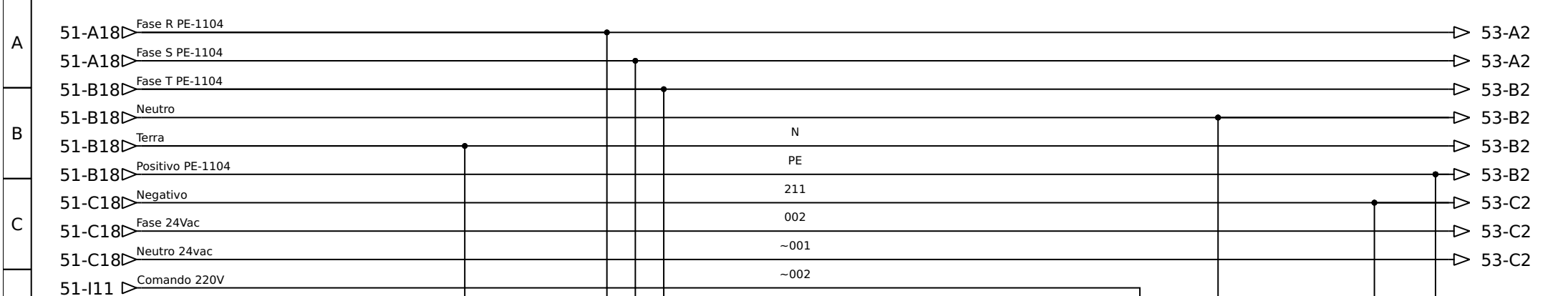
Primeiro fazer reset de fábrica P204:5. Após concluir o reset, configurar conforme abaixo:  
 P000:5 || P0100:25 || P0101:40 || P0133:0 || P0134: 2000 || P0156:37,8 || P0157:32 || P0158:23,4 || P0220:3 || P0275:28 || P0281:60 ||  
 P0295:23 verificar nd/hd na placa do inversor || P0296:1 || P0400:380 || P0401:35,9 || P0402:1750 || P0403:60 || P0404:15

**Configuração do Inversor MM420:**

Primeiro reset de fábrica; P0003:1 || P0004:0 || P010:30 || P0970:1. Após concluído, proceder conforme abaixo:  
 P0003: 3 || P0004:0 || P0010:1 || P0100:2 || P0300:1 || P0304:380 || P0305:35,9 || P0307:18,5 || P0310:60 || P0311:1750 ||  
 P0640:110 || P0700:2 || P1000:2 || P1080:69 || P1082:72 || P1120:25 || P1121:40 || P1300:0 || P3900:2 || P0731:53.4 || P21

**Configuração do Inversor FC51:**

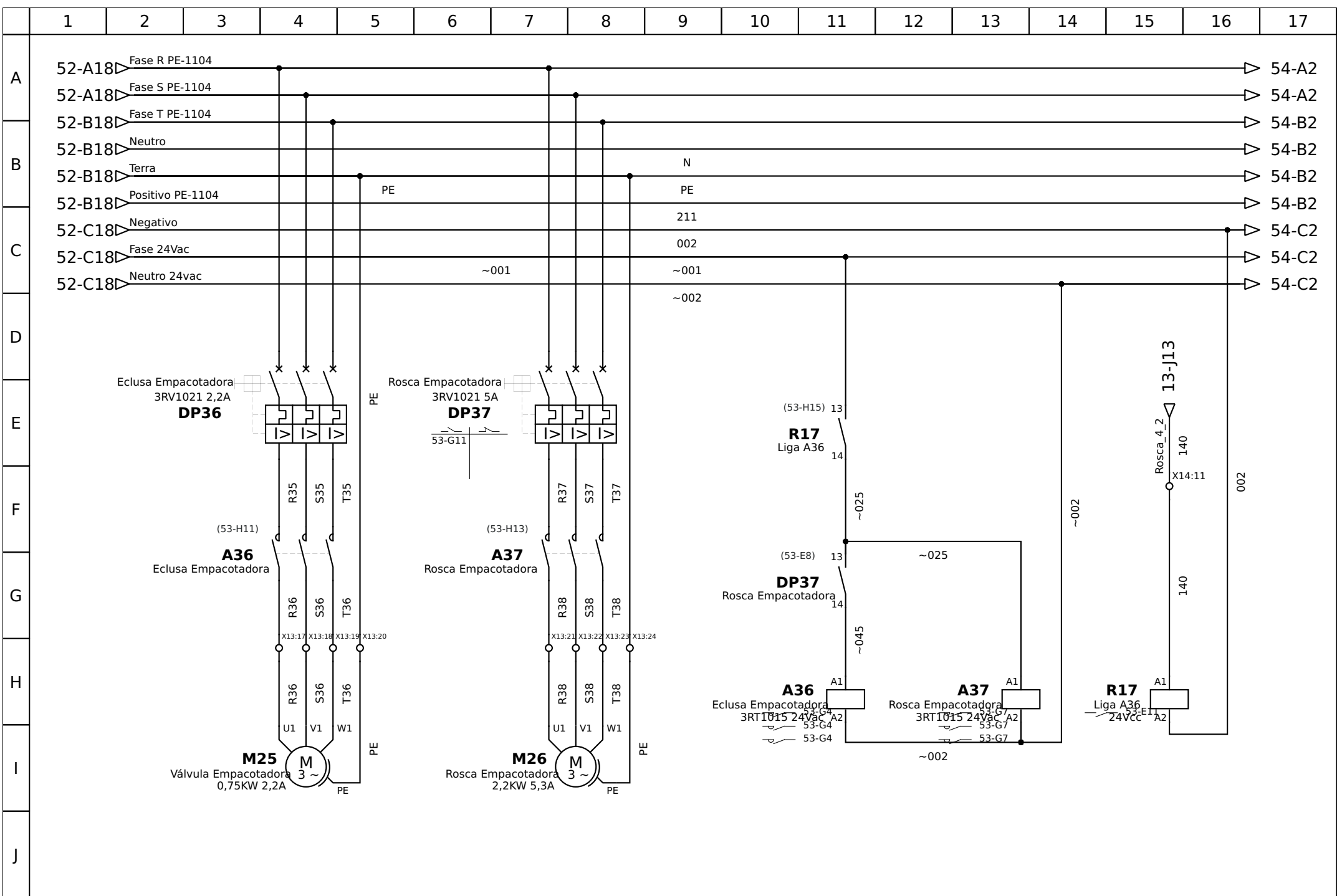
Primeiro reset de fábrica; 0-51:9. Após concluído, proceder conforme abaixo:  
 1-20:18 || 1-22:380 || 1-23:60 || 1-24:36 ||  
 1-25:1750 || 3-02:60 || 3-03:70 || 3-11:70 ||  
 3-41:25 || 3-42:40 || 4-16:110 || 4-51:37 ||  
 5-40:60 || 13-10-00:3 || 13-12-00:60

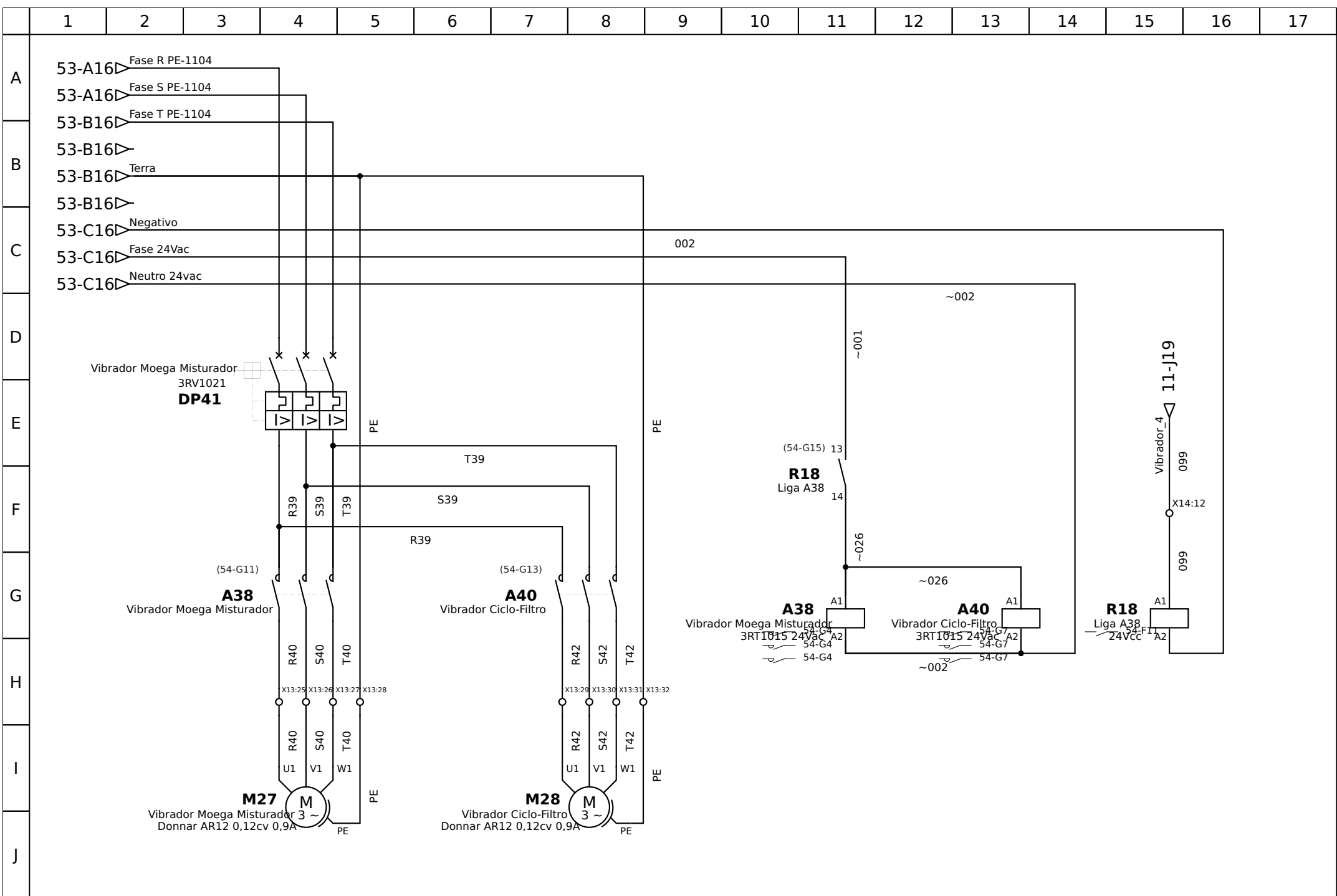


**Configuração do Inversor FC51:**  
 Primeiro reset de fábrica; 0-51:9. Após concluído, proceder conforme abaixo:  
 1-20:19 || 1-22:380 || 1-23:60 || 1-24:47 ||  
 1-25:3500 || 3-02:60 || 3-03:72 || 3-11:72 ||  
 3-41:25 || 3-42:40 || 4-16:110 || 4-51:48 ||  
 5-40:60 || 13-10-00:3 || 13-12-00:60

**Configuração do Inversor MM420:**  
 Primeiro reset de fábrica; P0003:1 || P0004:0 ||  
 P010:30 || P0970:1. Após concluído, proceder conforme abaixo:  
 P0003: 3 || P0004:0 || P0010:1 || P0100:2 || P0300:1 ||  
 P0304:380 || P0305:47 || P0307:22 || P0310:60 ||  
 P0311:3500 || P0335:0 || P0640:110 || P0700:2 ||  
 P1000:2 || P1080:70 || P1082:70 || P1120:25 ||  
 P1121:40 || P1300:0 || P3900:2 || P0731:53.4 || P2155:60

**Configuração do Inversor CFW700:**  
 Primeiro fazer reset de fábrica P204:5. Após concluir o reset, configurar conforme abaixo:  
 P000:5 || P0100:25 || P0101:40 || P0133:4200 || P0134: 4200 || P0156:49,3 || P0157:42,3 || P0158:30,5 || P0220:3 || P0275:28 || P0281:60 ||  
 P0295:23 verificar nd/hd na placa do inversor || P0296:1 || P0400:380 || P0401:47 || P0402:3500 || P0403:60 || P0404:16





1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17																
A	<div style="border: 1px solid black; width: 100px; height: 100px; margin: auto; display: flex; align-items: center; justify-content: center;"> <span style="font-size: 24px; font-weight: bold;">X13</span> </div>																															
B																																
C																																
D																	1	o	53-I4	R23	VM	R23	VM	1	o	53-I4	R23	VM	R23	VM	R23	VM
E																	2	o	53-I4	S23	PT	S23	PT	2	o	53-I4	S23	PT	S23	PT	S23	PT
F																	3	o	53-I4	T23	BR	T23	BR	3	o	53-I4	T23	BR	T23	BR	T23	BR
G																	4	o	53-I5	PE	VD	PE	VD	4	o	53-I5	PE	VD	PE	VD	PE	VD
H																	5	o	53-I7	R25	VM	R25	VM	5	o	53-I7	R25	VM	R25	VM	R25	VM
I																	6	o	53-I8	S25	PT	S25	PT	6	o	53-I8	S25	PT	S25	PT	S25	PT
J																	7	o	53-I8	T25	BR	T25	BR	7	o	53-I8	T25	BR	T25	BR	T25	BR
																	8	o	53-I8	PE	VD	PE	VD	8	o	53-I8	PE	VD	PE	VD	PE	VD
																	9	o	55-I3	R28	VM	R28	VM	9	o	55-I3	R28	VM	R28	VM	R28	VM
																	10	o	55-I3	S28	PT	S28	PT	10	o	55-I3	S28	PT	S28	PT	S28	PT
																	11	o	55-I4	T28	BR	T28	BR	11	o	55-I4	T28	BR	T28	BR	T28	BR
																	12	o	55-I4	PE	VD	PE	VD	12	o	55-I4	PE	VD	PE	VD	PE	VD
																	13	o	55-I11	R30	VM	R30	VM	13	o	55-I11	R30	VM	R30	VM	R30	VM
																	14	o	55-I11	S30	PT	S30	PT	14	o	55-I11	S30	PT	S30	PT	S30	PT
																	15	o	55-I12	T30	BR	T30	BR	15	o	55-I12	T30	BR	T30	BR	T30	BR
																	16	o	55-I12	PE	VD	PE	VD	16	o	55-I12	PE	VD	PE	VD	PE	VD
																	17	o	58-H4	R36	VM	R36	VM	17	o	58-H4	R36	VM	R36	VM	R36	VM
																	18	o	58-H4	S36	PT	S36	PT	18	o	58-H4	S36	PT	S36	PT	S36	PT
																	19	o	58-H4	T36	BR	T36	BR	19	o	58-H4	T36	BR	T36	BR	T36	BR
																	20	o	58-H5	PE	VD	PE	VD	20	o	58-H5	PE	VD	PE	VD	PE	VD
																	21	o	58-H7	R38	VM	R38	VM	21	o	58-H7	R38	VM	R38	VM	R38	VM
																	22	o	58-H8	S38	PT	S38	PT	22	o	58-H8	S38	PT	S38	PT	S38	PT
																	23	o	58-H8	T38	BR	T38	BR	23	o	58-H8	T38	BR	T38	BR	T38	BR
																	24	o	58-H8	PE	VD	PE	VD	24	o	58-H8	PE	VD	PE	VD	PE	VD
																	25	o	59-H4	R40	VM	R40	VM	25	o	59-H4	R40	VM	R40	VM	R40	VM
																	26	o	59-H4	S40	PT	S40	PT	26	o	59-H4	S40	PT	S40	PT	S40	PT
																	27	o	59-H4	T40	BR	T40	BR	27	o	59-H4	T40	BR	T40	BR	T40	BR
																	28	o	59-H5	PE	VD	PE	VD	28	o	59-H5	PE	VD	PE	VD	PE	VD
																	29	o	59-H7	R42	VM	R42	VM	29	o	59-H7	R42	VM	R42	VM	R42	VM
	30	o	59-H8	S42	PT	S42	PT	30	o	59-H8	S42	PT	S42	PT	S42	PT																
	31	o	59-H8	T42	BR	T42	BR	31	o	59-H8	T42	BR	T42	BR	T42	BR																
	32	o	59-H8	PE	VD	PE	VD	32	o	59-H8	PE	VD	PE	VD	PE	VD																

MISTURADOR 01

MISTURADOR 02

VÁLVULA ECLUSA DO MOINHO

ROSCA DO MOINHO

VÁLVULA ECLUSA DA EMPACOTADORA

ROSCA DA EMPACOTADORA

VIBRADOR MOEGA DO MISTURADOR

VIBRADOR MOEGA DO CICLO-FILTRO

X14

1	001	1	o	53-C17	001
2	002	2	o	53-C13	002
3	-001	3	o	53-C13	-001
4	-002	4	o	53-D9	-002
5	133	5	o	53-G15	133
6	137	6	o	55-F18	137
7	135	7	o	56-F17	135
8	083	8	o	56-17	083
9	136	9	o	57-E16	136
10	124	10	o	57-H10	124
11	140	11	o	58-F15	140
12	099	12	o	59-F15	099
13	029	13	o	54-F15	029
14	030	14	o	54-F16	030
15	119	15	o	54-G5	119
16	074	16	o	54-G9	074
17	138	17	o	56-F15	138
18	114	18	o	55-18	114
19		19	o	55-J8	
20		20	o	55-J9	
5	C14	21	o	54-G2	C14
6	N1	22	o	54-G3	N1
1	191	23	o	54-G4	191
2	119	24	o	54-G4	119
7	PE	25	o	54-G5	PE
7	PE	26	o	54-G6	PE
5	C14	27	o	54-G7	C14
6	N1	28	o	54-G7	N1
1	191	29	o	54-G8	191
2	074	30	o	54-G8	074
1	029	31	o	54-H15	029
2	030	32	o	54-H16	030
6	002	33	o	54-H16	002
		34	o	54-H16	
	C18	35	o	54-G11	C18
	N1	36	o	54-G11	N1

VEM DO PE-1106

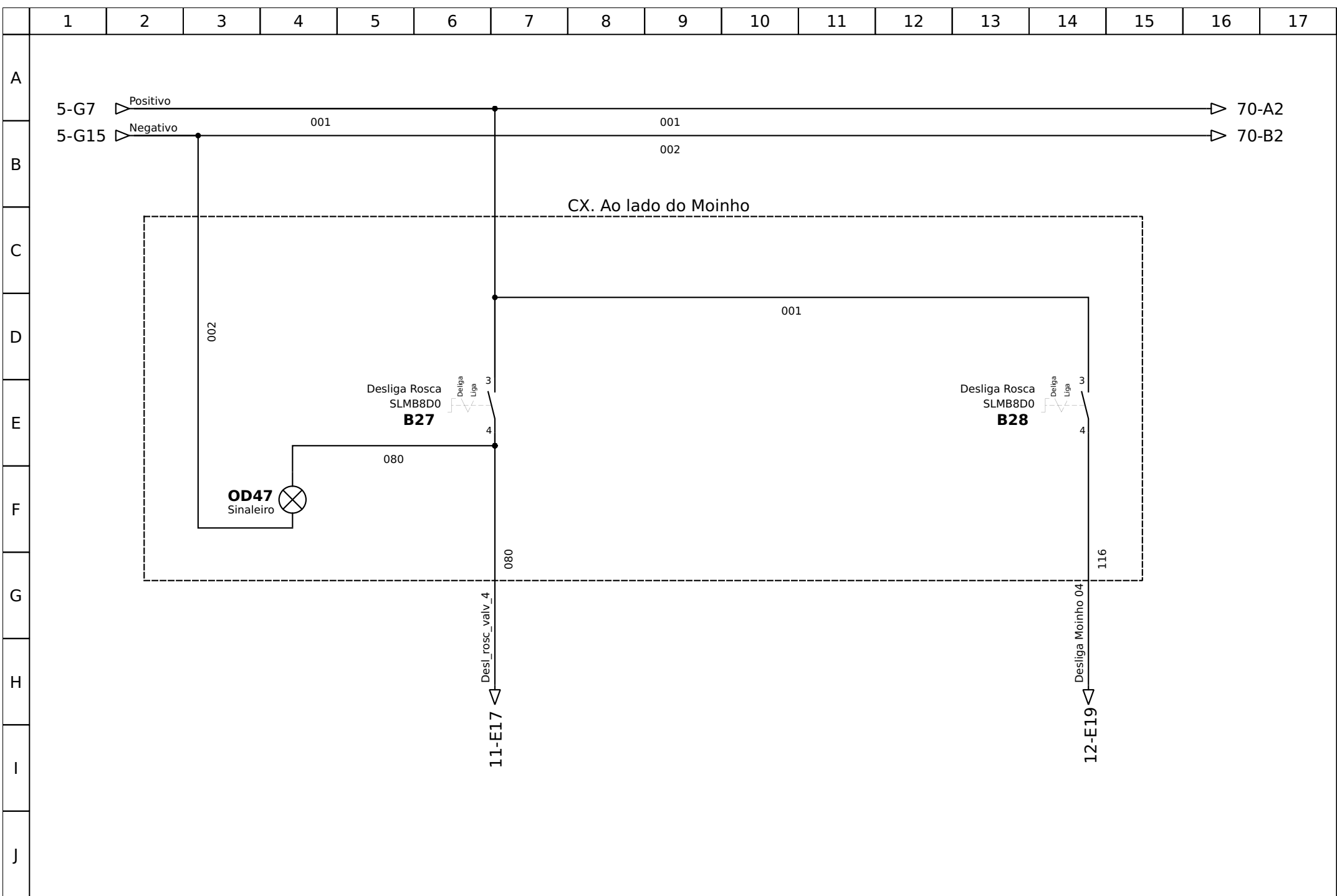
SENSOR NÍVEL MOEGA MISTURADOR

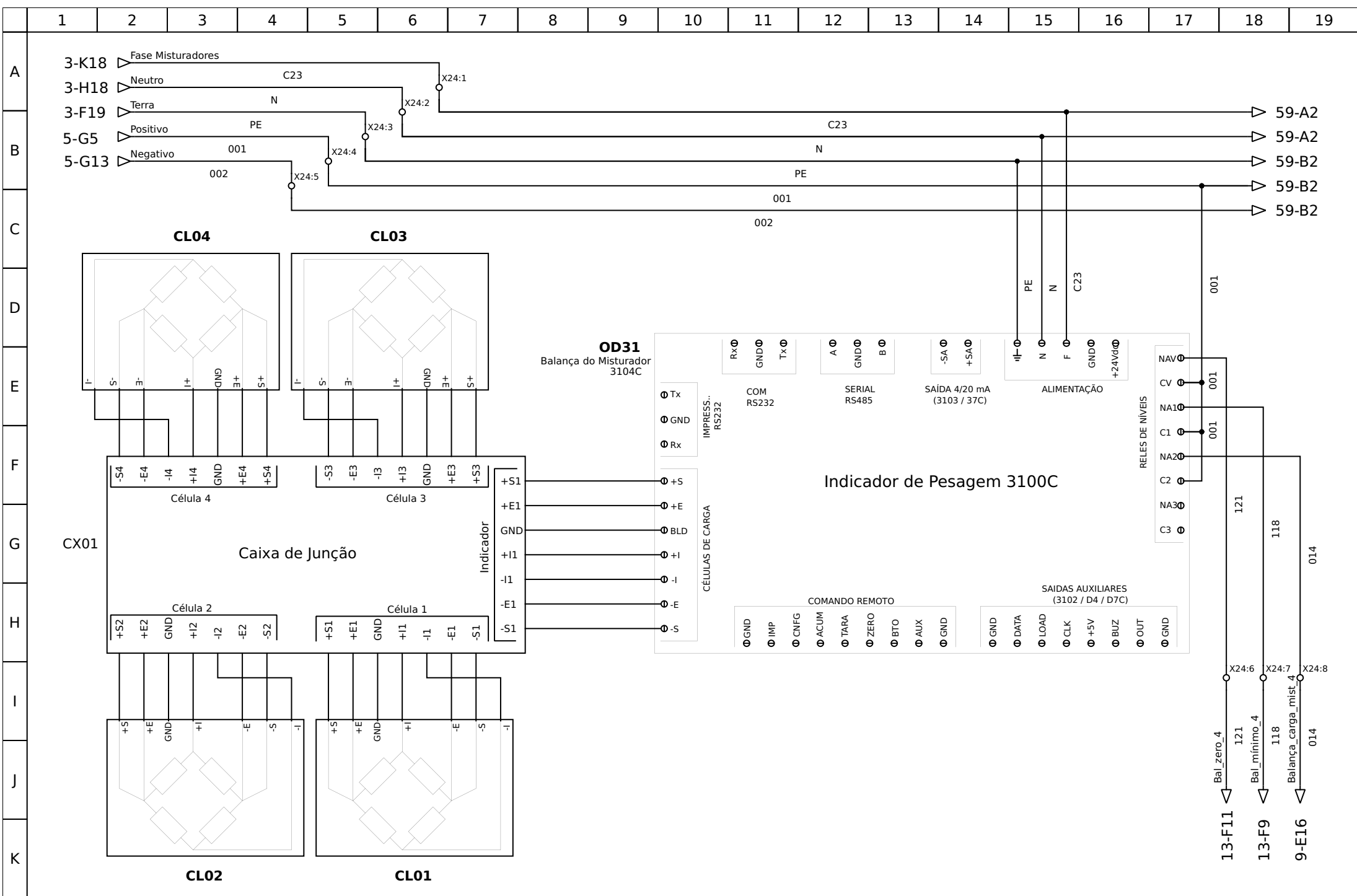
SENSOR NÍVEL EMPACOTADORA

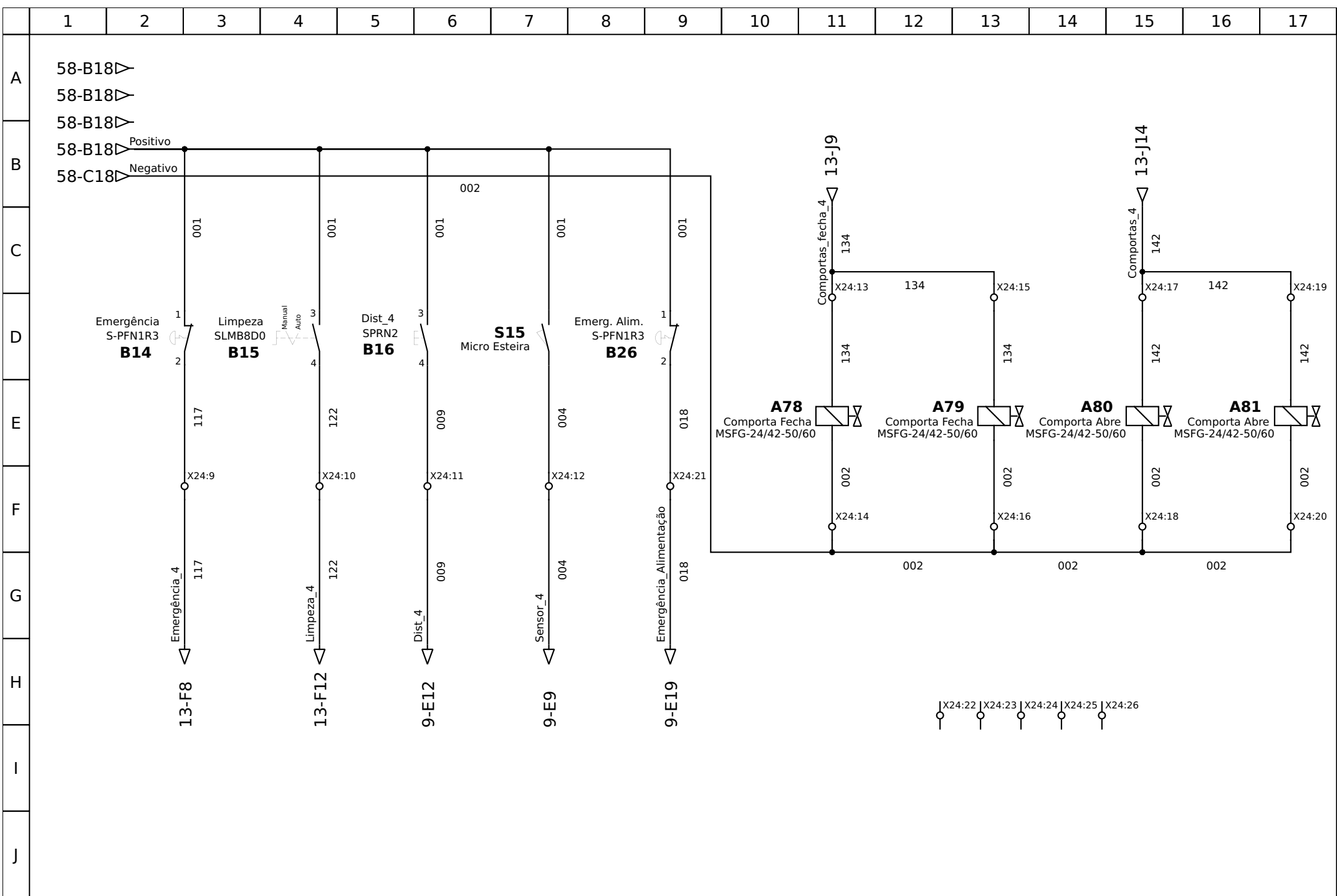
SINALIZADOR SOBRE O PAINEL

EXAUSTOR DO PAINEL



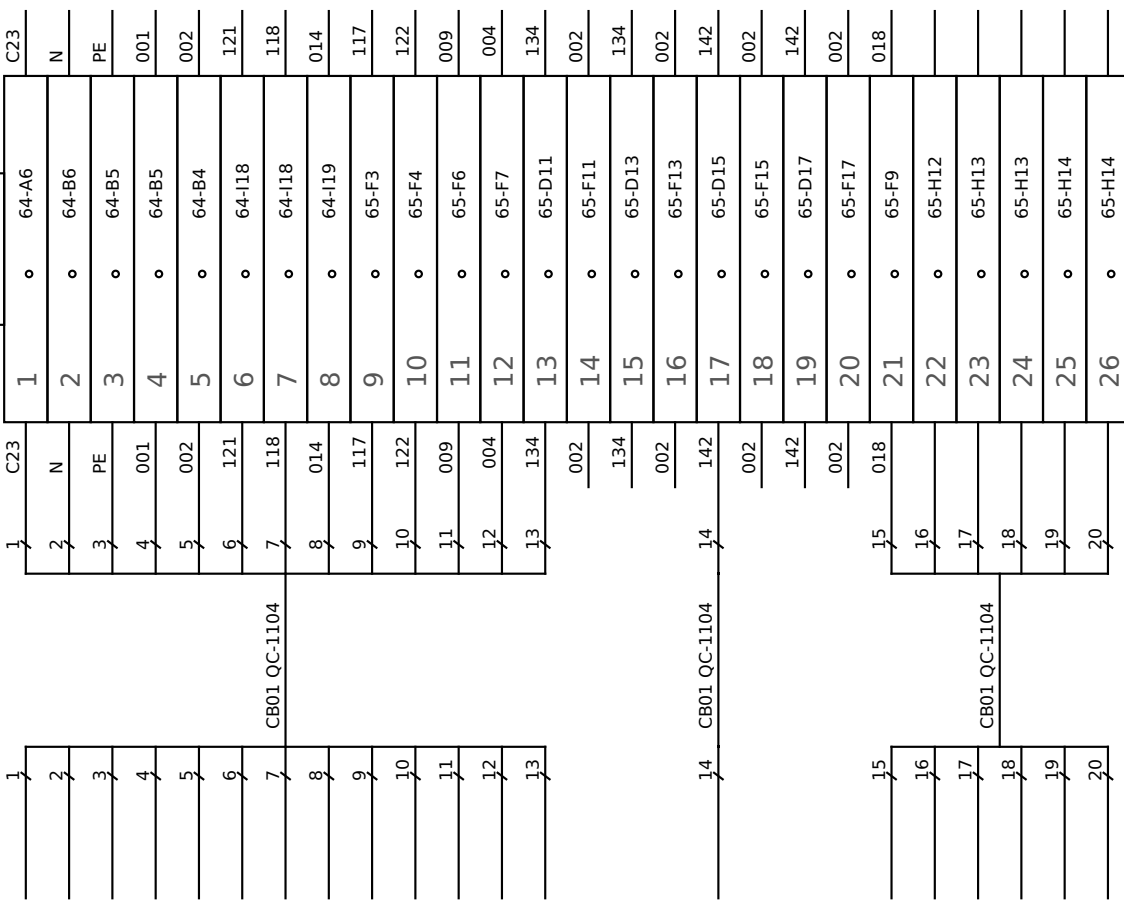






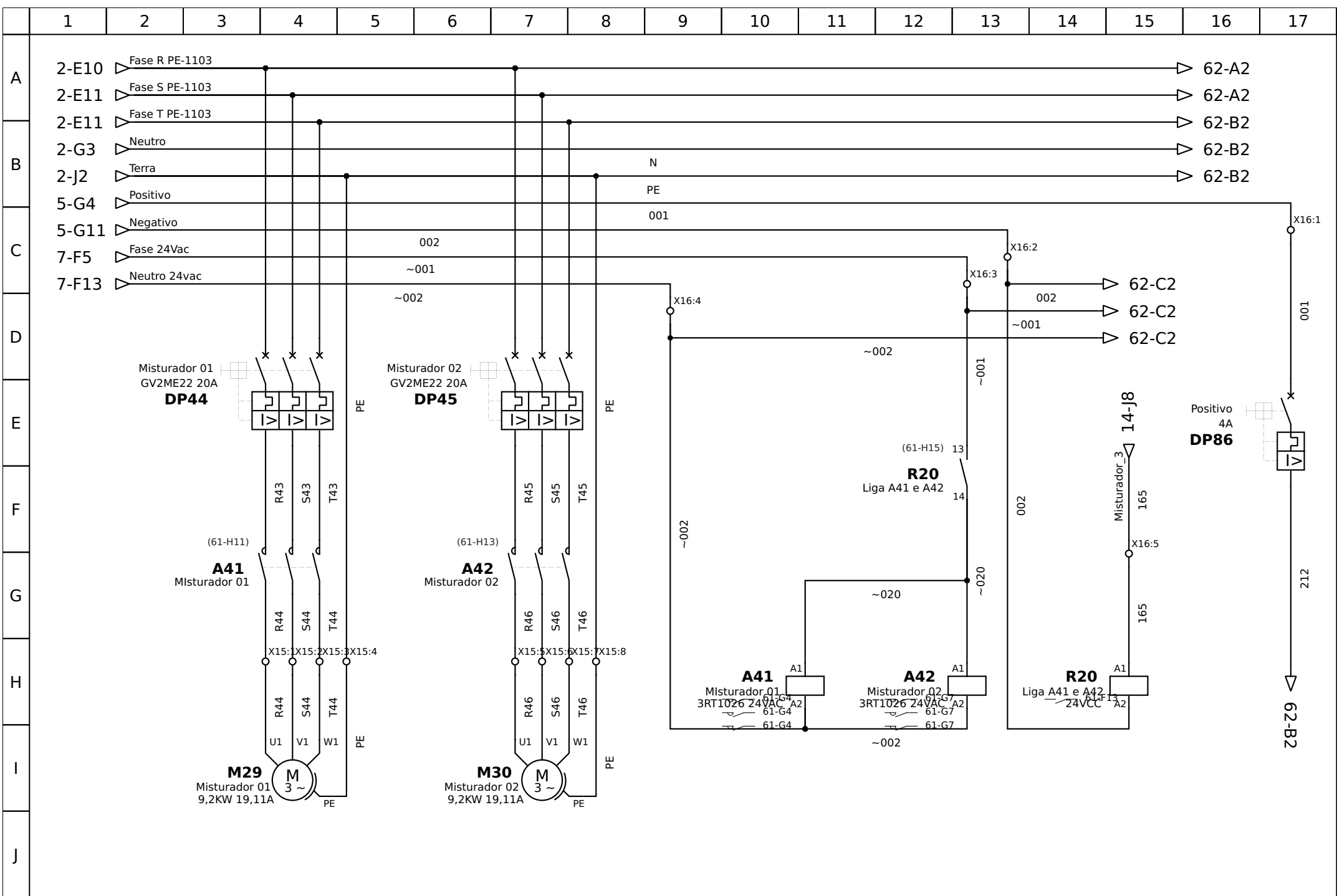
A  
B  
C  
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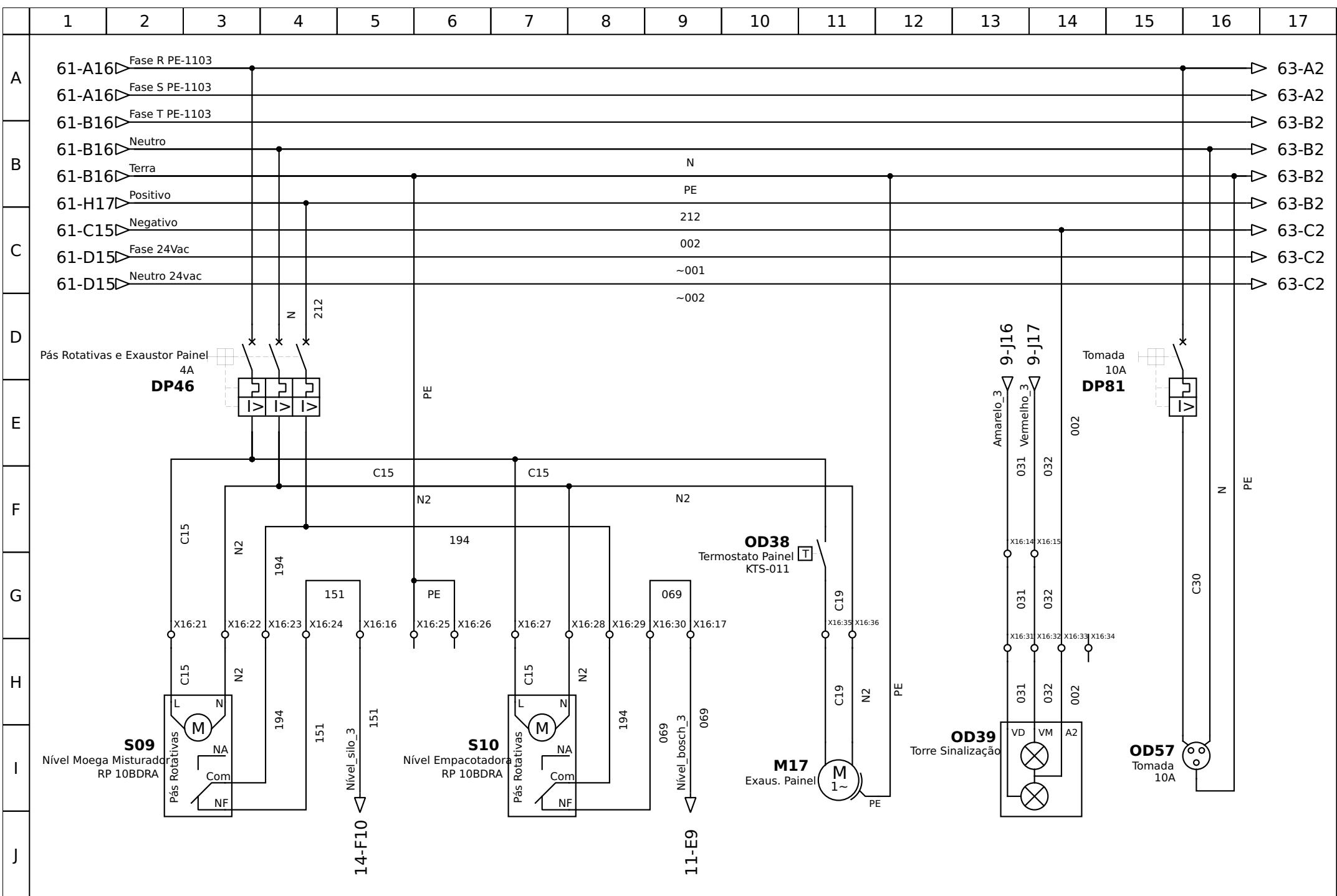
X24

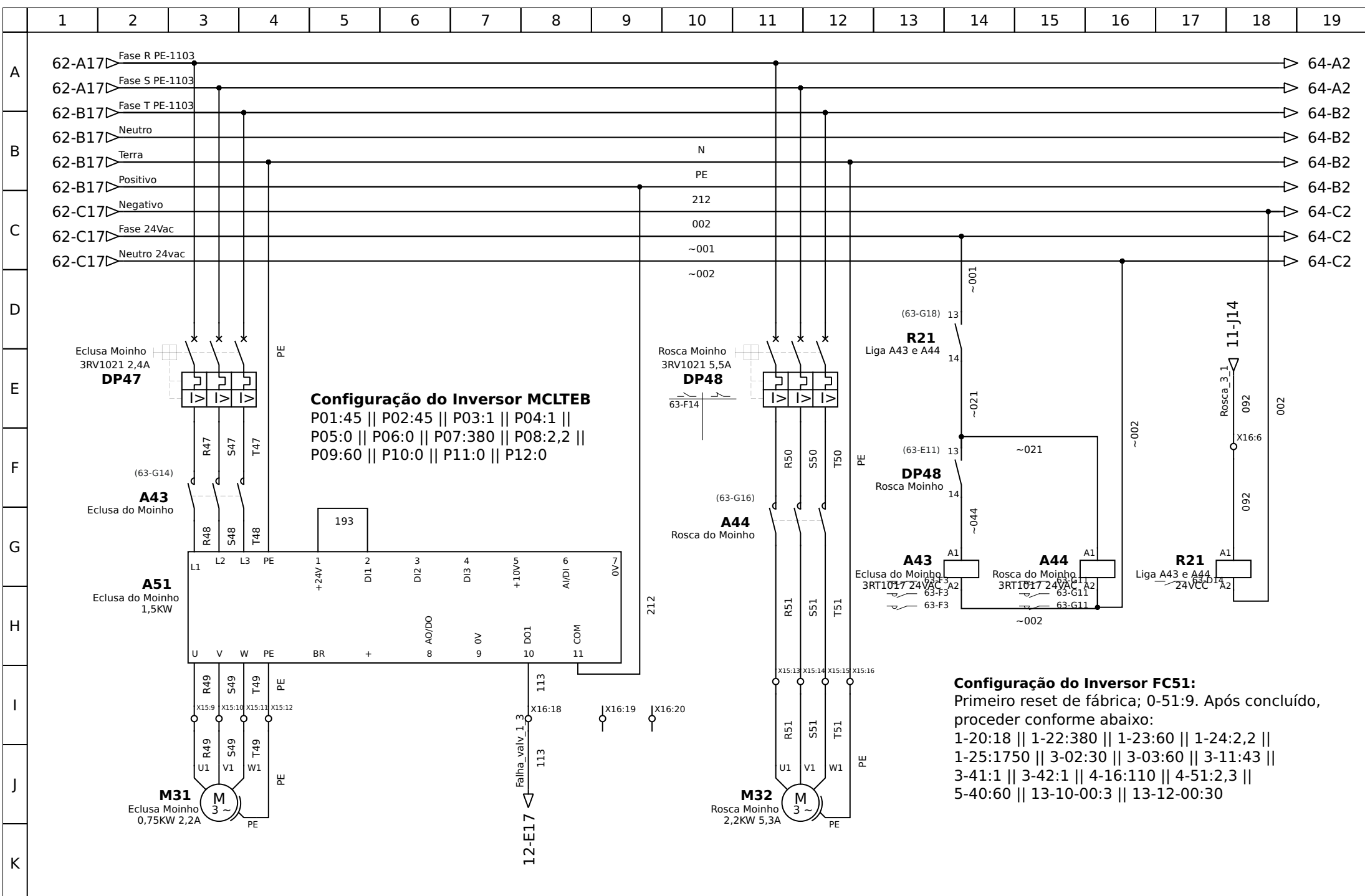


VEM DO PE-1106

VEM DO PE-1106

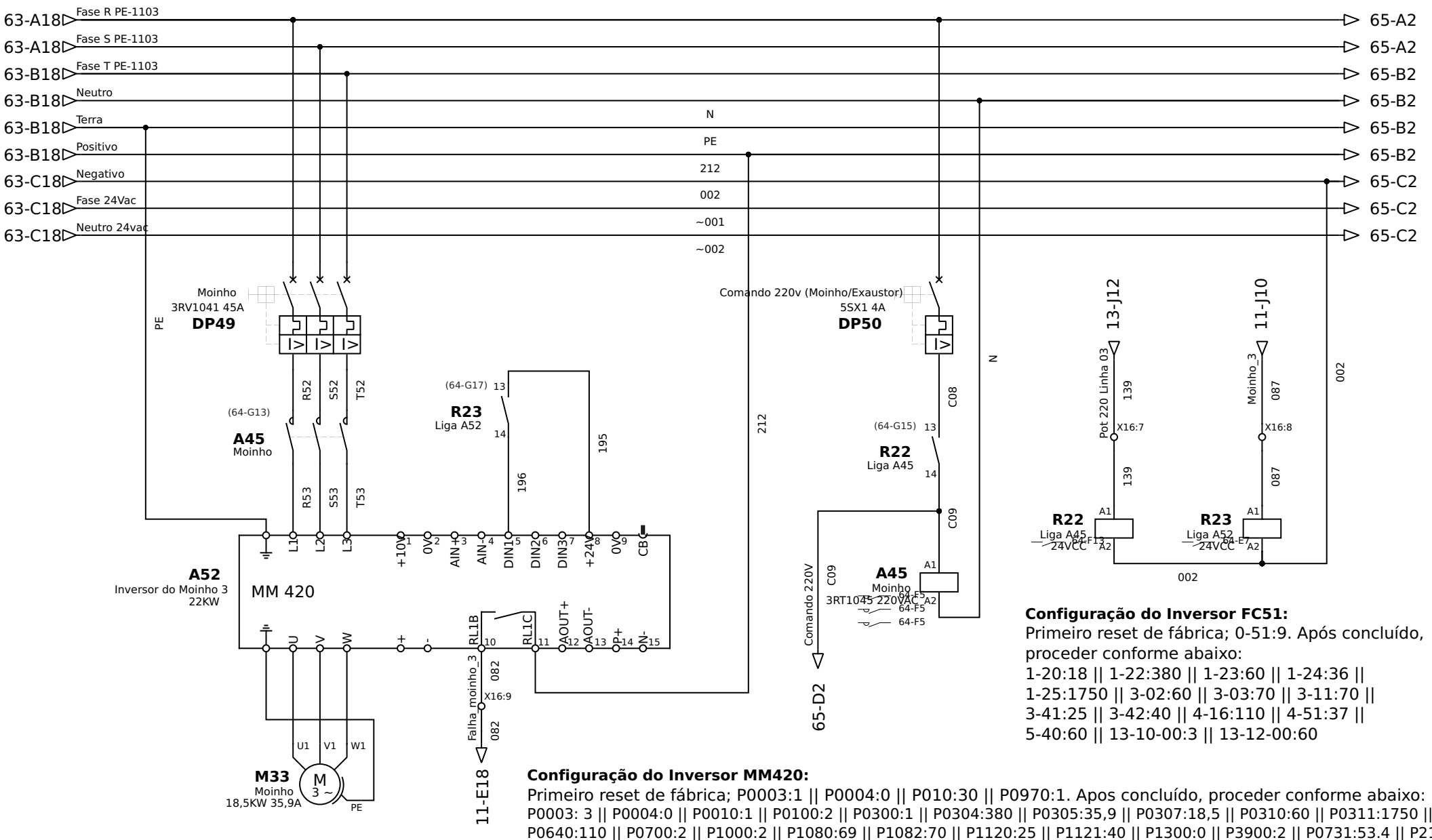






**Configuração do Inversor FC51:**  
 Primeiro reset de fábrica; 0-51:9. Após concluído,  
 proceder conforme abaixo:  
 1-20:18 || 1-22:380 || 1-23:60 || 1-24:2,2 ||  
 1-25:1750 || 3-02:30 || 3-03:60 || 3-11:43 ||  
 3-41:1 || 3-42:1 || 4-16:110 || 4-51:2,3 ||  
 5-40:60 || 13-10-00:3 || 13-12-00:30

A  
B  
C  
D  
E  
F  
G  
H  
I  
J  
K



**Configuração do Inversor CFW700:**

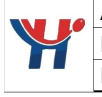
Primeiro fazer reset de fábrica P204:5. Após concluir o reset, configurar conforme abaixo:  
 P000:5 || P0100:25 || P0101:40 || P0133:2000 || P0134: 2000 || P0156:37,8 || P0157:32 || P0158:23,4 || P0220:3 || P0275:28 ||  
 P0281:60 || P0295:23 verificar nd/hd na placa do inversor || P0296:1 || P0400:380 || P0401:35,9 || P0402:1750 || P0403:60 || P0404:15

**Configuração do Inversor MM420:**

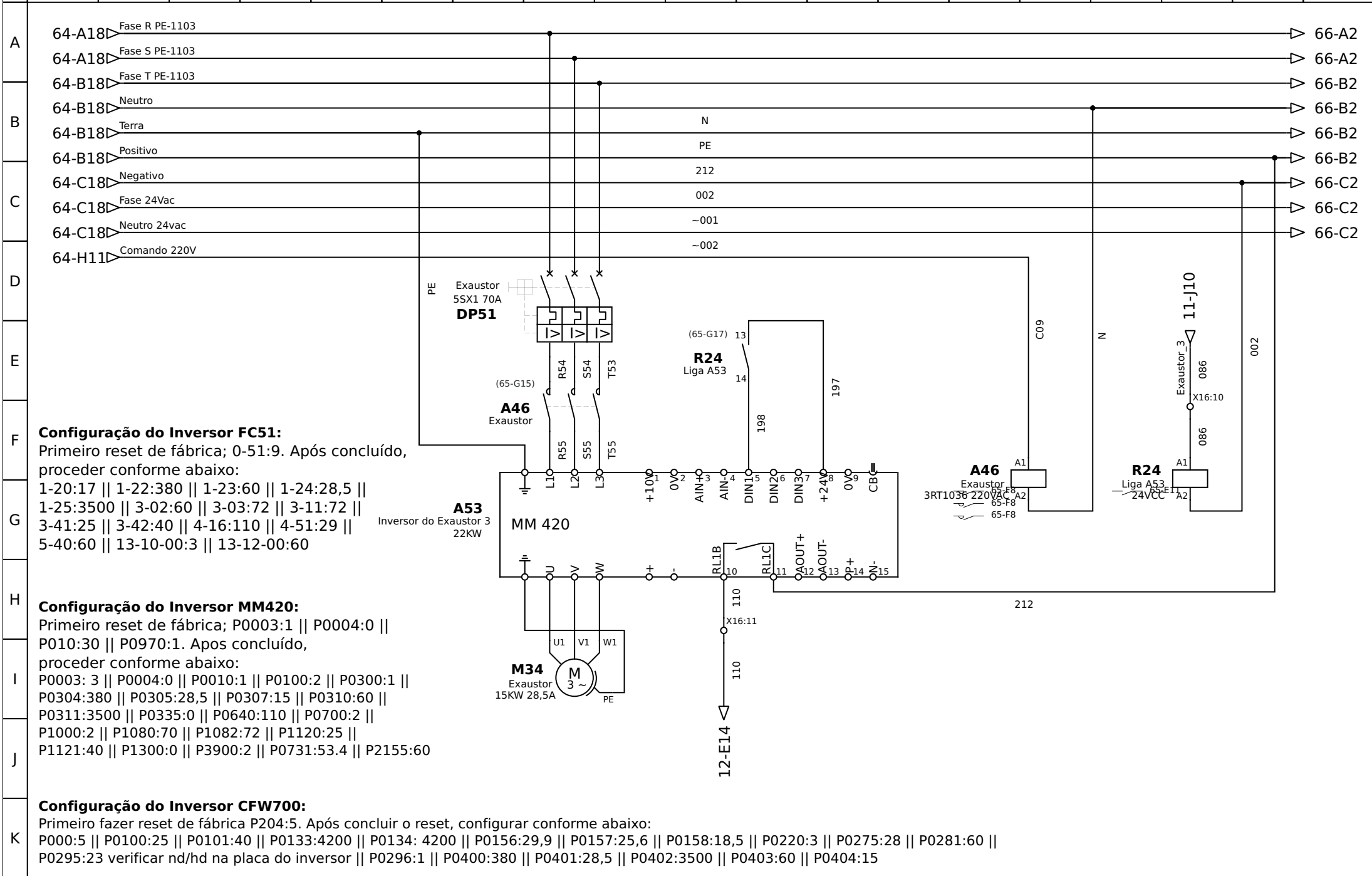
Primeiro reset de fábrica; P0003:1 || P0004:0 || P010:30 || P0970:1. Após concluído, proceder conforme abaixo:  
 P0003: 3 || P0004:0 || P0010:1 || P0100:2 || P0300:1 || P0304:380 || P0305:35,9 || P0307:18,5 || P0310:60 || P0311:1750 ||  
 P0640:110 || P0700:2 || P1000:2 || P1080:69 || P1082:70 || P1120:25 || P1121:40 || P1300:0 || P3900:2 || P0731:53.4 || P21

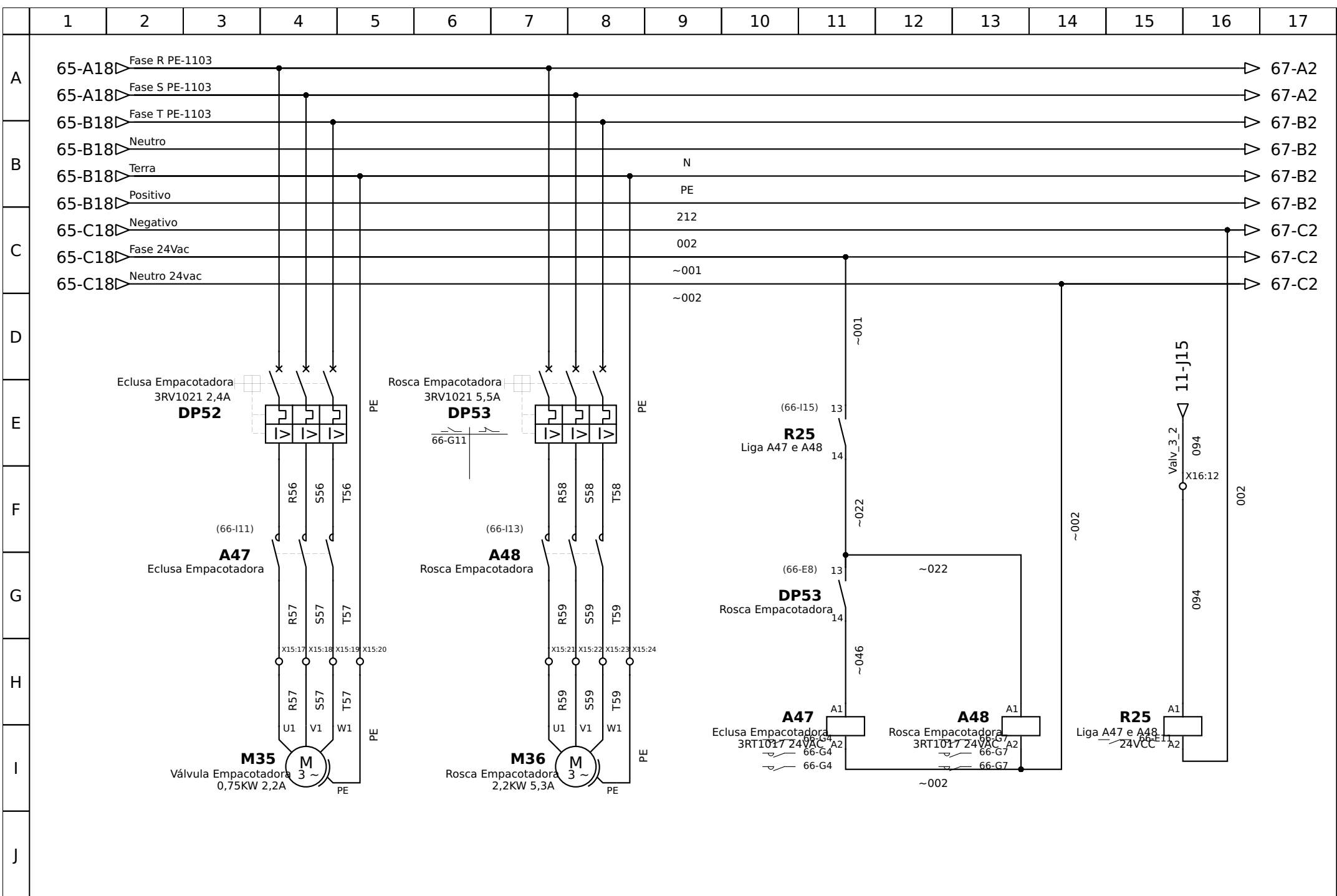
**Configuração do Inversor FC51:**

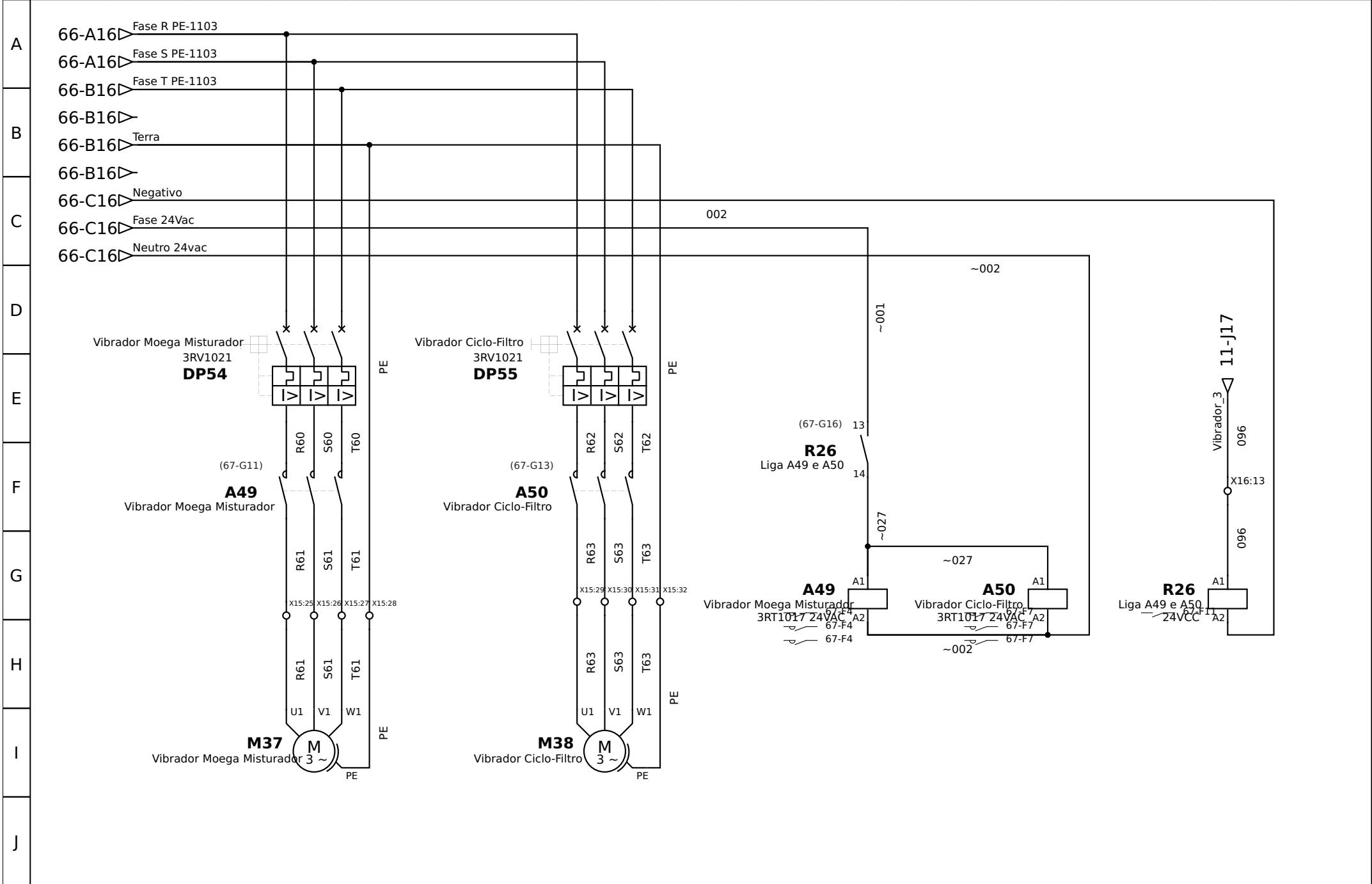
Primeiro reset de fábrica; 0-51:9. Após concluído, proceder conforme abaixo:  
 1-20:18 || 1-22:380 || 1-23:60 || 1-24:36 ||  
 1-25:1750 || 3-02:60 || 3-03:70 || 3-11:70 ||  
 3-41:25 || 3-42:40 || 4-16:110 || 4-51:37 ||  
 5-40:60 || 13-10-00:3 || 13-12-00:60











1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17

A B C D E F G H I J

X15

<del>VM</del>							R44	1	o	67-H4	R44
<del>PT</del>		CB02 PE-1103					S44	2	o	67-H4	S44
<del>BR</del>							T44	3	o	67-H4	T44
<del>VD</del>							PE	4	o	67-H5	PE
<del>VM</del>							R46	5	o	67-H7	R46
<del>PT</del>		CB03 PE-1103					S46	6	o	67-H7	S46
<del>BR</del>							T46	7	o	67-H8	T46
<del>VD</del>							PE	8	o	67-H8	PE
<del>VM</del>							R49	9	o	69-I3	R49
<del>PT</del>		CB04 PE-1103					S49	10	o	69-I3	S49
<del>BR</del>							T49	11	o	69-I4	T49
<del>VD</del>							PE	12	o	69-I4	PE
<del>VM</del>							R51	13	o	69-I11	R51
<del>PT</del>		CB05 PE-1103					S51	14	o	69-I11	S51
<del>BR</del>							T51	15	o	69-I12	T51
<del>VD</del>							PE	16	o	69-I12	PE
<del>VM</del>							R57	17	o	72-H4	R57
<del>PT</del>		CB06 PE-1103					S57	18	o	72-H4	S57
<del>BR</del>							T57	19	o	72-H4	T57
<del>VD</del>							PE	20	o	72-H5	PE
<del>VM</del>							R59	21	o	72-H7	R59
<del>PT</del>		CB07 PE-1103					S59	22	o	72-H8	S59
<del>BR</del>							T59	23	o	72-H8	T59
<del>VD</del>							PE	24	o	72-H8	PE
<del>VM</del>							R61	25	o	73-G4	R61
<del>PT</del>		CB08 PE-1103					S61	26	o	73-G4	S61
<del>BR</del>							T61	27	o	73-G4	T61
<del>VD</del>							PE	28	o	73-G5	PE
<del>VM</del>							R63	29	o	73-G7	R63
<del>PT</del>		CB09 PE-1103					S63	30	o	73-G8	S63
<del>BR</del>							T63	31	o	73-G8	T63
<del>VD</del>							PE	32	o	73-G8	PE

MISTURADOR 01

MISTURADOR 02

VALVULA ECLUSA DO MOINHO

ROSCA DO MOINHO

VALVULA ECLUSA DA EMPACOTADORA

ROSCA DA EMPACOTADORA

VIBRADOR MOEGA DO MISTURADOR

VIBRADOR MOEGA DO CICLO-FILTRO



A  
B  
C  
D  
E  
F  
G  
H  
I  
J

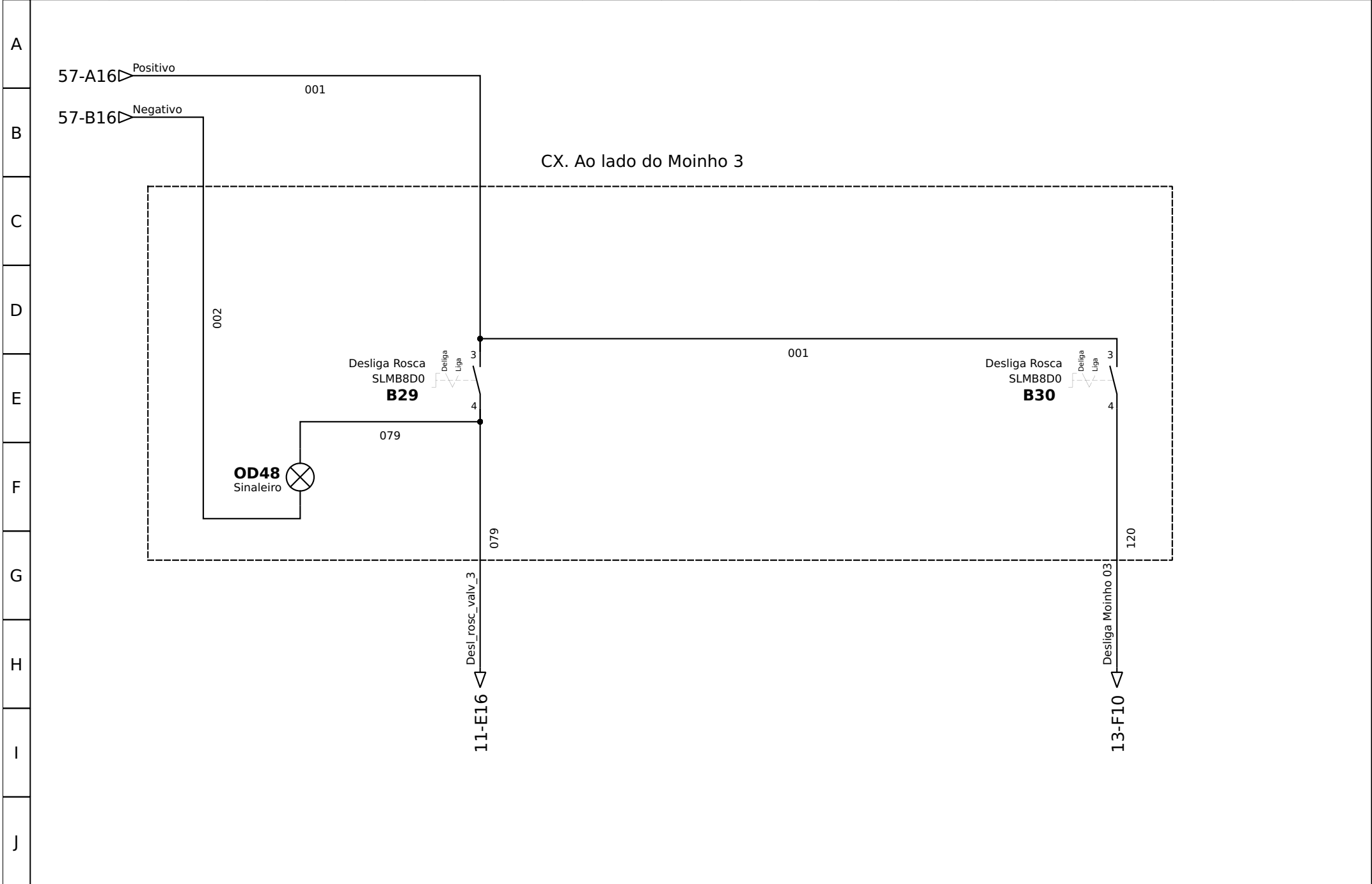
X16

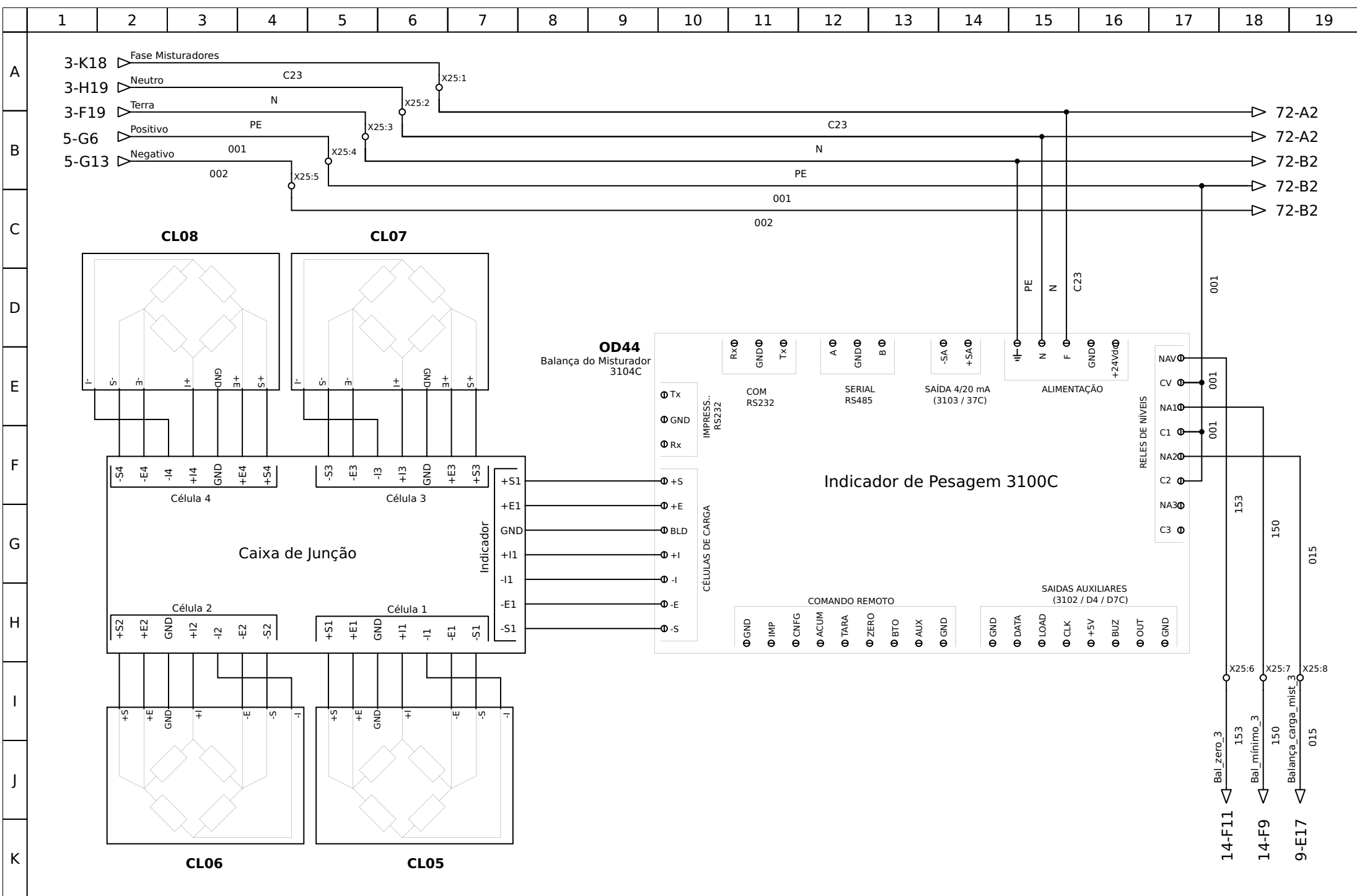
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2	002	2	0	67-C13	002
3	~001	3	0	67-C13	~001
4	~002	4	0	67-D9	~002
5	165	5	0	67-G15	165
6	092	6	0	69-F18	092
7	139	7	0	70-F15	139
8	087	8	0	70-F17	087
9	082	9	0	70-I7	082
10	086	10	0	71-F17	086
11	110	11	0	71-H10	110
12	094	12	0	72-F16	094
13	096	13	0	73-F16	096
14	031	14	0	68-G13	031
15	032	15	0	68-G14	032
16	151	16	0	68-G5	151
17	069	17	0	68-G9	069
18	113	18	0	69-I8	113
19		19	0	69-I9	
20		20	0	69-I9	
5	C15	21	0	68-G2	C15
6	N2	22	0	68-G3	N2
1	194	23	0	68-G4	194
2	151	24	0	68-G4	151
7	PE	25	0	68-G6	PE
7	PE	26	0	68-G6	PE
5	C15	27	0	68-G7	C15
6	N2	28	0	68-G8	N2
1	194	29	0	68-G8	194
2	069	30	0	68-G9	069
1	031	31	0	68-H13	031
2	032	32	0	68-H14	032
6	002	33	0	68-H14	002
		34	0	68-H14	
	C19	35	0	68-G11	C19
	N2	36	0	68-G11	N2

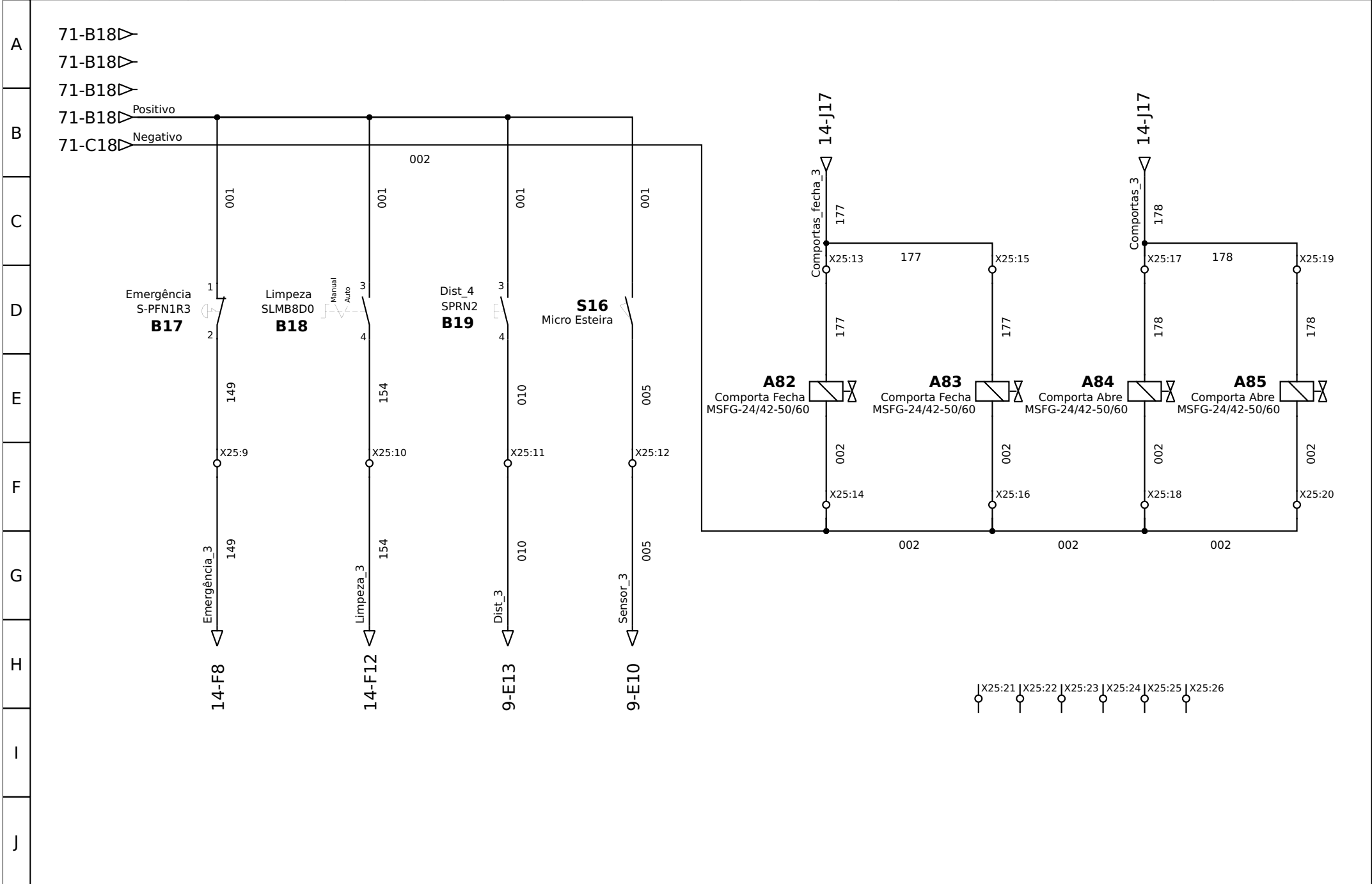
VEM DO PE-1106

SENSOR NÍVEL  
MOEGA DO MISTURADOR

SENSOR NÍVEL  
EMPACOTADORA









X25

1	o	78-A6	C23
2	o	78-B6	N
3	o	78-B5	PE
4	o	78-B5	001
5	o	78-B4	002
6	o	78-I18	153
7	o	78-I18	150
8	o	78-I19	015
9	o	79-F3	149
10	o	79-F5	154
11	o	79-F7	010
12	o	79-F8	005
13	o	79-D11	177
14	o	79-F11	002
15	o	79-D13	177
16	o	79-F13	002
17	o	79-D15	178
18	o	79-F15	002
19	o	79-D17	178
20	o	79-F17	002
21	o	79-H13	
22	o	79-H13	
23	o	79-H14	
24	o	79-H14	
25	o	79-H15	
26	o	79-H15	

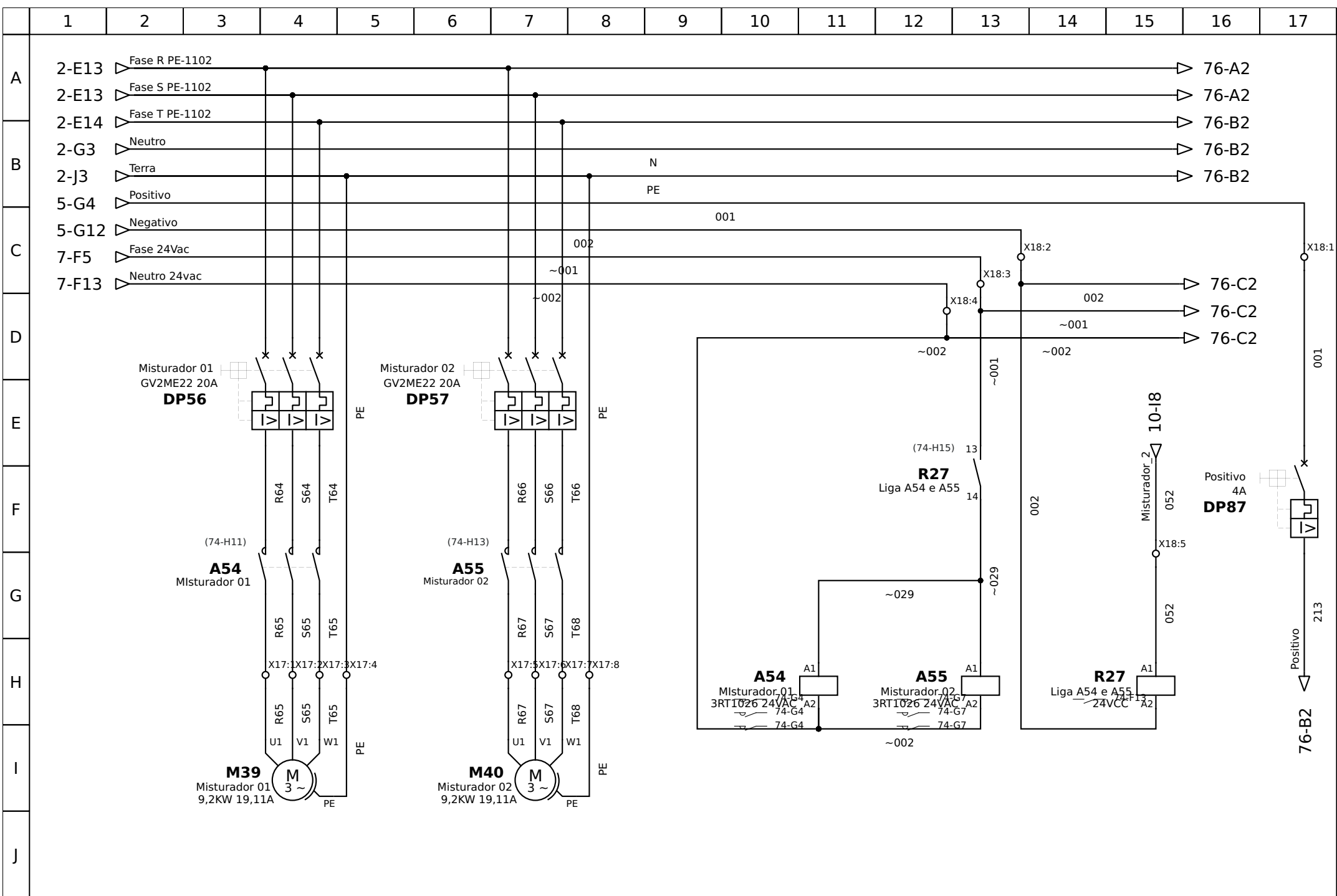
1	C23
2	N
3	PE
4	001
5	002
6	153
7	150
8	015
9	149
10	154
11	010
12	005
13	177

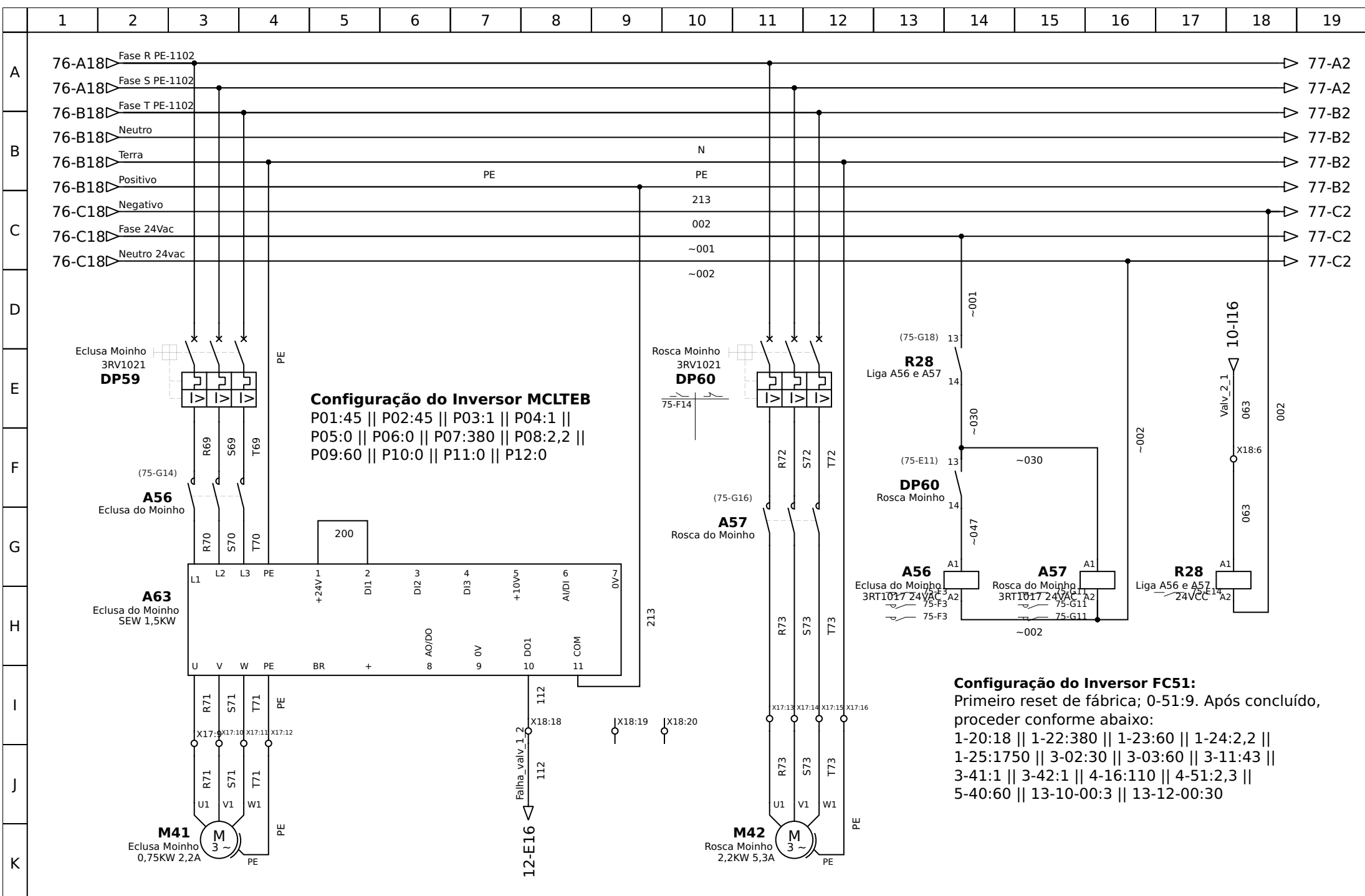
14	CB01 QC-1103
15	
16	
17	
18	
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20	

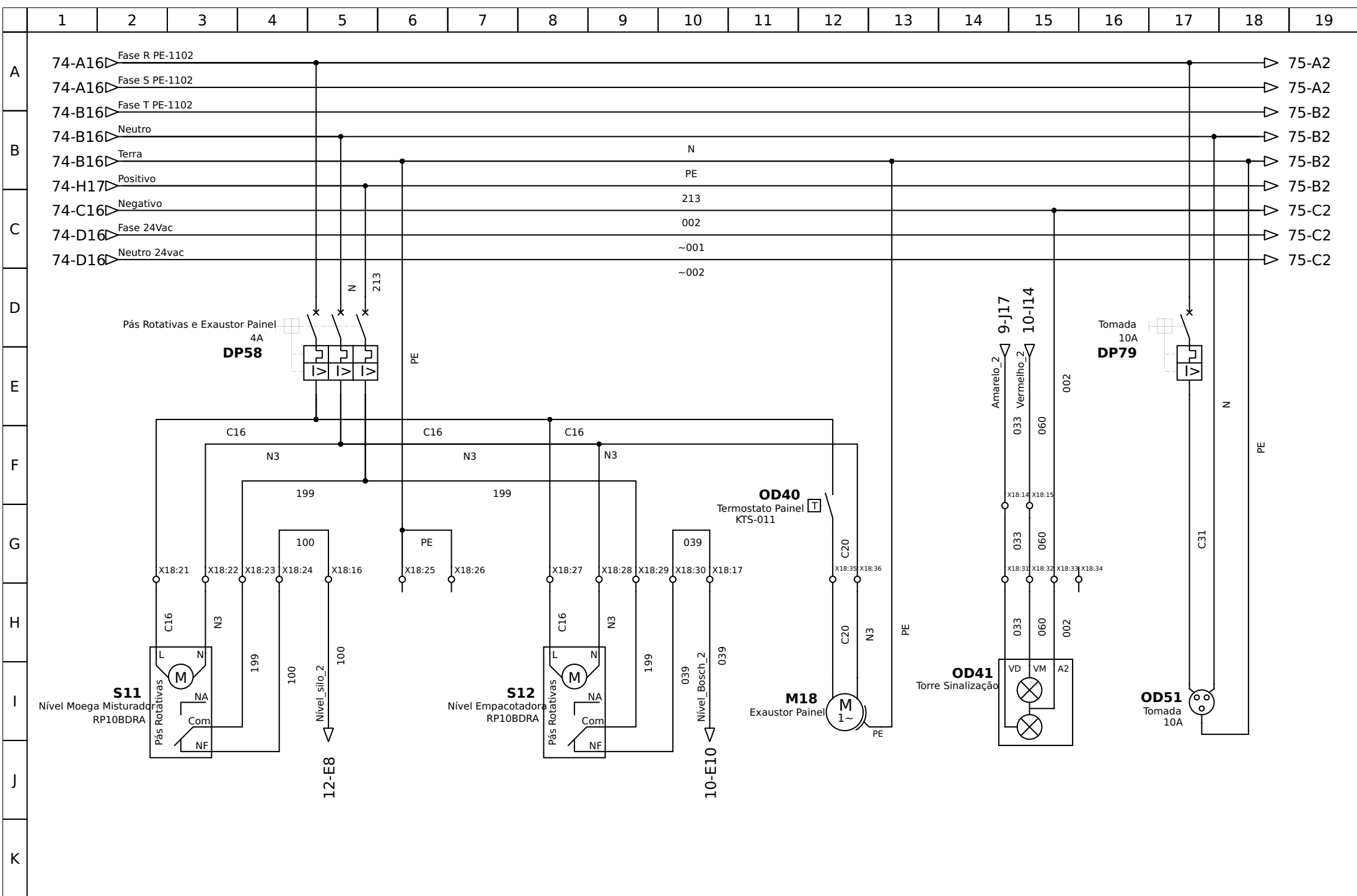
15	
16	
17	
18	
19	
20	

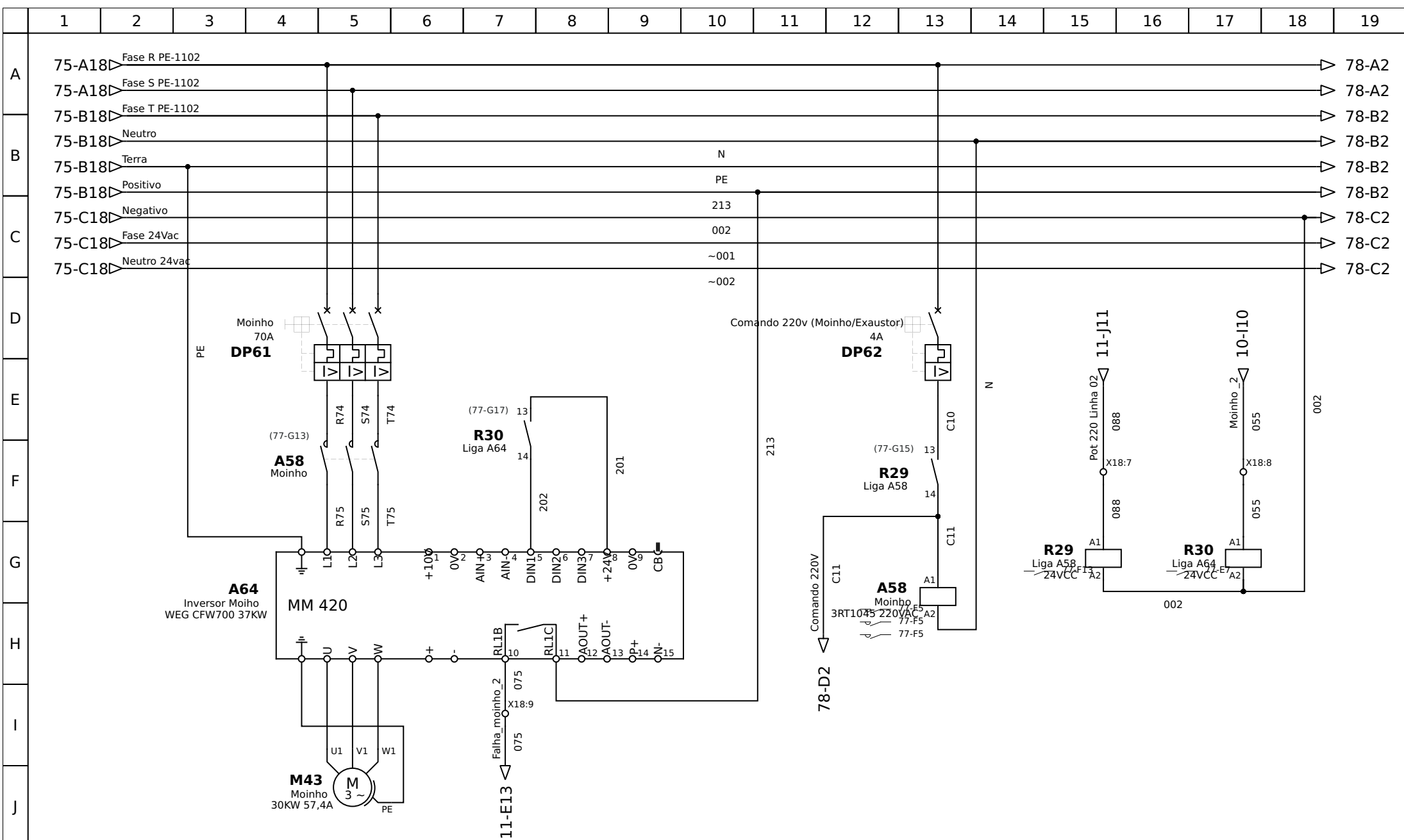
VEM DO PE-1106

VEM DO PE-1106







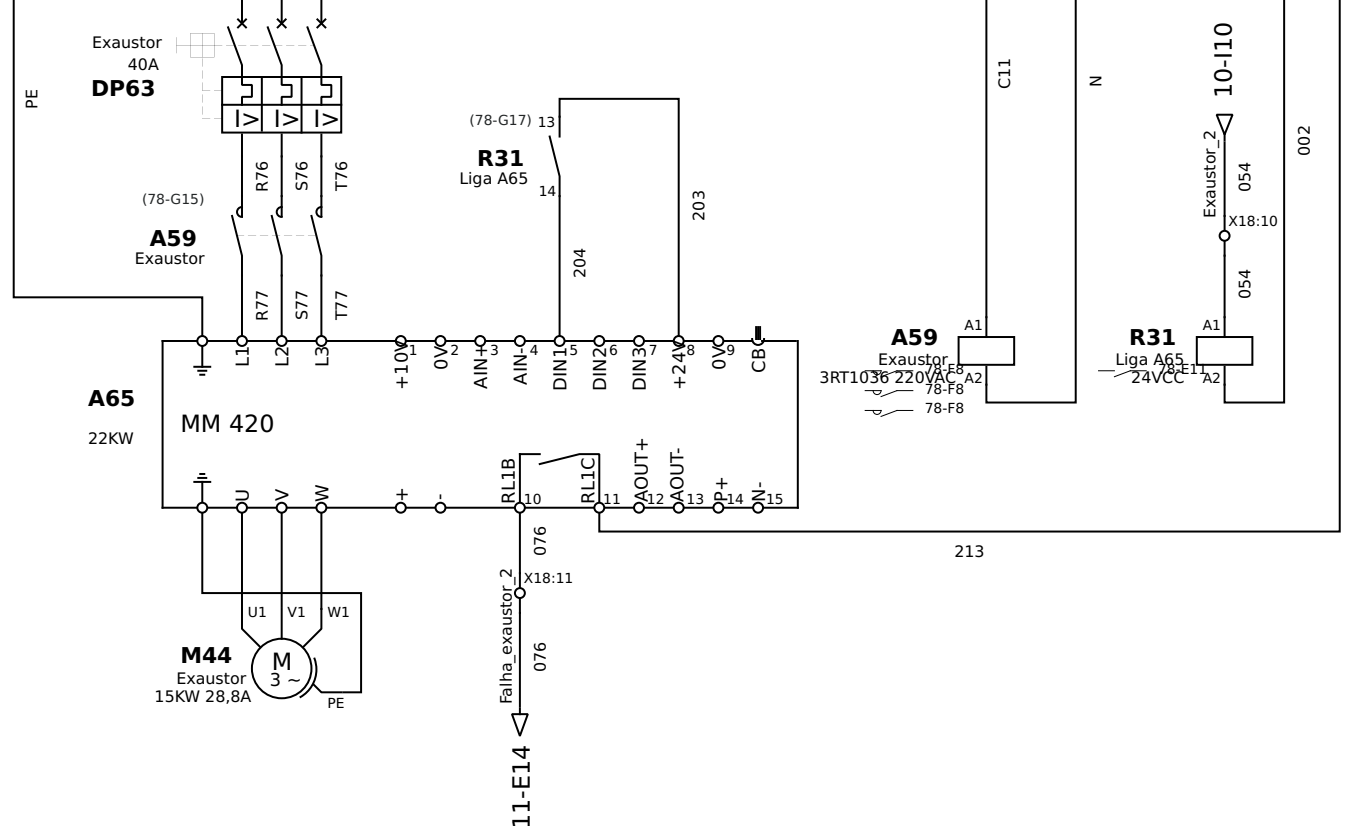


**Configuração do Inversor CFW700:**

Primeiro fazer reset de fábrica P204:5. Após concluir o reset, configurar conforme abaixo:

- P000:5 || P0100:25 || P0101:40 || P0133:2000 || P0134: 2000 || P0156:60,2 || P0157:54,5 || P0158:37,3 || P0220:3 || P0275:28 || P0281:60 || P0295:23 verificar nd/hd na placa do inversor || P0296:1 || P0400:380 || P0401:57,4 || P0402:1750 || P0403:60 || P0404:18

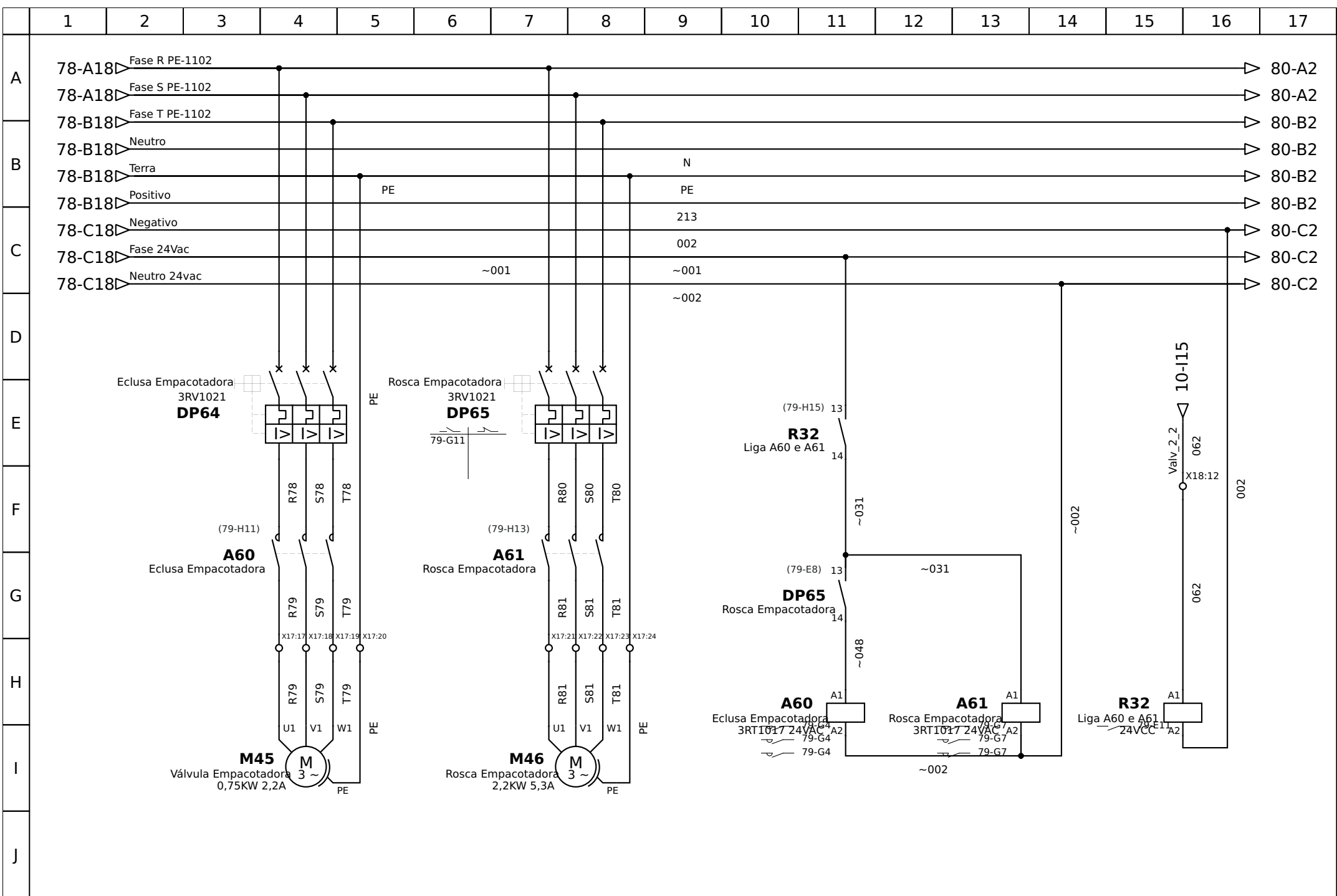
A	77-A18	Fase R PE-1102																		79-A2	
	77-A18	Fase S PE-1102																			79-A2
	77-B18	Fase T PE-1102																			79-B2
B	77-B18	Neutro																			79-B2
	77-B18	Terra																			79-B2
	77-B18	Positivo																			79-B2
	77-C18	Negativo																			79-C2
C	77-C18	Fase 24Vac																			79-C2
	77-C18	Neutro 24vac																			79-C2
D	77-H11	Comando 220V																			79-C2

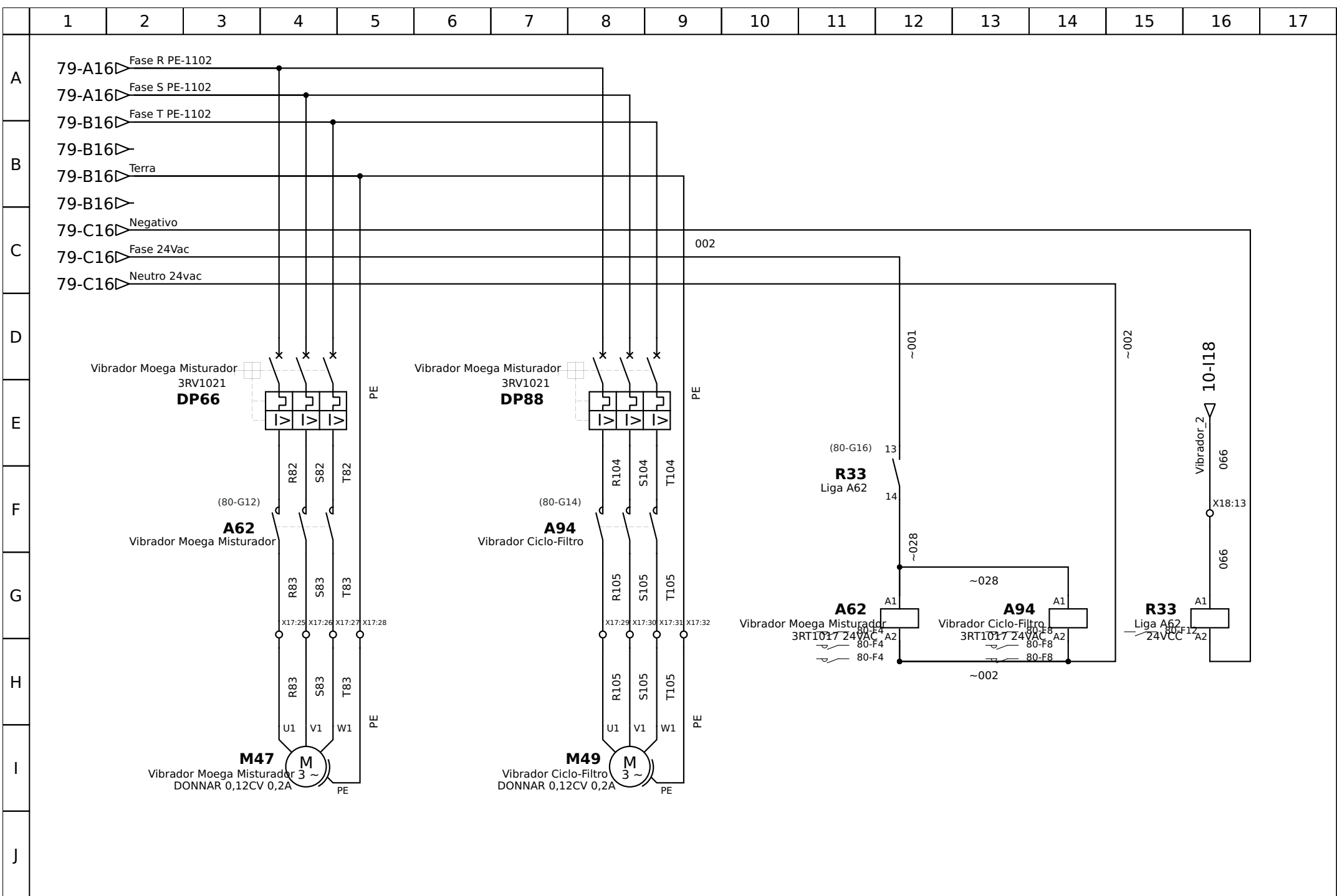


**Configuração do Inversor FC51:**  
 Primeiro reset de fábrica; 0-51:9. Após concluído, proceder conforme abaixo:  
 1-20:17 || 1-22:380 || 1-23:60 || 1-24:28,5 ||  
 1-25:3500 || 3-02:60 || 3-03:72 || 3-11:72 ||  
 3-41:25 || 3-42:40 || 4-16:110 || 4-51:29 ||  
 5-40:60 || 13-10-00:3 || 13-12-00:60

**Configuração do Inversor MM420:**  
 Primeiro reset de fábrica; P0003:1 || P0004:0 ||  
 P010:30 || P0970:1. Após concluído, proceder conforme abaixo:  
 P0003: 3 || P0004:0 || P0010:1 || P0100:2 || P0300:1 ||  
 P0304:380 || P0305:28,5 || P0307:15 || P0310:60 ||  
 P0311:3500 || P0335:0 || P0640:110 || P0700:2 ||  
 P1000:2 || P1080:70 || P1082:72 || P1120:25 ||  
 P1121:40 || P1300:0 || P3900:2 || P0731:53.4 || P2155:60

**Configuração do Inversor CFW700:**  
 Primeiro fazer reset de fábrica P204:5. Após concluir o reset, configurar conforme abaixo:  
 P000:5 || P0100:25 || P0101:40 || P0133:0 || P0134: 4200 || P0156:29,9 || P0157:25,6 || P0158:18,5 || P0220:3 || P0275:28 || P0281:60 ||  
 P0295:23 verificar nd/hd na placa do inversor || P0296:1 || P0400:380 || P0401:28,5 || P0402:3500 || P0403:60 || P0404:15







1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
A	B	C	D	E	F	G	H	I	J	<div style="text-align: center; border: 1px solid black; padding: 5px; width: 100px; margin: 0 auto;">X17</div> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td><td style="width: 5%;"></td> </tr> <tr> <td></td><td></td><td></td><td style="text-align: center;">1</td><td style="text-align: center;">◦</td><td style="text-align: center;">81-H4</td><td style="text-align: center;">R65</td><td style="text-align: center;">VM</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td></td><td></td><td></td><td style="text-align: center;">2</td><td style="text-align: center;">◦</td><td style="text-align: center;">81-H4</td><td style="text-align: center;">S65</td><td style="text-align: center;">PT</td><td style="text-align: center;">CB04 PE-1102</td><td style="text-align: center;">PT</td><td style="text-align: center;">BR</td><td style="text-align: center;">VD</td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td></td><td></td><td></td><td style="text-align: center;">3</td><td style="text-align: center;">◦</td><td style="text-align: center;">81-H4</td><td style="text-align: center;">T65</td><td style="text-align: center;">BR</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td></td><td></td><td></td><td style="text-align: center;">4</td><td style="text-align: center;">◦</td><td style="text-align: center;">81-H5</td><td style="text-align: center;">PE</td><td style="text-align: center;">VD</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td></td><td></td><td></td><td style="text-align: center;">5</td><td style="text-align: center;">◦</td><td style="text-align: center;">81-H7</td><td style="text-align: center;">R67</td><td style="text-align: center;">VM</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td></td><td></td><td></td><td style="text-align: center;">6</td><td style="text-align: center;">◦</td><td style="text-align: center;">81-H7</td><td style="text-align: center;">S67</td><td style="text-align: center;">PT</td><td style="text-align: center;">CB05 PE-1102</td><td style="text-align: center;">PT</td><td style="text-align: center;">BR</td><td style="text-align: center;">VD</td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td></td><td></td><td></td><td style="text-align: center;">7</td><td style="text-align: center;">◦</td><td style="text-align: center;">81-H7</td><td style="text-align: center;">T68</td><td style="text-align: center;">BR</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td></td><td></td><td></td><td style="text-align: center;">8</td><td style="text-align: center;">◦</td><td style="text-align: center;">81-H8</td><td style="text-align: center;">PE</td><td style="text-align: center;">VD</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td></td><td></td><td></td><td style="text-align: center;">9</td><td style="text-align: center;">◦</td><td style="text-align: center;">82-I3</td><td style="text-align: center;">R71</td><td style="text-align: center;">VM</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td></td><td></td><td></td><td style="text-align: center;">10</td><td style="text-align: center;">◦</td><td style="text-align: center;">82-I3</td><td style="text-align: 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center;">CB08 PE-1102</td><td style="text-align: center;">PT</td><td style="text-align: center;">BR</td><td style="text-align: center;">VD</td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td></td><td></td><td></td><td style="text-align: center;">19</td><td style="text-align: center;">◦</td><td style="text-align: center;">86-H4</td><td style="text-align: center;">T79</td><td style="text-align: center;">BR</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td></td><td></td><td></td><td style="text-align: center;">20</td><td style="text-align: center;">◦</td><td style="text-align: center;">86-H5</td><td style="text-align: center;">PE</td><td style="text-align: center;">VD</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td> </tr> <tr> <td></td><td></td><td></td><td style="text-align: center;">21</td><td style="text-align: center;">◦</td><td style="text-align: center;">86-H7</td><td 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PE-1102	PT	BR	VD									23	◦	86-H8	T81	BR													24	◦	86-H8	PE	VD													25	◦	87-G4	R83	VM													26	◦	87-G4	S83	PT	CB010 PE-1102	PT	BR	VD									27	◦	87-G4	T83	BR													28	◦	87-G5	PE	VD													29	◦	87-G8	R105	VM													30	◦	87-G8	S105	PT	CB011 PE-1102	PT	BR	VD									31	◦	87-G9	T105	BR													32	◦	87-G9	PE	VD									
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					MISTURADOR 01											
					MISTURADOR 02											
					VÁLVULA ECLUSA DO MOINHO											
					ROSCA DO MOINHO											
					VÁLVULA ECLUSA DA EMPACOTADORA											
					ROSCA DA EMPACOTADORA											
					VIBRADOR MOEGA DO MISTURADOR											
					VIBRADOR CICLO-FILTRO											



Terminal	Wiring	Terminal	Wiring	Terminal	Wiring	Terminal	Wiring	Terminal	Wiring	Terminal	Wiring	Terminal	Wiring	Terminal	Wiring
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3	81-C13	3	~001	3	3	3	~001	3	~001	3	~001	3	~001	3	~001
4	81-D12	4	~002	4	4	4	~002	4	~002	4	~002	4	~002	4	~002
5	81-G15	5	052	5	5	5	052	5	052	5	052	5	052	5	052
6	82-F18	6	063	6	6	6	063	6	063	6	063	6	063	6	063
7	84-F15	7	088	7	7	7	088	7	088	7	088	7	088	7	088
8	84-F17	8	055	8	8	8	055	8	055	8	055	8	055	8	055
9	84-17	9	075	9	9	9	075	9	075	9	075	9	075	9	075
10	85-F17	10	054	10	10	10	054	10	054	10	054	10	054	10	054
11	85-H11	11	076	11	11	11	076	11	076	11	076	11	076	11	076
12	86-F16	12	062	12	12	12	062	12	062	12	062	12	062	12	062
13	87-F15	13	066	13	13	13	066	13	066	13	066	13	066	13	066
14	83-G14	14	033	14	14	14	033	14	033	14	033	14	033	14	033
15	83-G15	15	060	15	15	15	060	15	060	15	060	15	060	15	060
16	83-G5	16	100	16	16	16	100	16	100	16	100	16	100	16	100
17	83-G10	17	039	17	17	17	039	17	039	17	039	17	039	17	039
18	82-18	18	112	18	18	18	112	18	112	18	112	18	112	18	112
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21	83-G2	21	C16	21	21	21	C16	21	C16	21	C16	21	C16	21	C16
22	83-G3	22	N3	22	22	22	N3	22	N3	22	N3	22	N3	22	N3
23	83-G4	23	199	23	23	23	199	23	199	23	199	23	199	23	199
24	83-G4	24	100	24	24	24	100	24	100	24	100	24	100	24	100
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26	83-G7	26	PE	26	26	26	PE	26	PE	26	PE	26	PE	26	PE
27	83-G8	27	C16	27	27	27	C16	27	C16	27	C16	27	C16	27	C16
28	83-G9	28	N3	28	28	28	N3	28	N3	28	N3	28	N3	28	N3
29	83-G9	29	199	29	29	29	199	29	199	29	199	29	199	29	199
30	83-G10	30	039	30	30	30	039	30	039	30	039	30	039	30	039
31	83-G14	31	033	31	31	31	033	31	033	31	033	31	033	31	033
32	83-G15	32	060	32	32	32	060	32	060	32	060	32	060	32	060
33	83-G15	33	002	33	33	33	002	33	002	33	002	33	002	33	002
34	83-G16	34		34	34	34		34		34		34		34	
35	83-G12	35	C20	35	35	35	C20	35	C20	35	C20	35	C20	35	C20
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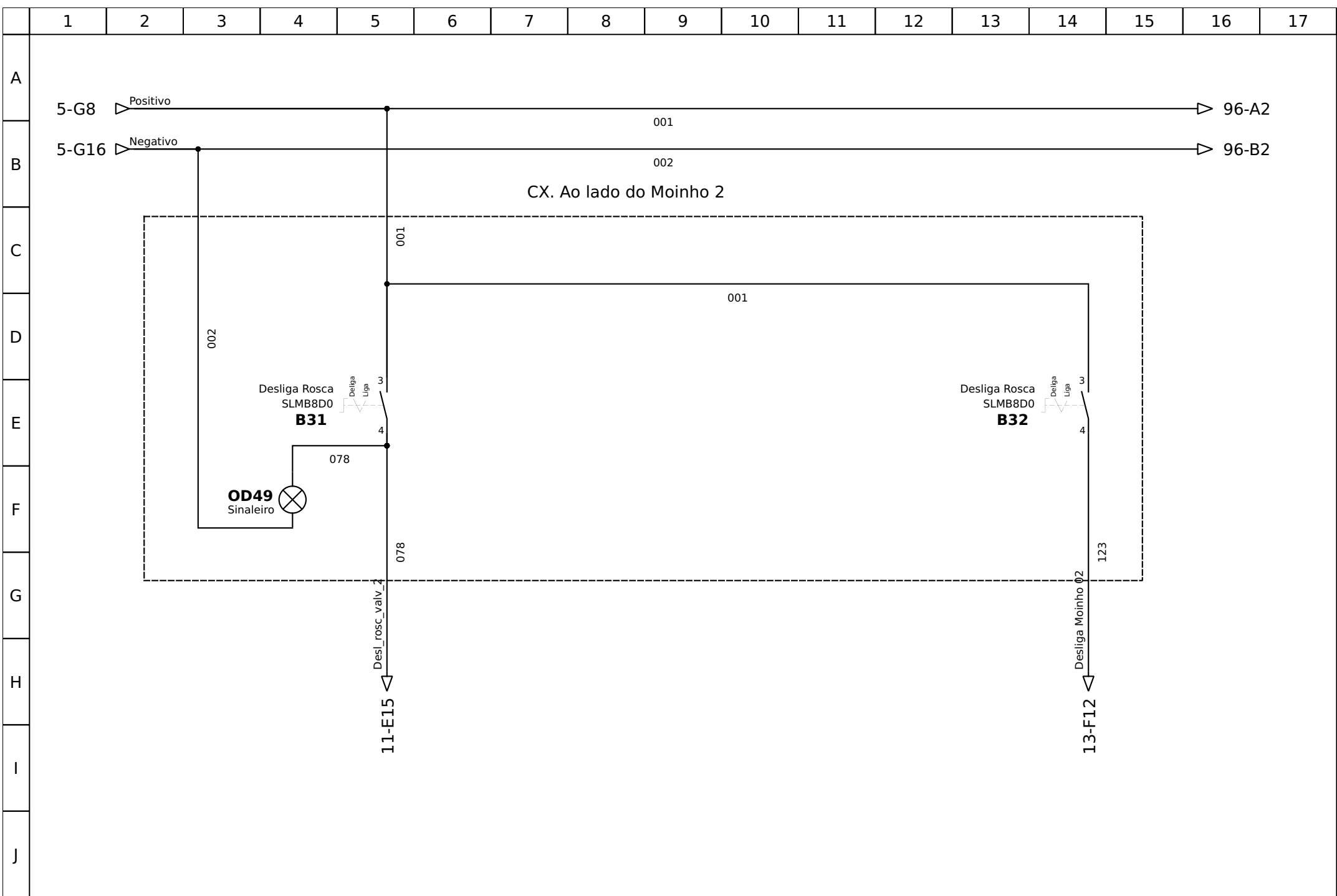
VEM DO PE-1106

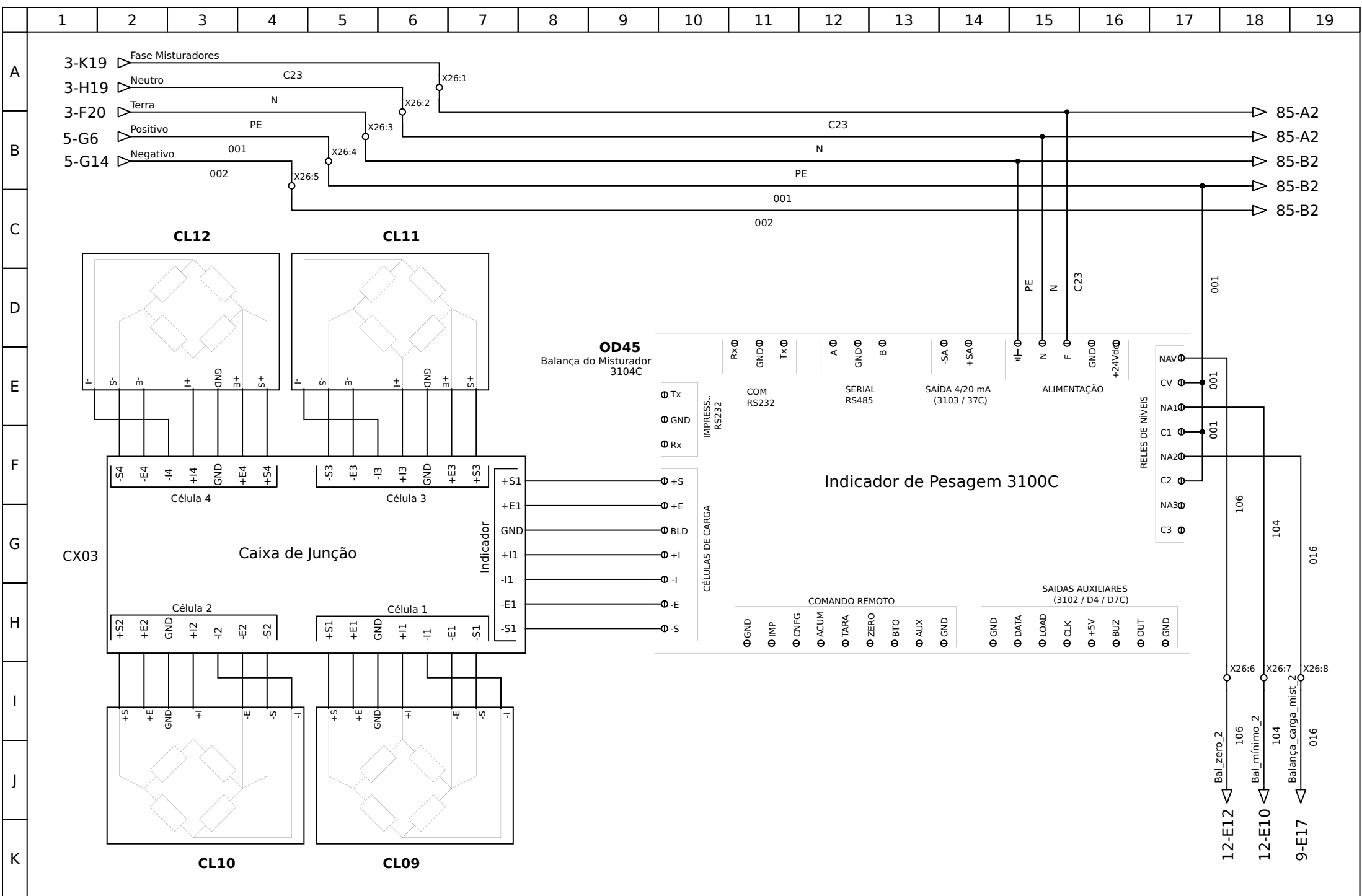
SENSOR NÍVEL  
MOEGA

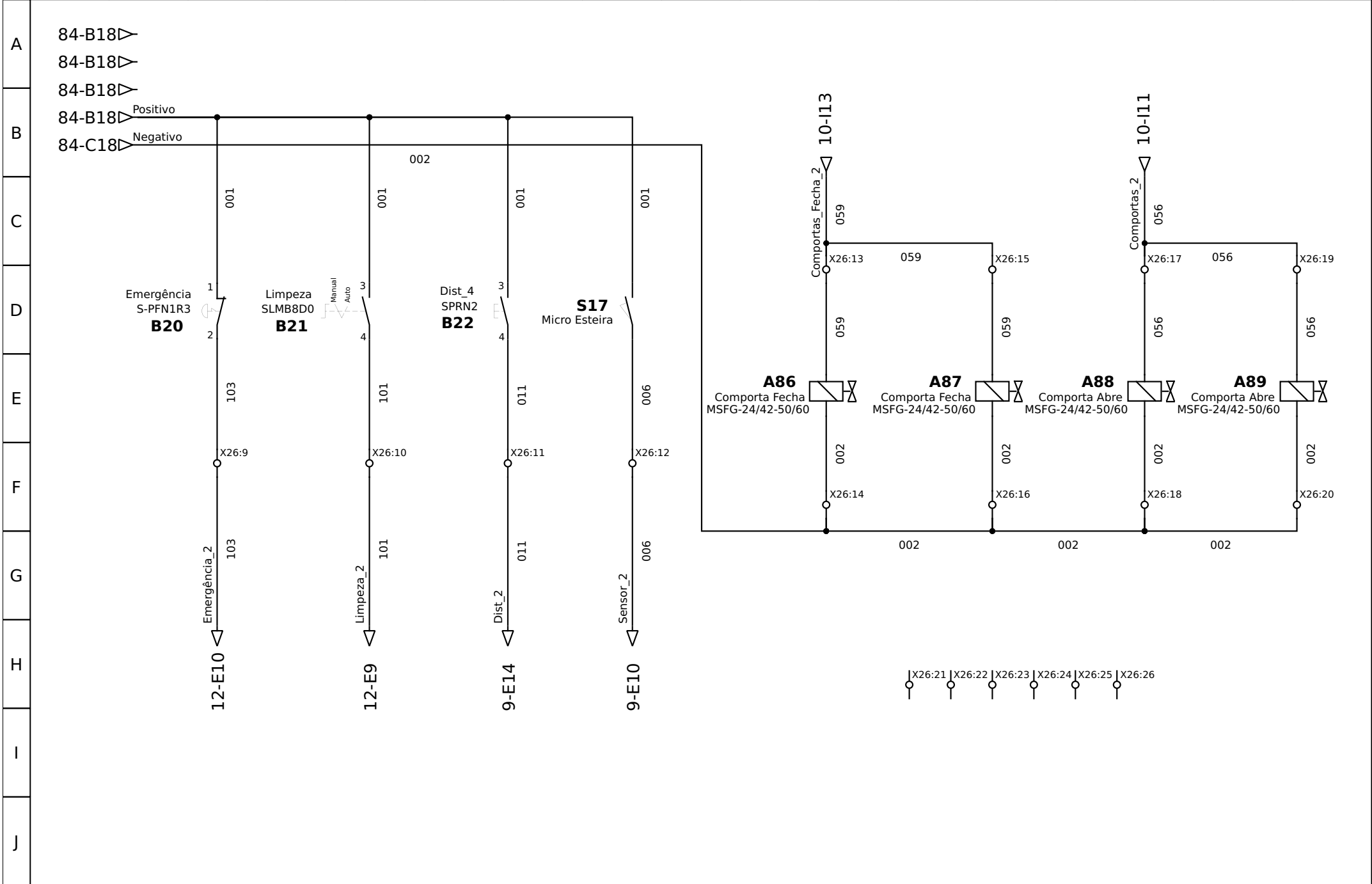
SENSOR NÍVEL  
EMPACOTADORA

SINALEIRO  
SOBRE PAINEL

EXAUSTOR PAINEL







X26

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2	o	92-B6	N	2
3	o	92-B5	PE	3
4	o	92-B5	001	4
5	o	92-B4	002	5
6	o	92-I18	106	6
7	o	92-I18	104	7
8	o	92-I19	016	8
9	o	93-F3	103	9
10	o	93-F5	101	10
11	o	93-F7	011	11
12	o	93-F8	006	12
13	o	93-D11	059	13
14	o	93-F11	002	14
15	o	93-D13	059	15
16	o	93-F13	002	16
17	o	93-D15	056	17
18	o	93-F15	002	18
19	o	93-D17	056	19
20	o	93-F17	002	20
21	o	93-H12		15
22	o	93-H12		16
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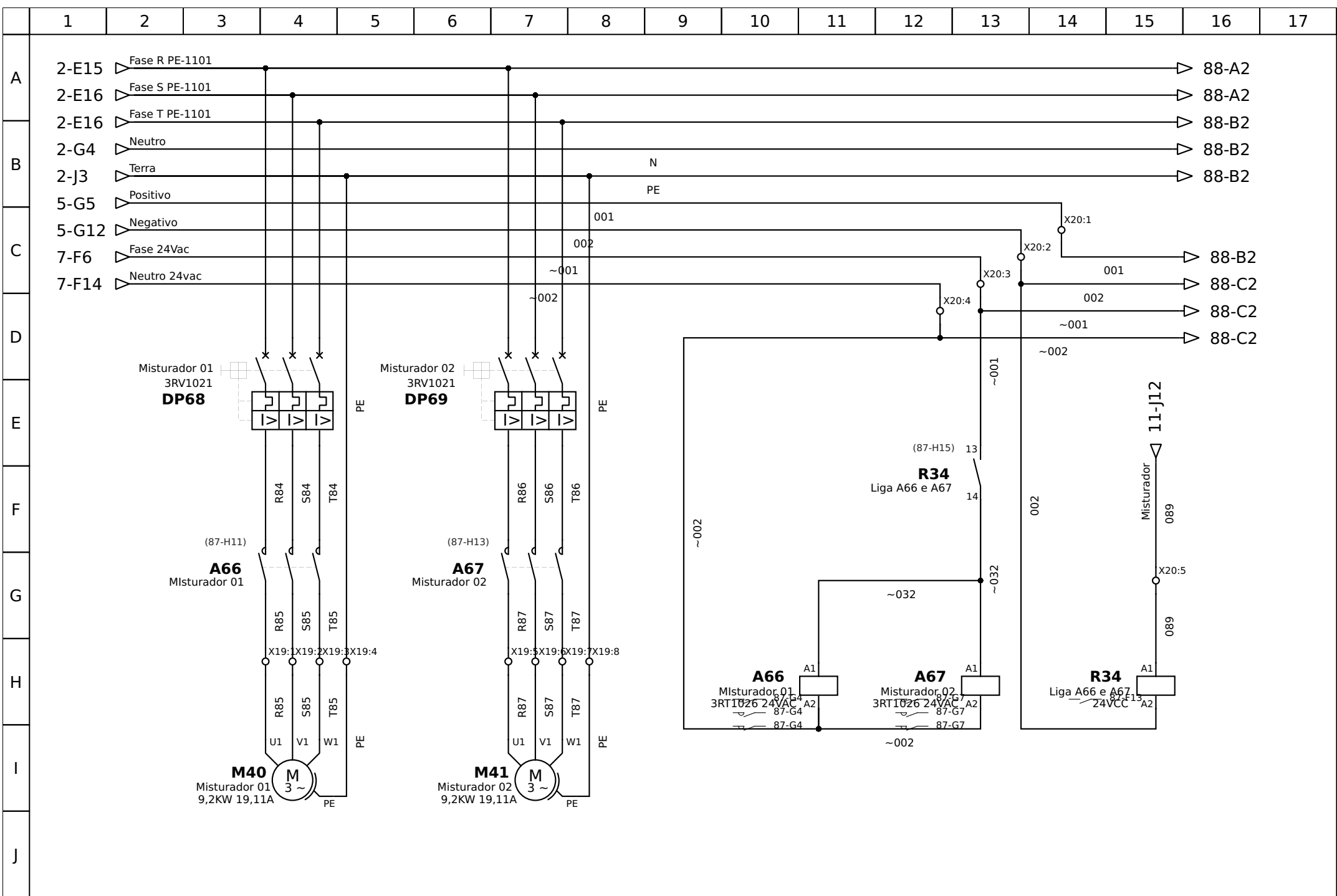
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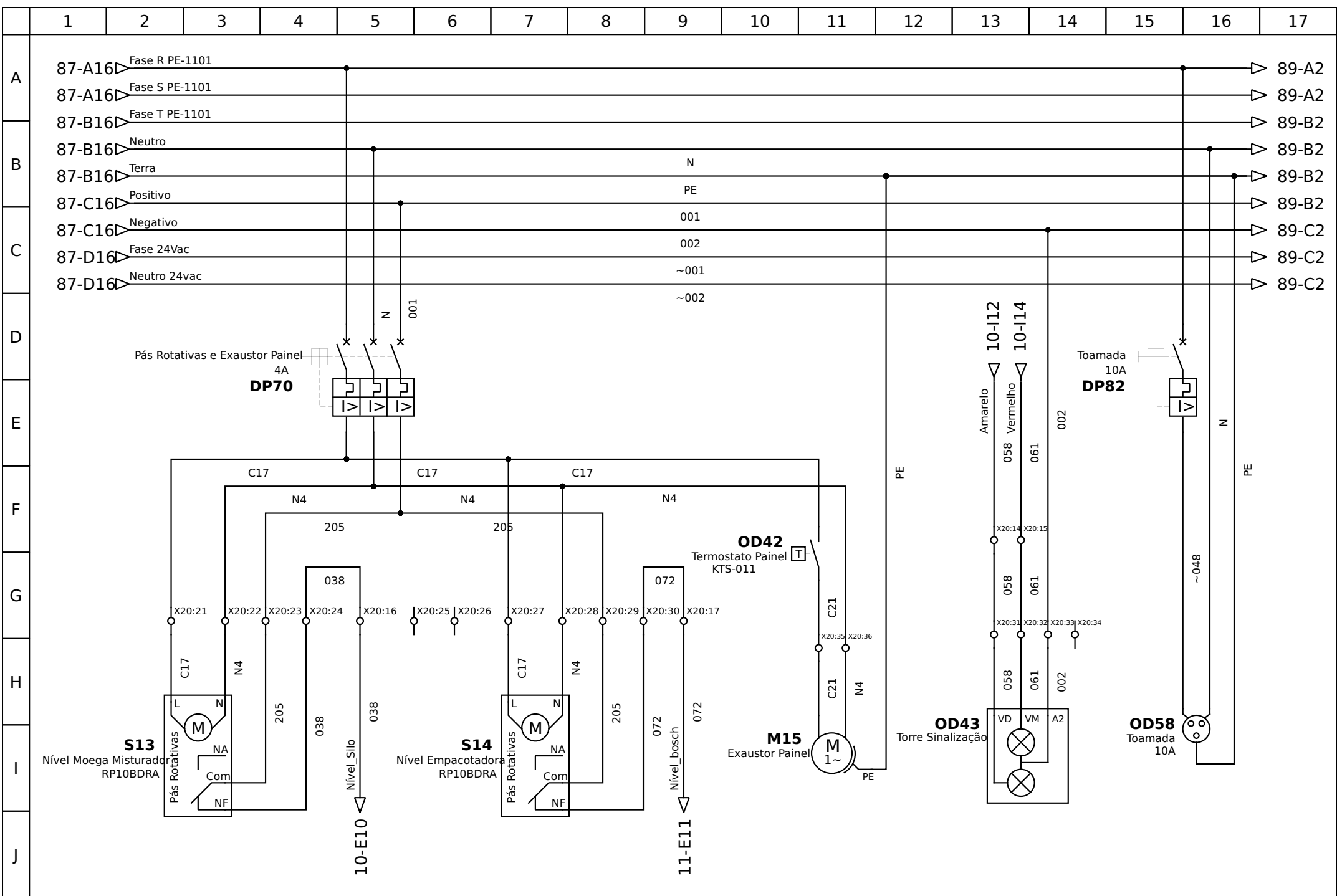
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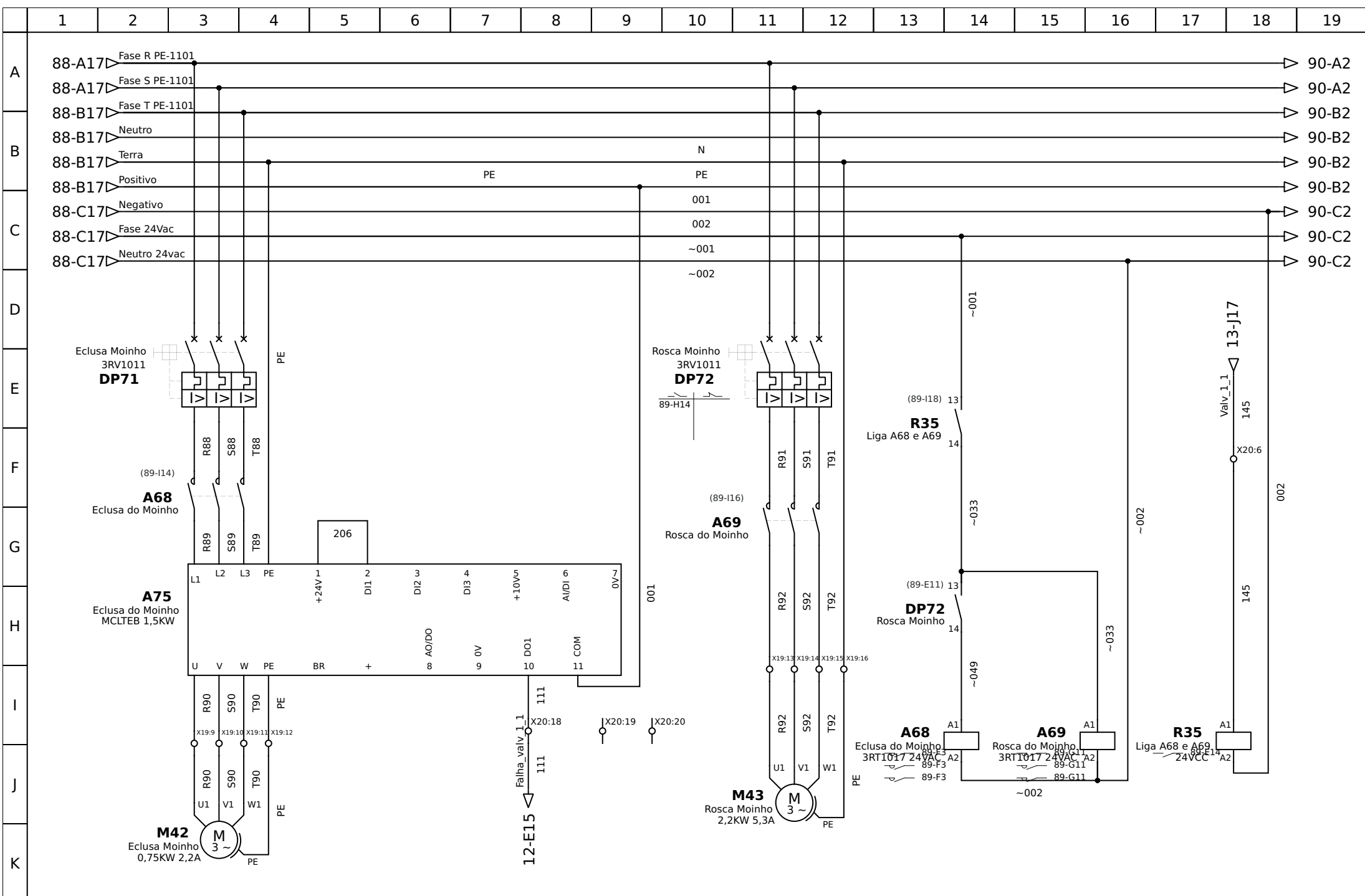
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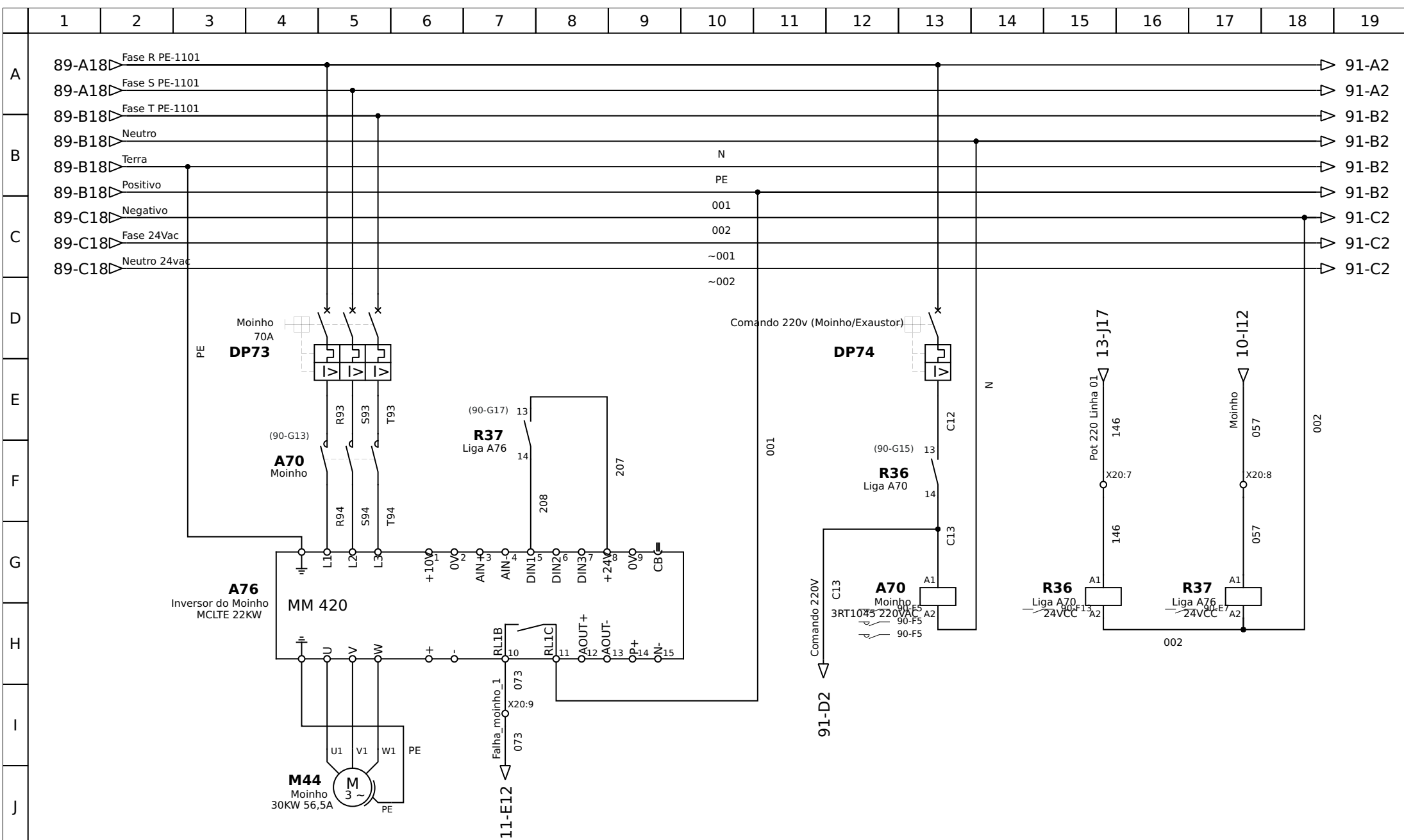
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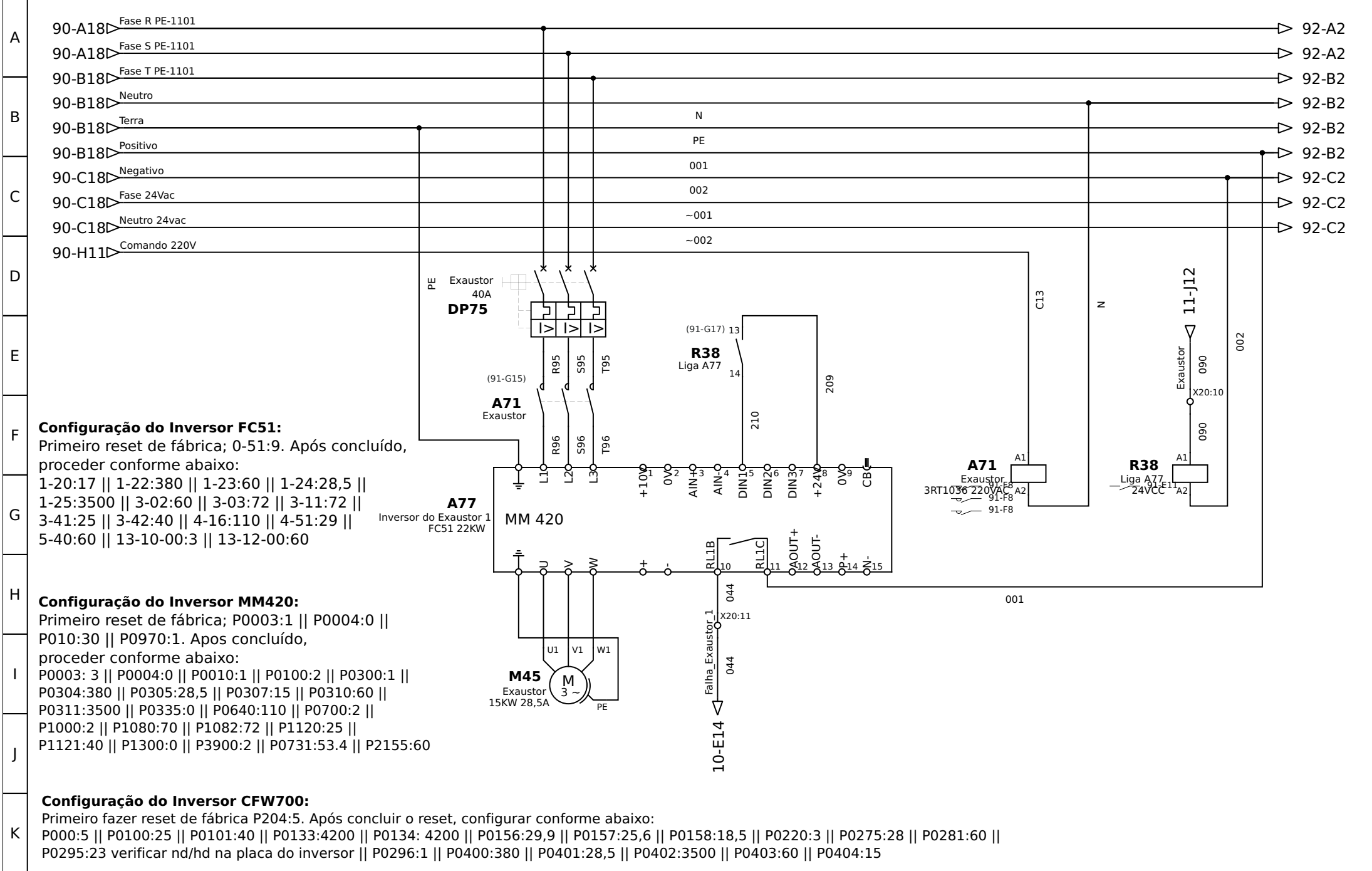


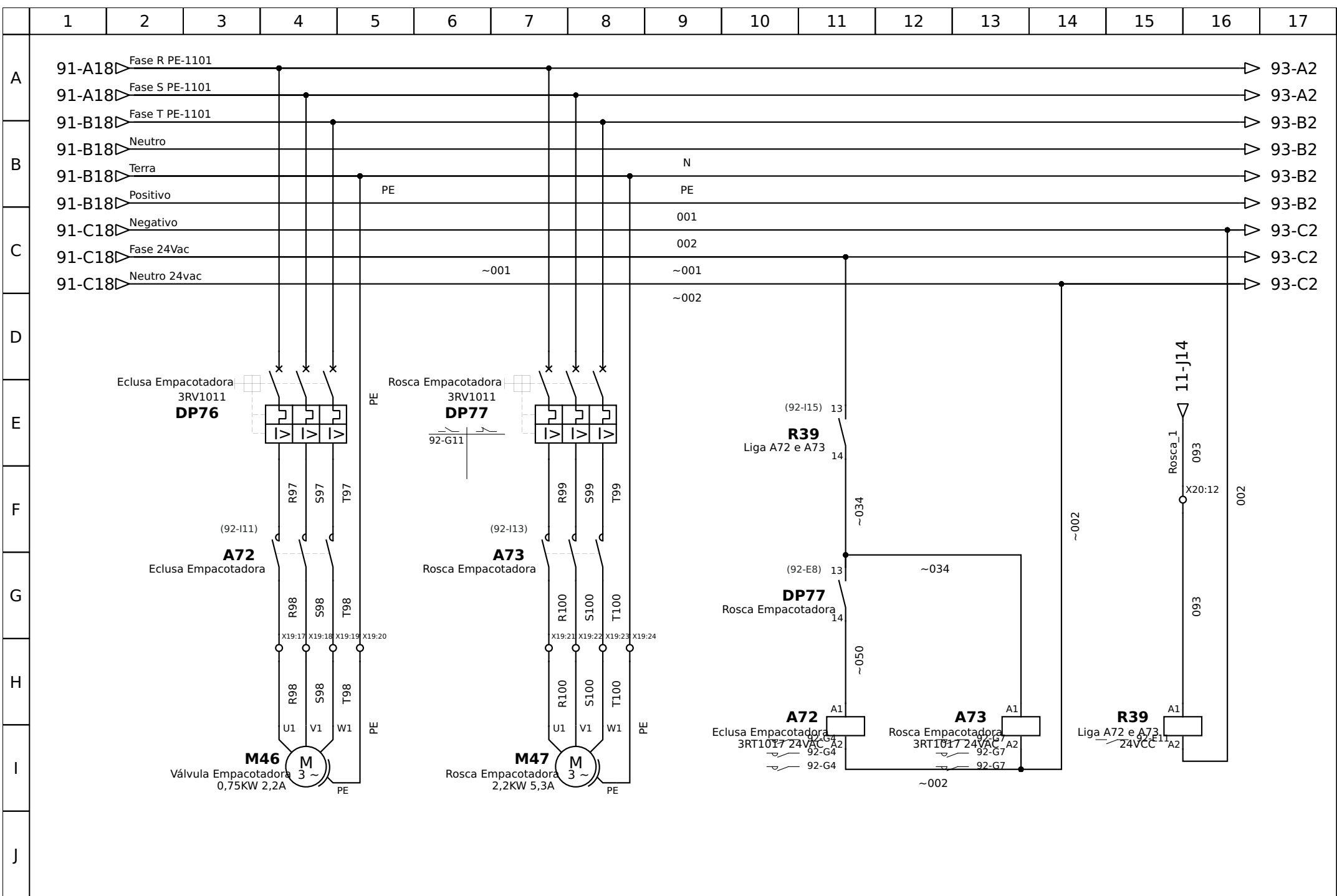


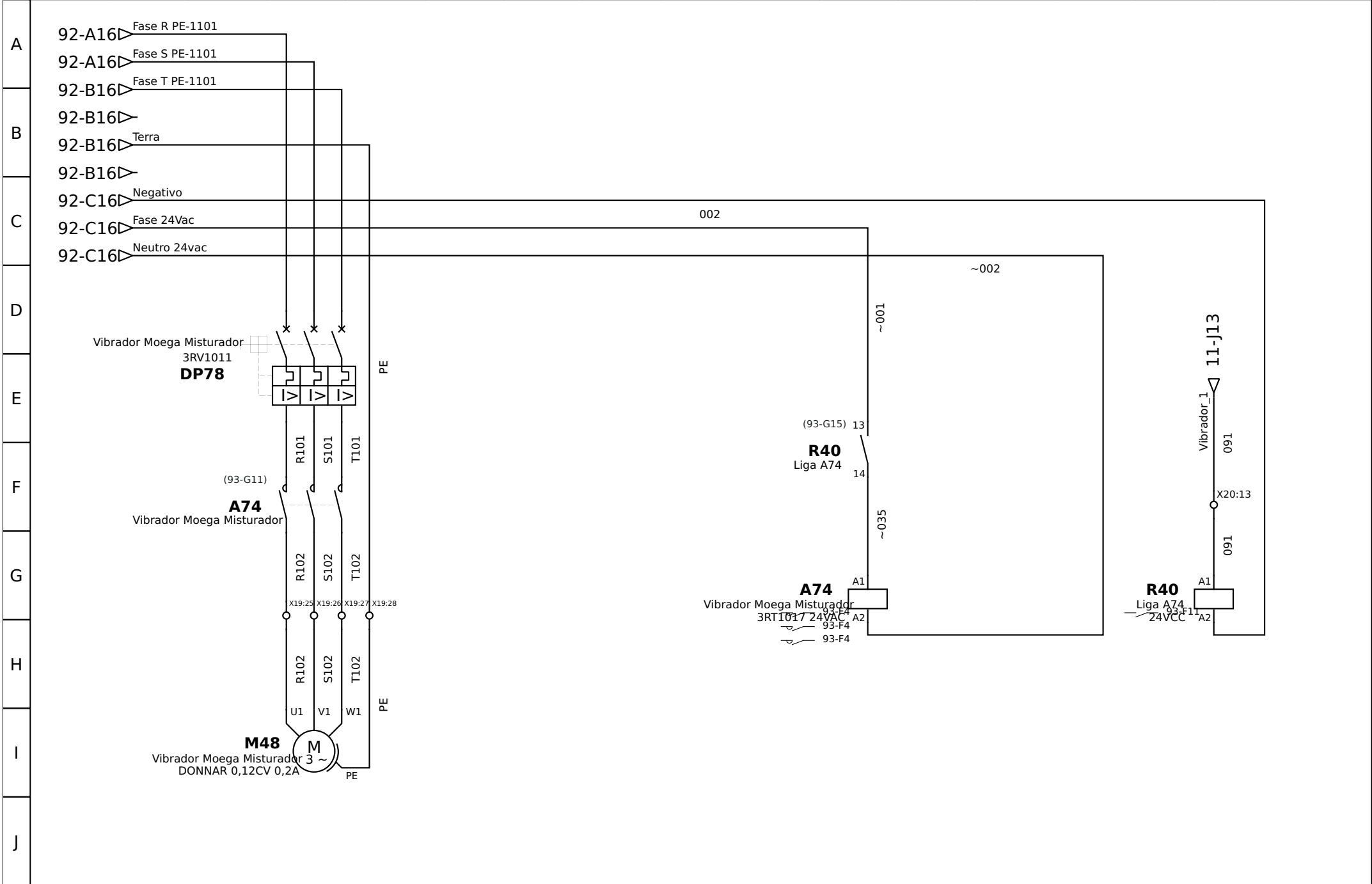


**Configuração do Inversor CFW700:**

Primeiro fazer reset de fábrica P204:5. Após concluir o reset, configurar conforme abaixo:  
 P000:5 || P0100:25 || P0101:40 || P0133:2000 || P0134: 2000 || P0156:60,2 || P0157:54,5 || P0158:37,3 || P0220:3 || P0275:28 || P0281:60 ||  
 P0295:23 verificar nd/hd na placa do inversor || P0296:1 || P0400:380 || P0401:57,4 || P0402:1750 || P0403:60 || P0404:18







	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
A																	
B																	
C																	
D																	
E																	
F																	
G																	
H																	
I																	
J																	

<b>X19</b>	1	◦	95-H4	R85
	2	◦	95-H4	S85
	3	◦	95-H4	T85
	4	◦	95-H5	PE
	5	◦	95-H7	R87
	6	◦	95-H7	S87
	7	◦	95-H7	T87
	8	◦	95-H8	PE
	9	◦	97-I3	R90
	10	◦	97-I3	S90
	11	◦	97-I4	T90
	12	◦	97-I4	PE
	13	◦	97-I11	R92
	14	◦	97-I11	S92
	15	◦	97-I12	T92
	16	◦	97-I12	PE
	17	◦	100-H4	R98
	18	◦	100-H4	S98
	19	◦	100-H4	T98
	20	◦	100-H5	PE
	21	◦	100-H7	R100
	22	◦	100-H8	S100
	23	◦	100-H8	T100
	24	◦	100-H8	PE
	25	◦	101-G4	R102
	26	◦	101-G4	S102
	27	◦	101-G4	T102
	28	◦	101-G5	PE

VM	R85
PT	S85
BR	T85
VD	PE
CB04 PE-1101	
VM	R87
PT	S87
BR	T87
VD	PE
CB05 PE-1101	
VM	R90
PT	S90
BR	T90
VD	PE
CB06 PE-1101	
VM	R92
PT	S92
BR	T92
VD	PE
CB07 PE-1101	
VM	R98
PT	S98
BR	T98
VD	PE
CB08 PE-1101	
VM	R100
PT	S100
BR	T100
VD	PE
CB09 PE-1101	
VM	R102
PT	S102
BR	T102
VD	PE
CB10 PE-1101	

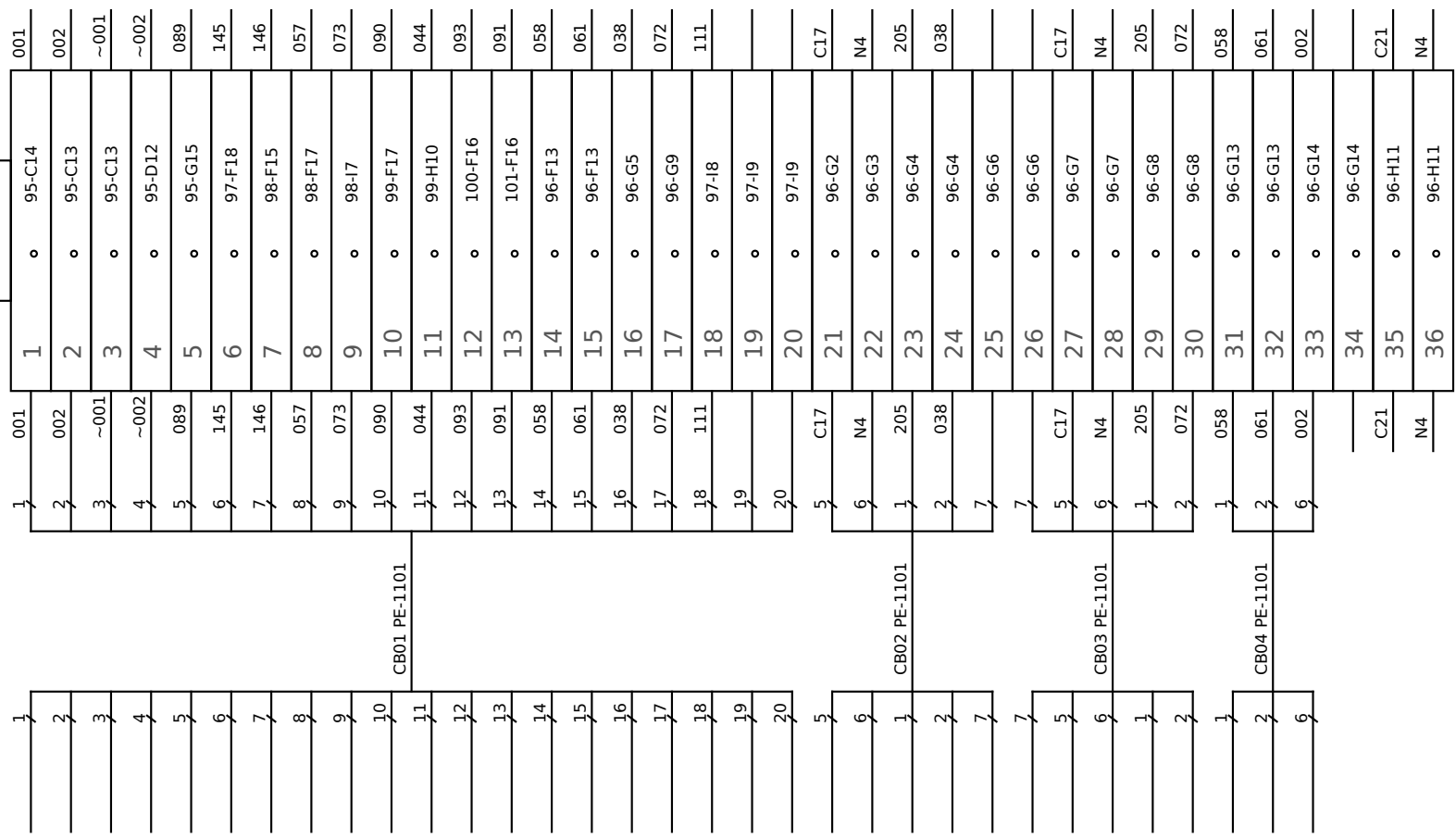
  

VM	R85
PT	S85
BR	T85
VD	PE
MISTURADOR 01	
VM	R87
PT	S87
BR	T87
VD	PE
MISTURADOR 02	
VM	R90
PT	S90
BR	T90
VD	PE
VÁLVULA ECLUSA DO MOINHO	
VM	R92
PT	S92
BR	T92
VD	PE
VÁLVULA ECLUSA DA EMPACOTADORA	
VM	R98
PT	S98
BR	T98
VD	PE
ROSCA DA EMPACOTADORA	
VM	R100
PT	S100
BR	T100
VD	PE
VIBRADOR MOEGA DO MISTURADOR	
VM	R102
PT	S102
BR	T102
VD	PE

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17

A B C D E F G H I J

X20



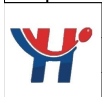
VEM DO PE-1106

SENSOR NÍVEL MOEGA

SENSOR NÍVEL EMPACOTADORA

SINALEIRO SOBRE PAINEL

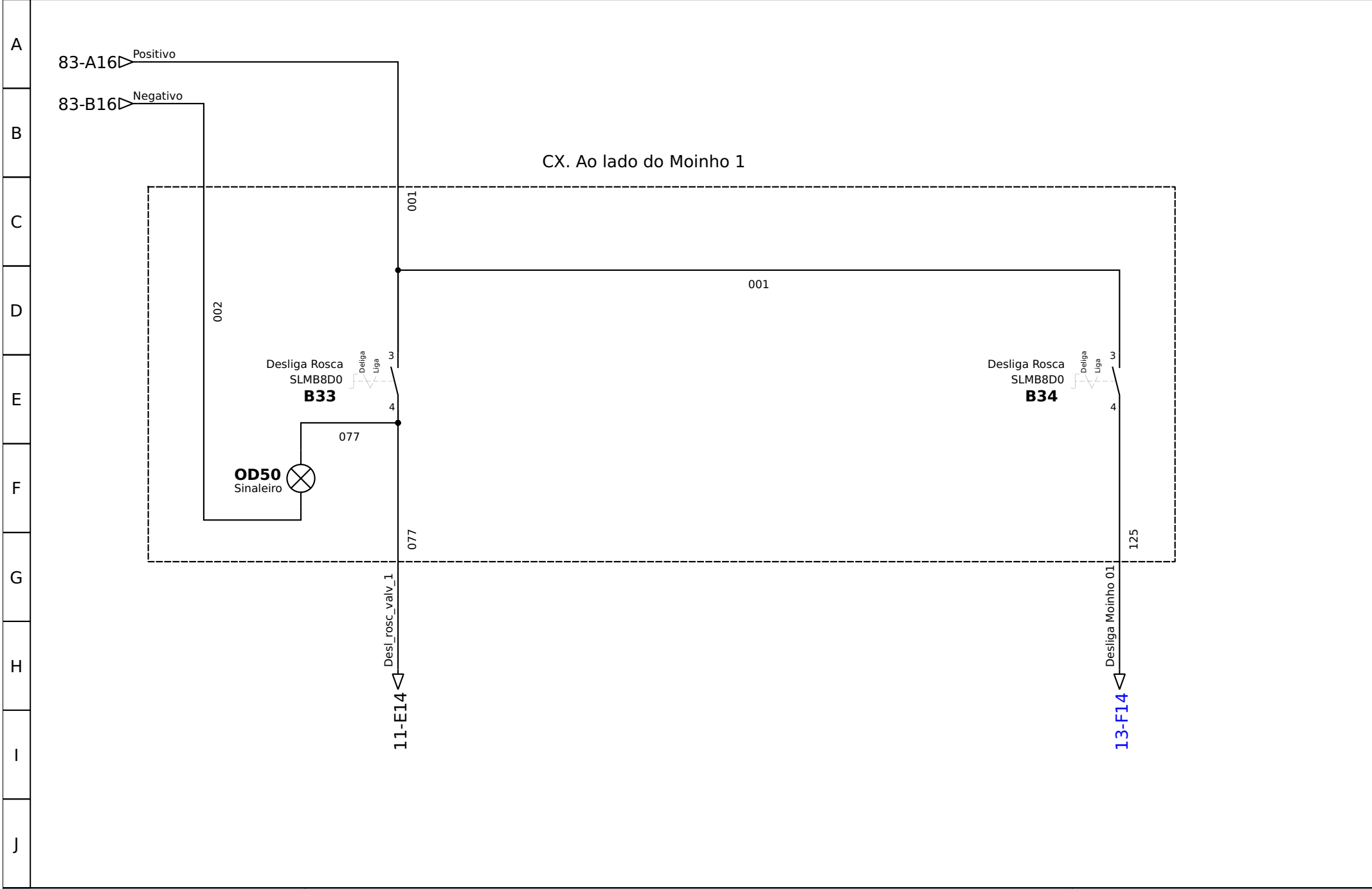
EXAUSTOR PAINEL



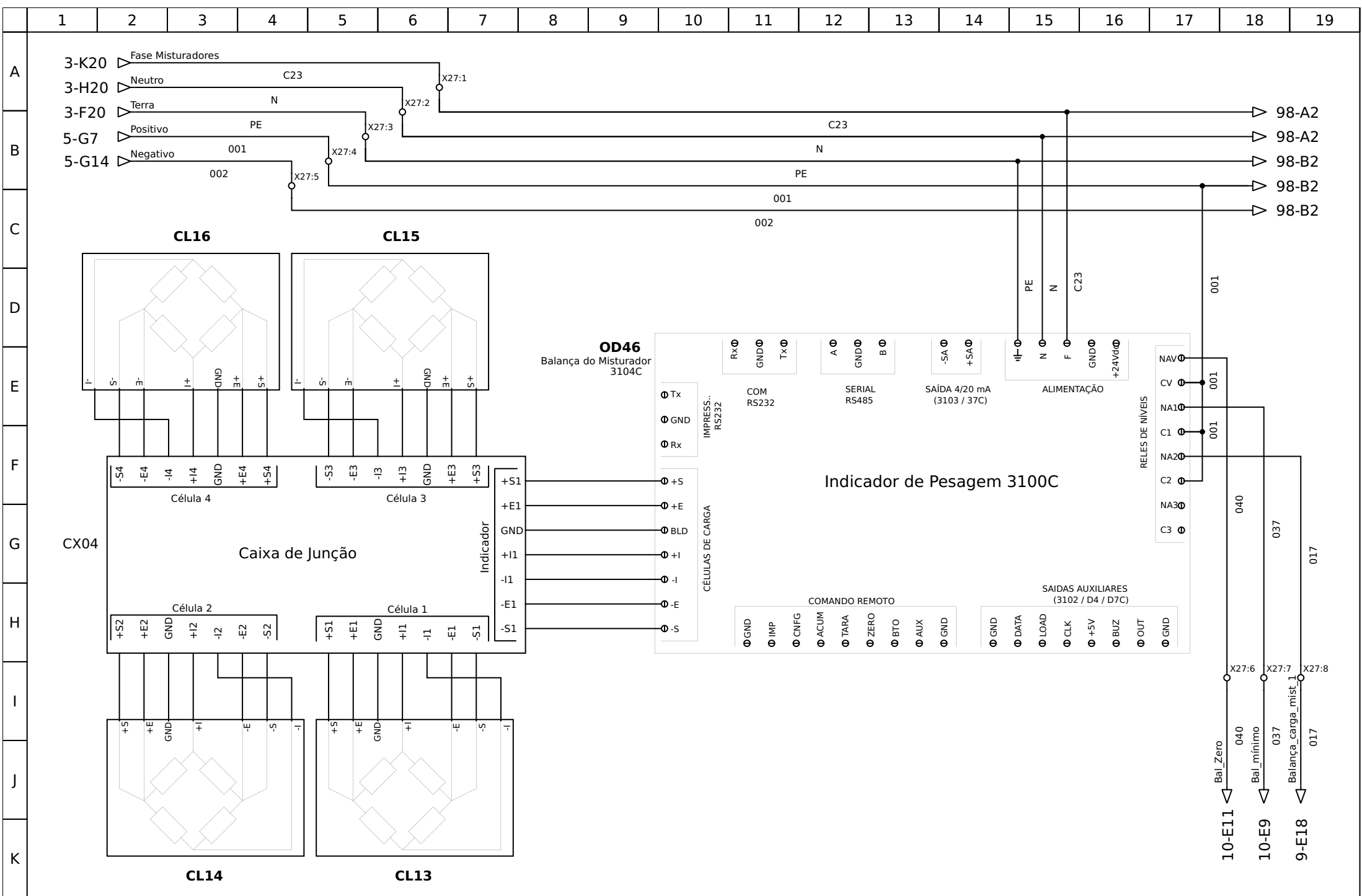
Autor: Paulo  
 Data: 29/07/2020  
 Modificado: 11/12/2020

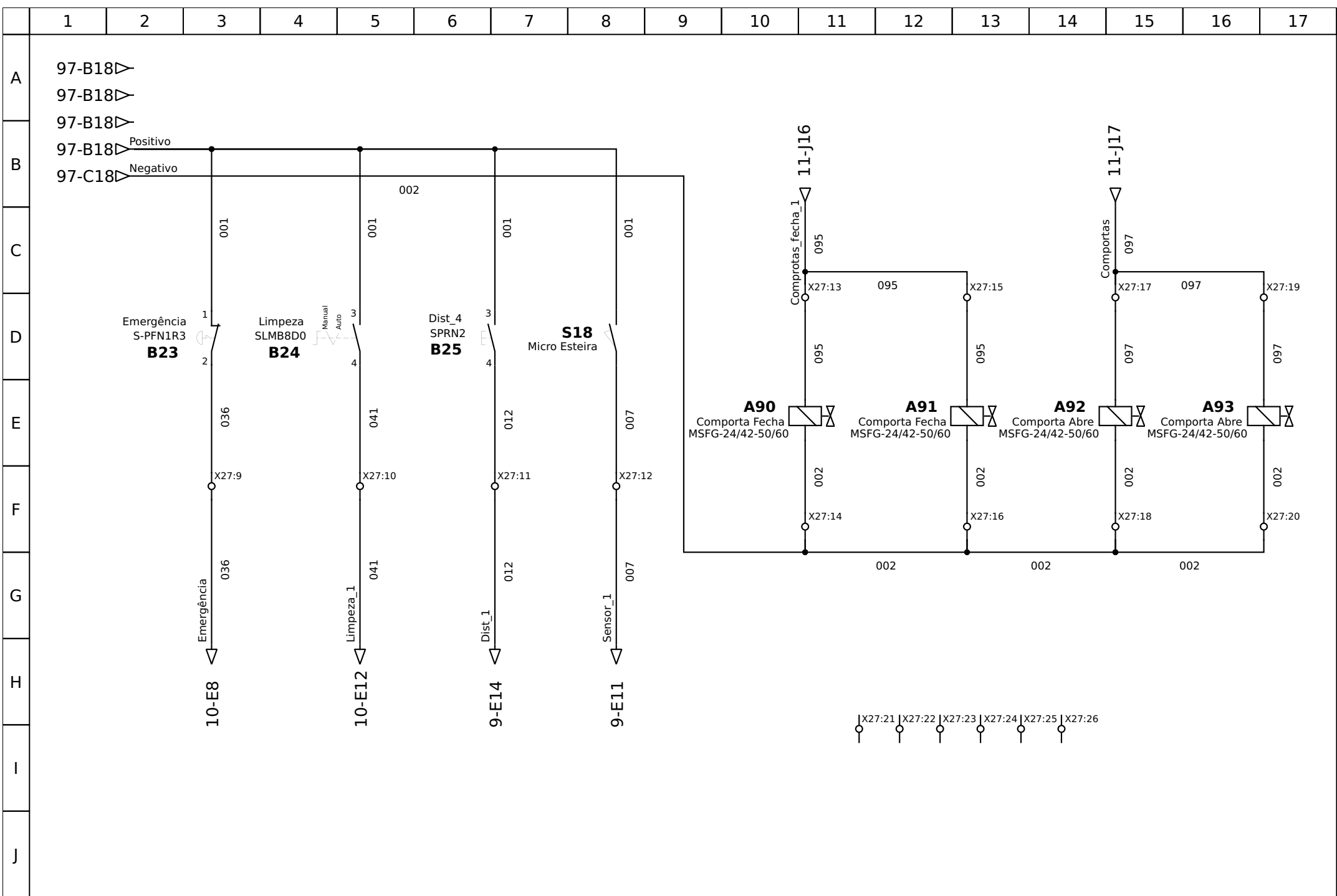
PE-1101 Régua de Bornes (X20)  
 Local do Arquivo: /media/backup6/download/ok??.get

Ficheiro: ok??  
 Folha: 95/115  
 Versão: 0.80-rc+cffec7601c957a06d79751d3



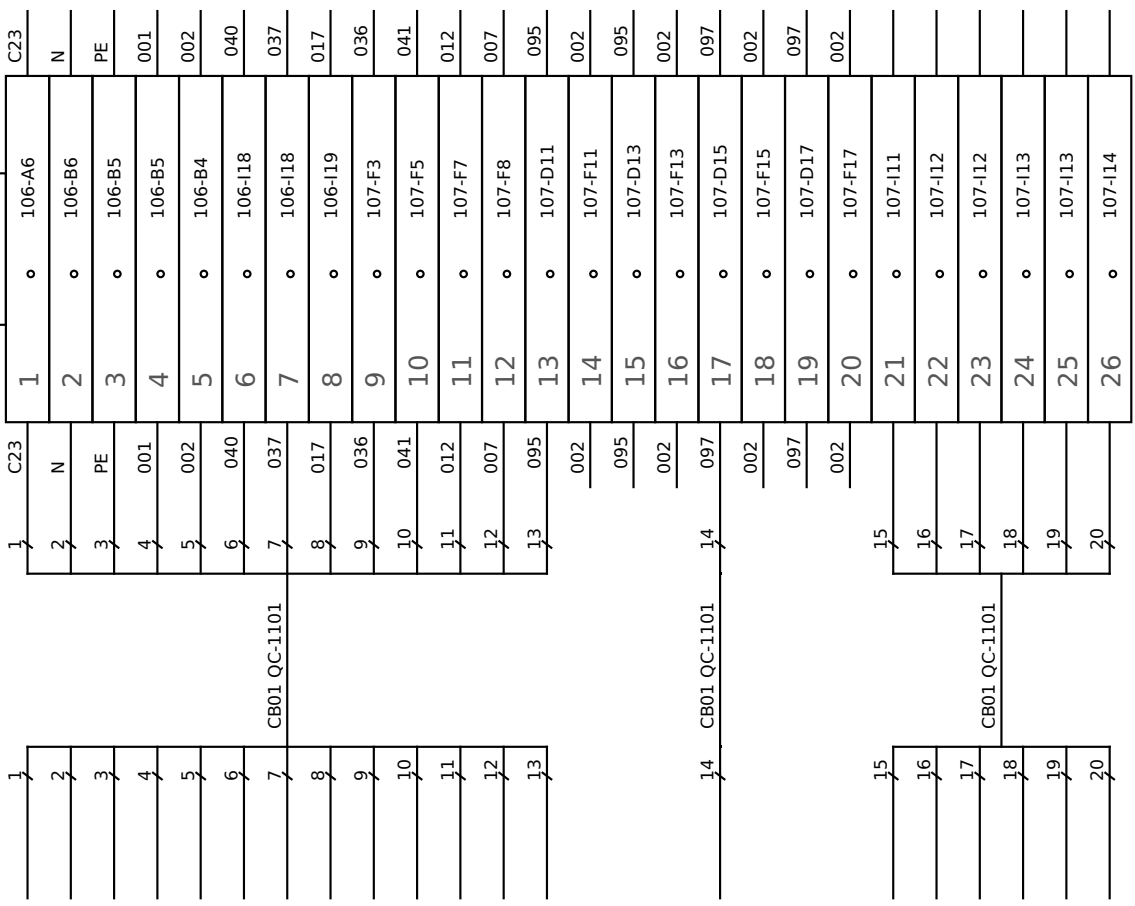






A  
B  
C  
D  
E  
F  
G  
H  
I  
J

X27



VEM DO PE-1106

VEM DO PE-1106

	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A						B2	56/1
						B2	82/1
B						B2	95/1
						B3	55/1
						B3	68/1
C						B3	69/1
						B4	46/1
						B4	94/1
D	A01	Soft do Bland	WEG	SSW07 130A		H6	21/1
	A02	Potencia do Bland	Schneider	LC1D115A		H12	21/1
	A03	Vibradores da Moega	Siemens	3RT1015 24VAC		H9	43/1
E	A04	Vibrador Bag 01	Siemens	3RT1015 24VAC		H4	23/1
	A05	Vibrador Bag 02	Siemens	3RT1015 24VAC		H6	23/1
	A06	Vibrador 01	Siemens	3RT1015		F12	47/1
	A07	Vibrador 02	Siemens	3RT1015		F14	47/1
F	A08	Vibrador 03	Siemens	3RT1015		F16	47/1
	A09	Pulverizador	Siemens	3RT1015		H9	24/1
G	A10	Comporta 01 Abre	Festo	MSFG-24DC/42-50/60	04010200002	D5	33/1
	A11	Comporta 02 Abre	Festo	MSFG-24DC/42-50/60	04010200002	D8	33/1
	A12	Comporta 01 Fecha	Festo	MSFG-24DC/42-50/60	04010200002	D10	33/1
	A13	Comporta 02 Fecha	Festo	MSFG-24DC/42-50/60	04010200002	D12	33/1
H	A14	Batedor Esquerdo 1	Festo	MSFG-24DC/42-50/60	04010200002	I4	33/1
	A15	Batedor Esquerdo 2	Festo	MSFG-24DC/42-50/60	04010200002	I7	33/1
	A16	Batedor Direito 1	Festo	MSFG-24DC/42-50/60	04010200002	I10	33/1
I	A17	Batedor Direito 2	Festo	MSFG-24DC/42-50/60	04010200002	I12	33/1
	A18	Água 01	Festo	MSFG-24DC/42-50/60	04010200002	I15	33/1
	A19	Água 02	Festo	MSFG-24DC/42-50/60	04010200002	I17	33/1
J	A20	Rosca Moega	Siemens	3RT1015 24Vac		J11	38/1

	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A	A21	Elevador	Siemens	3RT1015 24Vac		I12	39/1
	A22	Rosca Esteira	Siemens	3RT1015 24Vac		I10	40/1
B	A23	Esteira Horário	Siemens	3RT1015 24Vac		I4	42/1
	A24	Est. Anti-horário	Siemens	3RT1015 24Vac		I6	42/1
	A25	Mover Direita	Siemens	3RT1015 24Vac		I7	42/1
	A26	Mover Esquerda	Siemens	3RT1015 24Vac		I9	42/1
C	A27	Elevador	Schneider	ATS01N232QN		H6	39/1
	A28	Inversor do Moinho	Siemens	22KW		G4	51/1
	A29	Inversor do Exaustor	Siemens	22KW		G7	52/1
D	A30	Misturador 01	Siemens	3RT1025 24VAC		I11	48/1
	A31	Misturador 02	Siemens	3RT1025 24VAC		I13	48/1
	A32	Eclusa do Moinho	Siemens	3RT1015 24Vac		G14	50/1
E	A33	Rosca do Moinho	Siemens	3RT1015 24Vac		G16	50/1
	A34	Moinho	Siemens	3RT1044 220V		G13	51/1
	A35	Exaustor	Siemens	3RT1045 220V		G14	52/1
F	A36	Eclusa Empacotadora	Siemens	3RT1015 24Vac		H11	53/1
	A37	Rosca Empacotadora	Siemens	3RT1015 24Vac		H13	53/1
	A38	Vibrador Moega Misturador	Siemens	3RT1015 24Vac		G11	54/1
G	A39	Eclusa do Moinho	SEW	MCLTEB 1,5KW		H3	50/1
	A40	Vibrador Ciclo-Filtro	Siemens	3RT1015 24Vac		G13	54/1
	A41	Misturador 01	Siemens	3RT1026 24VAC		H11	61/1
H	A42	Misturador 02	Siemens	3RT1026 24VAC		H13	61/1
	A43	Eclusa do Moinho	Siemens	3RT1017 24VAC		G14	63/1
	A44	Rosca do Moinho	Siemens	3RT1017 24VAC		G16	63/1
I	A45	Moinho	Siemens	3RT1045 220VAC		G13	64/1
	A46	Exaustor	Siemens	3RT1036 220VAC		G15	65/1
	A47	Eclusa Empacotadora	Siemens	3RT1017 24VAC		I11	66/1
J	A48	Rosca Empacotadora	Siemens	3RT1017 24VAC		I13	66/1

	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A	A49	Vibrador Moega Misturador	Siemens	3RT1017 24VAC		G11	67/1
	A50	Vibrador Ciclo-Filtro	Siemens	3RT1017 24VAC		G13	67/1
B	A51	Eclusa do Moinho	SEW	1,5KW		H3	63/1
	A52	Inversor do Moinho 3	Siemens	22KW		G4	64/1
	A53	Inversor do Exaustor 3	Schneider	22KW		G7	65/1
C	A54	Misturador 01	Siemens	3RT1026 24VAC		H11	74/1
	A55	Misturador 02	Siemens	3RT1026 24VAC		H13	74/1
	A56	Eclusa do Moinho	Siemens	3RT1017 24VAC		G14	75/1
D	A57	Rosca do Moinho	Siemens	3RT1017 24VAC		G16	75/1
	A58	Moinho	Siemens	3RT1045 220VAC		G13	77/1
	A59	Exaustor	Siemens	3RT1036 220VAC		G15	78/1
E	A60	Eclusa Empacotadora	Siemens	3RT1017 24VAC		H11	79/1
	A61	Rosca Empacotadora	Siemens	3RT1017 24VAC		H13	79/1
	A62	Vibrador Moega Misturador	Siemens	3RT1017 24VAC		G12	80/1
F	A63	Eclusa do Moinho	SEW	SEW 1,5KW		H3	75/1
	A64	Inversor Moinho	WEG	WEG CFW700 37KW		G4	77/1
	A65		Danfoss	22KW		G8	78/1
G	A66	Misturador 01	Siemens	3RT1026 24VAC		H11	87/1
	A67	Misturador 02	Siemens	3RT1026 24VAC		H13	87/1
	A68	Eclusa do Moinho	Siemens	3RT1017 24VAC		I14	89/1
H	A69	Rosca do Moinho	Siemens	3RT1017 24VAC		I16	89/1
	A70	Moinho	Siemens	3RT1045 220VAC		G13	90/1
	A71	Exaustor	Siemens	3RT1036 220VAC		G15	91/1
I	A72	Eclusa Empacotadora	Siemens	3RT1017 24VAC		I11	92/1
	A73	Rosca Empacotadora	Siemens	3RT1017 24VAC		I13	92/1
	A74	Vibrador Moega Misturador	Siemens	3RT1017 24VAC		G11	93/1
J	A75	Eclusa do Moinho	SEW	MCLTEB 1,5KW		H3	89/1
	A76	Inversor do Moinho	SEW	MCLTE 22KW		G4	90/1

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
A	<b>Label</b>	<b>Textual description</b>	<b>Manufacturer</b>	<b>Annotation</b>									<b>Order number</b>	<b>Position</b>	<b>Folio nu</b>		
	A77	Inversor do Exaustor 1	Danfoss	FC51 22KW										G7	91/1		
B	A78	Comporta Fecha	Festo	MSFG-24/42-50/60										E11	59/1		
	A79	Comporta Fecha	Festo	MSFG-24/42-50/60										E13	59/1		
	A80	Comporta Abre	Festo	MSFG-24/42-50/60										E15	59/1		
C	A81	Comporta Abre	Festo	MSFG-24/42-50/60										E17	59/1		
	A82	Comporta Fecha	Festo	MSFG-24/42-50/60										E11	72/1		
	A83	Comporta Fecha	Festo	MSFG-24/42-50/60										E13	72/1		
	A84	Comporta Abre	Festo	MSFG-24/42-50/60										E15	72/1		
D	A85	Comporta Abre	Festo	MSFG-24/42-50/60										E17	72/1		
	A86	Comporta Fecha	Festo	MSFG-24/42-50/60										E11	85/1		
	A87	Comporta Fecha	Festo	MSFG-24/42-50/60										E13	85/1		
E	A88	Comporta Abre	Festo	MSFG-24/42-50/60										E15	85/1		
	A89	Comporta Abre	Festo	MSFG-24/42-50/60										E17	85/1		
F	A90	Comporta Fecha	Festo	MSFG-24/42-50/60										E11	98/1		
	A91	Comporta Fecha	Festo	MSFG-24/42-50/60										E13	98/1		
	A92	Comporta Abre	Festo	MSFG-24/42-50/60										E15	98/1		
G	A93	Comporta Abre	Festo	MSFG-24/42-50/60										E17	98/1		
	A94	Vibrador Ciclo-Filtro	Siemens	3RT1017 24VAC										G14	80/1		
	Alimentador	Cabos de alimentação do painel		Vem da SE Tinta Pó										B1	2/11		
H	B01	Hab. Bland	Steck	SLMB8D0										E6	32/1		
	B02	Liga Bland	Steck	comentário										G7	32/1		
	B03	Seleção do Bag	Steck	SLMB8T0										G9	32/1		
	B04	Vibrador	Steck	SLMB8D0										H9	32/1		
I	B05	Batedor	Steck	SLMB8D0										H11	32/1		
	B06	Pulverizador	Steck	SLMB8D0										G17	32/1		
	B07	Vibrador 01	Steck	SLMB8D0										D12	47/1		
J	B08	Vibrador 02	Steck	SLMB8D0										D14	47/1		
	B09	Vibrador 03	Steck	SLMB8D0										D16	47/1		



	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A	B13	Desliga Rosca Elevador	Steck	SLMB8D0		E19	32/1
	B14	Emergência	Steck	S-PFN1R3		D3	59/1
B	B15	Limpeza	Steck	SLMB8D0		D4	59/1
	B16	Dist_4	Steck	SPRN2		D6	59/1
	B17	Emergência	Steck	S-PFN1R3		D3	72/1
C	B18	Limpeza	Steck	SLMB8D0		D5	72/1
	B19	Dist_4	Steck	SPRN2		D7	72/1
	B20	Emergência	Steck	S-PFN1R3		D3	85/1
D	B21	Limpeza	Steck	SLMB8D0		D5	85/1
	B22	Dist_4	Steck	SPRN2		D7	85/1
	B23	Emergência	Steck	S-PFN1R3		D3	98/1
E	B24	Limpeza	Steck	SLMB8D0		D5	98/1
	B25	Dist_4	Steck	SPRN2		D7	98/1
	B26	Emerg. Alim.	Steck	S-PFN1R3		D9	59/1
F	B27	Desliga Rosca	Steck	SLMB8D0		E7	57/1
	B28	Desliga Rosca	Steck	SLMB8D0		E14	57/1
	B29	Desliga Rosca	Steck	SLMB8D0		E6	70/1
G	B30	Desliga Rosca	Steck	SLMB8D0		E14	70/1
	B31	Desliga Rosca	Steck	SLMB8D0		E5	83/1
	B32	Desliga Rosca	Steck	SLMB8D0		E14	83/1
H	B33	Desliga Rosca	Steck	SLMB8D0		E5	96/1
	B34	Desliga Rosca	Steck	SLMB8D0		E14	96/1
	CL01	Célula de carga	Alfa	I-2T		J5	58/1
I	CL02	Célula de carga	Alfa	I-2T		J2	58/1
	CL03	Célula de carga	Alfa	I-2T		E7	58/1
	CL04	Célula de carga	Alfa	I-2T		E4	58/1
J	CL05	Célula de carga	Alfa	I-2T		I5	71/1
	CL06	Célula de carga	Alfa	I-2T		I2	71/1



	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A	CL07	Célula de carga	Alfa	I-2T		E7	71/1
	CL08	Célula de carga	Alfa	I-2T		E4	71/1
B	CL09	Célula de carga	Alfa	I-2T		I5	84/1
	CL10	Célula de carga	Alfa	I-2T		I2	84/1
	CL11	Célula de carga	Alfa	I-2T		E7	84/1
C	CL12	Célula de carga	Alfa	I-2T		E4	84/1
	CL13	Célula de carga	Alfa	I-2T		J5	97/1
	CL14	Célula de carga	Alfa	I-2T		J2	97/1
D	CL15	Célula de carga	Alfa	I-2T		E7	97/1
	CL16	Célula de carga	Alfa	I-2T		E4	97/1
	CX01	Caixa de Junção	Alfa	4134		G6	58/1
E	CX02	Caixa de junção	Alfa	4134		G6	71/1
	CX03	Caixa de junção	Alfa	4134		G6	84/1
	CX04	Cixa de junção	Alfa	4134		G6	97/1
F	DP01	PE-1105	Siemens	3VT2 250A		D5	2/11
	DP02	PE-1104	Siemens	3VT2 250A		D8	2/11
	DP03	PE-1103	Siemens	3VT2 250A		D11	2/11
G	DP04	PE-1102	Siemens	3VT2 250A		D13	2/11
	DP05	PE-1101	Siemens	3VT2 250A		D16	2/11
	DP06	Geral PE-1106	Siemens	C 40A		B21	3/11
H	DP07	Fonte 24Vcc	Siemens	comentário		E3	3/11
	DP08	CLP	Siemens	comentário		E5	3/11
	DP09	Trafo 220/24Vac	Siemens	comentário		E8	3/11
	DP10	Iluminação	Siemens	comentário		F10	3/11
I	DP11	Geral 24Vcc	Siemens	C4A		I2	3/11
	DP12	Comando 220v	Siemens	comentário		F12	3/11
J	DP13	Geral do Bland	Siemens	VL160X		D3	21/1
	DP14	Comando Soft	Siemens	5SL1 4A		E12	21/1

	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A	DP15	Vibradores Moega	Siemens	5SL1 10A		E4	43/1
B	DP16	Vibrador Bag 01	Siemens	3RV1		E6	22/1
	DP17	Vibrador Bag 02	Siemens	3RV1		E10	22/1
C	DP18	Vibrador 01	Siemens	3RU		F3	47/1
	DP19	Vibrador 02	Siemens	3RU		F6	47/1
	DP20	Vibrador 03	Siemens	3RU		F9	47/1
D	DP21	Pulverizador	Siemens	5SL1 10A		E5	24/1
	DP22	Pulverizador	Siemens	3RU		G5	24/1
	DP23	Rsoca Moega	Siemens	3RV1021 9A		E4	38/1
	DP24	Elevador	Siemens	3RV1011 7A		D5	39/1
E	DP25	Rosca Esteira	Siemens	3RV1021 5,5A		E5	40/1
	DP26	Gira Esteira	Siemens	3RV1021 6A		D4	41/1
	DP27	Move Esteira	Siemens	3RV1021 2,8A		D13	41/1
F	DP28	Ventilação do Painel	Siemens	4A		F15	3/11
	DP29	Bal. Misturadores	Siemens	comentário		F18	3/11
	DP30	Misturadores	SIEMMENS	C40A		E4	48/1
	DP32	Eclusa Moinho	Siemens	3RV1021 2,2A		E3	50/1
G	DP33	Rosca Moinho	Siemens	3RV1021 5,5A		E11	50/1
	DP34	Moinho	Siemens	3RV1041 45A		D5	51/1
	DP35	Exaustor	Siemens	5SX1 70A		D8	52/1
H	DP36	Eclusa Empacotadora	Siemens	3RV1021 2,2A		E4	53/1
	DP37	Rosca Empacotadora	Siemens	3RV1021 5A		E8	53/1
	DP38	Pás Rotativas e Exaustor Painel	Siemens	4A		D4	49/1
I	DP40	QC do Bland	Siemens	4A		B16	25/1
	DP41	Vibrador Moega Misturador	Siemens	3RV1021		E4	54/1
	DP42	Comando 220v (Moinho/Exaustor)	Siemens	4A		D13	51/1
J	DP44	Misturador 01	Schneider	GV2ME22 20A		E4	61/1
	DP45	Misturador 02	Schneider	GV2ME22 20A		E7	61/1

	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A	DP46	Pás Rotativas e Exaustor Painel	Siemens	4A		D4	62/1
B	DP47	Eclusa Moinho	Siemens	3RV1021 2,4A		E3	63/1
	DP48	Rosca Moinho	Siemens	3RV1021 5,5A		E11	63/1
C	DP49	Moinho	Siemens	3RV1041 45A		D5	64/1
	DP50	Comando 220v (Moinho/Exaustor)	Siemens	5SX1 4A		D13	64/1
	DP51	Exaustor	Siemens	5SX1 70A		D8	65/1
D	DP52	Eclusa Empacotadora	Siemens	3RV1021 2,4A		E4	66/1
	DP53	Rosca Empacotadora	Siemens	3RV1021 5,5A		E8	66/1
	DP54	Vibrador Moega Misturador	Siemens	3RV1021		E4	67/1
	DP55	Vibrador Ciclo-Filtro	Siemens	3RV1021		E8	67/1
E	DP56	Misturador 01	Schneider	GV2ME22 20A		E4	74/1
	DP57	Misturador 02	Schneider	GV2ME22 20A		E7	74/1
F	DP58	Pás Rotativas e Exaustor Painel	Siemens	4A		D5	76/1
	DP59	Eclusa Moinho	Siemens	3RV1021		E3	75/1
	DP60	Rosca Moinho	Siemens	3RV1021		E11	75/1
	DP61	Moinho	Siemens	70A		D5	77/1
G	DP62	Comando 220v (Moinho/Exaustor)	Siemens	4A		D13	77/1
	DP63	Exaustor	Siemens	40A		D9	78/1
	DP64	Eclusa Empacotadora	Siemens	3RV1021		E4	79/1
	DP65	Rosca Empacotadora	Siemens	3RV1021		E8	79/1
H	DP66	Vibrador Moega Misturador	Siemens	3RV1021		E4	80/1
	DP68	Misturador 01	Siemens	3RV1021		E4	87/1
I	DP69	Misturador 02	Siemens	3RV1021		E7	87/1
	DP70	Pás Rotativas e Exaustor Painel	Siemens	4A		D5	88/1
	DP71	Eclusa Moinho	Siemens	3RV1011		E3	89/1
J	DP72	Rosca Moinho	Siemens	3RV1011		E11	89/1
	DP73	Moinho	Siemens	70A		D5	90/1
	DP74	Comando 220v (Moinho/Exaustor)	Siemens			D13	90/1

	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A	DP75	Exaustor	Siemens	40A		D8	91/1
B	DP76	Eclusa Empacotadora	Siemens	3RV1011		E4	92/1
	DP77	Rosca Empacotadora	Siemens	3RV1011		E8	92/1
C	DP78	Vibrador Moega Misturador	Siemens	3RV1011		E4	93/1
	DP79	Tomada		10A		D17	76/1
	DP80	Tomada		10A		E14	49/1
	DP81	Tomada		10A		D15	62/1
D	DP82	Toamada		10A		D15	88/1
	DP83	Misturador 01		3RU1126		H4	48/1
	DP84	Misturador 02		3RU1126		H7	48/1
E	DP85	Positivo PE-1104		4A		F17	48/1
	DP86	Positivo		4A		E17	61/1
	DP87	Positivo		4A		F17	74/1
F	DP88	Vibrador Moega Misturador	Siemens	3RV1021		E8	80/1
	GND			Aterrar todas as partes metálicas.		C5	32/1
	Ilum. Quadros					H10	3/11
G	M01	Motor do Bland	WEG	60cv 4P		K5	21/1
	M02	Vibrador Bag 01	Donnar	Donnar AR-12		I6	22/1
	M03	Vibrador Bag 02	Donnar	Donnar AR-12		I10	22/1
H	M04	Vibrador 01	Donnar	Donnar AR12 0,2A		I4	47/1
	M05	Vibrador 02	Donnar	Donnar AR12 0,2A		I6	47/1
	M06	Vibrador 03	Donnar	Donnar AR12 0,2A		I9	47/1
	M07	Pulverizador	WEG			I5	24/1
I	M08	Rosca Moega	SEW	SEW 4KW 9A		J4	38/1
	M09	Elevador	SEW	SEW 3KW 6,9A		J5	39/1
	M10	Rosca Esteira	SEW	SEW 2,2KW 5,3A		I5	40/1
J	M11	Gira Esteira	SEW	SEW 2,2KW 5,3A		I4	41/1
	M12	Move Esteira	SEW	SEW 0,37KW 1,1A		I13	41/1

	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A	M13	Exaustor Painel	Sibratec	20cm		I15	3/11
	M15	Exaustor Painel	Sibratec			I11	88/1
B	M16	Exaustor Painel	Sibratec			I11	49/1
	M17	Exaus. Painel	Sibrtaec			I11	62/1
	M18	Exaustor Painel	Sibratec			I12	76/1
C	M19	Misturador 01	SEW	SEW 9,2KW 19,1A		J4	48/1
	M20	Misturador 02	SEW	SEW 9,2KW 19,1A		J8	48/1
	M21	Eclusa Moinho	SEW	SEW 0,75KW 2,2A		J3	50/1
D	M22	Rosca Moinho	SEW	SEW 2,2KW 5,3A		J11	50/1
	M23	Moinho	Siemens	18,5KW 35,9A		J5	51/1
	M24	Exaustor	WEG	22KW 47A		I8	52/1
E	M25	Válvula Empacotadora	SEW	0,75KW 2,2A		I4	53/1
	M26	Rosca Empacotadora	SEW	2,2KW 5,3A		I8	53/1
	M27	Vibrador Moega Misturador	Donnar	Donnar AR12 0,12cv 0,9A		I4	54/1
F	M28	Vibrador Ciclo-Filtro	Donnar	Donnar AR12 0,12cv 0,9A		I8	54/1
	M29	Misturador 01	SEW	9,2KW 19,11A		I4	61/1
	M30	Misturador 02	SEW	9,2KW 19,11A		I7	61/1
G	M31	Eclusa Moinho	SEW	0,75KW 2,2A		J3	63/1
	M32	Rosca Moinho	SEW	2,2KW 5,3A		J11	63/1
	M33	Moinho	Siemens	18,5KW 35,9A		J5	64/1
H	M34	Exaustor	WEG	15KW 28,5A		I8	65/1
	M35	Válvula Empacotadora	SEW	0,75KW 2,2A		I4	66/1
	M36	Rosca Empacotadora	SEW	2,2KW 5,3A		I8	66/1
I	M37	Vibrador Moega Misturador	Donnar			I4	67/1
	M38	Vibrador Ciclo-Filtro	Donnar			I8	67/1
	M39	Misturador 01	SEW	9,2KW 19,11A		I4	74/1
J	M40	Misturador 01	SEW	9,2KW 19,11A		I4	87/1
	M40	Misturador 02	SEW	9,2KW 19,11A		I7	74/1

	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A	M41	Eclusa Moinho	SEW	0,75KW 2,2A		K3	75/1
	M41	Misturador 02	SEW	9,2KW 19,11A		I7	87/1
B	M42	Eclusa Moinho	SEW	0,75KW 2,2A		K3	89/1
	M42	Rosca Moinho	SEW	2,2KW 5,3A		K11	75/1
	M43	Moinho	WEG	30KW 57,4A		J5	77/1
C	M43	Rosca Moinho	SEW	2,2KW 5,3A		J11	89/1
	M44	Exaustor	WEG	15KW 28,8A		I9	78/1
	M44	Moinho	WEG	30KW 56,5A		J5	90/1
D	M45	Exaustor	WEG	15KW 28,5A		I8	91/1
	M45	Válvula Empacotadora	SEW	0,75KW 2,2A		I4	79/1
	M46	Rosca Empacotadora	SEW	2,2KW 5,3A		I8	79/1
E	M46	Válvula Empacotadora	SEW	0,75KW 2,2A		I4	92/1
	M47	Rosca Empacotadora	SEW	2,2KW 5,3A		I8	92/1
	M47	Vibrador Moega Misturador	Donnar	DONNAR 0,12CV 0,2A		I4	80/1
F	M48	Vibrador Moega Misturador	Donnar	DONNAR 0,12CV 0,2A		I4	93/1
	M49	Vibrador Ciclo-Filtro		DONNAR 0,12CV 0,2A		I8	80/1
	M50					B3	81/1
G	OD01	Tc do Bland	Sibratec	200/5A		I4	21/1
	OD02	Amperímetro	Sibratec			I2	34/1
	OD03	Fonte 24Vcc	Schneider			K7	3/11
H	OD04	CPU M340	Schneider			L8	3/11
	OD05	Cartão de Entradas e Saídas	Schneider			L9	3/11
	OD06	Cartão de Entradas e Saídas	Schneider			L9	3/11
I	OD07	Cartão de Entradas e Saídas	Schneider			L10	3/11
	OD08	Cartão de Entradas e Saídas	Schneider			L10	3/11
	OD09	Cartão de Entradas e Saídas	Schneider			L11	3/11
J	OD10	Cartão de Entradas e Saídas	Schneider			L12	3/11
	OD11	Hack 8 Slots	Schneider			L7	3/11

	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A	OD12	Entradas Cartão 01	Schneider	ABE7		B12	9/11
	OD13	Saídas Cartão 01	Schneider			G12	9/11
B	OD14	Entradas Cartão 02	Schneider			B12	10/1
	OD15	Saídas Cartão 02	Schneider			G12	10/1
	OD16	Entradas Cartão 3	Schneider			C12	11/1
C	OD17	Saídas Cartão 3	Schneider			G12	11/1
	OD18	Entradas Cartão 4	Schneider			B12	12/1
	OD19	Saídas Cartão 4	Schneider			G12	12/1
D	OD20	Entradas Cartão 5	Schneider			C12	13/1
	OD21	Saídas Cartão 5	Schneider			H12	13/1
	OD22	Entradas Cartão 6	Schneider			C12	14/1
E	OD23	Saídas Cartão 6	Schneider			H12	14/1
	OD24	Rosca Moega	Sibratec			I4	34/1
	OD25	Elevador	Sibratec			I6	34/1
F	OD26	Água	Sibratec	10K		J2	32/1
	OD27	Trafo 01		24VAC 1000VA		G8	3/11
	OD29	Fonte	IFM	24Vcc 10A		G2	3/11
G	OD30	Torre de Sinalização	Sibratec	LTA5052T		H4	44/1
	OD31	Balança do Misturador	Alfa	3104C		D10	58/1
	OD32	Tc Rosca Elev.	Sibratec			H4	38/1
	OD33	Tc Elevador	Sibratec			G4	39/1
H	OD34	Cartão 07 CLP	Schneider	AMI0410		B8	15/1
	OD34	Cartão de Entradas Analógicas	Schneider			L12	3/11
	OD35	Termostato	Sibratec	KTS-011		G15	3/11
I	OD36	Torre de Sinalização	Sibratec	LTA5052T		I16	49/1
	OD37	Termostato Paine	Sibratec	KTS-011		G11	49/1
J	OD38	Termostato Paine	Sibratec	KTS-011		G11	62/1
	OD39	Torre Sinalização	Sibratec	LTA5052T		I14	62/1

	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A	OD40	Termostato Painel	Sibratec	KTS-011		G12	76/1
	OD41	Torre Sinalização	Sibratec	LTA5052T		I15	76/1
B	OD42	Termostato Painel	Sibratec	KTS-011		G11	88/1
	OD43	Torre Sinalização	Sibratec	LTA5052T		I13	88/1
	OD44	Balança do Misturador	Alfa	3104C		D10	71/1
C	OD45	Balança do Misturador	Alfa	3104C		D10	84/1
	OD46	Balança do Misturador	Alfa	3104C		D10	97/1
	OD47	Sinaleiro	Sibratec	LED AD22-22D-RG24		F4	57/1
D	OD48	Sinaleiro	Sibratec	LED AD22-22D-RG24		F4	70/1
	OD49	Sinaleiro	Sibratec	LED AD22-22D-RG24		F4	83/1
	OD50	Sinaleiro	Sibratec	LED AD22-22D-RG24		F4	96/1
E	OD51	Tomada	Sibratec	10A		I17	76/1
	OD52	Torre Luminosa	Sibratec	comentário		H13	34/1
	OD53					B2	30/1
F	OD54					B6	37/1
	OD55					B1	29/1
	OD56	Tomada		10A		G14	49/1
G	OD57	Tomada		10A		I16	62/1
	OD58	Toamada		10A		I16	88/1
	R01	Aciona Bland	Conexel	220V		J15	21/1
H	R02	Habilita Bland	Conexel	24VCC		J17	21/1
	R03	Liga A03	Conexel	24VCC		H12	43/1
	R04	A04	Conexel	24VCC		H11	23/1
	R05	A05	Conexel	24VCC		H13	23/1
I	R06	Liga A20	Conexel	24Vcc		J13	38/1
	R07	Liga A21	Conexel	24Vcc		I13	39/1
J	R08	Liga A22	Conexel	24Vcc		I12	40/1
	R09	Liga A23	Conexel	24Vcc		I11	42/1



	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A	R10	Liga A24	Conexel	24Vcc		I13	42/1
	R11	Liga A25	Conexel	24Vcc		I15	42/1
B	R12	Liga A26	Conexel	24Vcc		I17	42/1
	R13	Liga A30	Conexel	24Vcc		I15	48/1
	R14	Liga A32	Conexel	24Vcc		G18	50/1
C	R15	Liga A34	Conexel	24vcc		G17	51/1
	R16	Liga A35	Conexel	24Vcc		G16	52/1
	R17	Liga A36	Conexel	24Vcc		H15	53/1
D	R18	Liga A38	Conexel	24Vcc		G15	54/1
	R19	Liga A34	Conexel	24vcc		G15	51/1
	R20	Liga A41 e A42	Conexel	24VCC		H15	61/1
E	R21	Liga A43 e A44	Conexel	24VCC		G18	63/1
	R22	Liga A45	Conexel	24VCC		G15	64/1
	R23	Liga A52	Conexel	24VCC		G17	64/1
F	R24	Liga A53	Conexel	24VCC		G17	65/1
	R25	Liga A47 e A48	Conexel	24VCC		I15	66/1
	R26	Liga A49 e A50	Conexel	24VCC		G16	67/1
G	R27	Liga A54 e A55	Conexel	24VCC		H15	74/1
	R28	Liga A56 e A57	Conexel	24VCC		G18	75/1
	R29	Liga A58	Conexel	24VCC		G15	77/1
H	R30	Liga A64	Conexel	24VCC		G17	77/1
	R31	Liga A65	Conexel	24VCC		G17	78/1
	R32	Liga A60 e A61	Conexel	24VCC		H15	79/1
	R33	Liga A62	Conexel	24VCC		G16	80/1
I	R34	Liga A66 e A67	Conexel	24VCC		H15	87/1
	R35	Liga A68 e A69	Conexel	24VCC		I18	89/1
J	R36	Liga A70	Conexel	24VCC		G15	90/1
	R37	Liga A76	Conexel	24VCC		G17	90/1

	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A	R38	Liga A77	Conexel	24VCC		G17	91/1
	R39	Liga A72 e A73	Conexel	24VCC		I15	92/1
B	R40	Liga A74	Conexel	24VCC		G15	93/1
	S01	Água 01 Fechada	MGA	Feedback		D9	34/1
	S02	Água 01 Aberta	MGA	Feedback		G9	34/1
C	S03	Água 02 Fechada	MGA	Feedback		D11	34/1
	S04	Água 02 Aberta	MGA	Feedback		G11	34/1
	S05	Pás Rotativa da Moega	Incontrol	RP10BDRA		H15	34/1
D	S07	Nível Moega Misturador	Incontrol	RP10BDRA		I2	49/1
	S08	Nível Empacotadora	Incontrol	RP10BDRA		I7	49/1
	S09	Nível Moega Misturador	Incontrol	RP 10BDRA		I2	62/1
E	S10	Nível Empacotadora	Incontrol	RP 10BDRA		I7	62/1
	S11	Nível Moega Misturador	Incontrol	RP10BDRA		I2	76/1
	S12	Nível Empacotadora	Incontrol	RP10BDRA		I8	76/1
F	S13	Nível Moega Misturador	Incontrol	RP10BDRA		I2	88/1
	S14	Nível Empacotadora	Incontrol	RP10BDRA		I7	88/1
	S15	Micro Esteira	Sibratec	AXCK-S141		D7	59/1
G	S16	Micro Esteira	Sibratec	AXCK-S141		D8	72/1
	S17	Micro Esteira	Sibratec	AXCK-S141		D8	85/1
	S18	Micro Esteira	Sibratec	AXCK-S141		D8	98/1
H	X00	Bornes		Borne de alimentação da fonte do CLP		L7	3/11
	X10/3	Régua de bornes				B7	31/1
	X11	Régua de bornes				B5	45/1
I	X24	Régua de bornes				B4	60/1
	X25	Régua de bornes				B4	73/1
	X26	Régua de bornes				B4	86/1
	X27	Régua de bornes				B4	99/1
J	X3	Régua de bornes				B2	6/11

	Label	Textual description	Manufacturer	Annotation	Order number	Position	Folio nu
A	X32:4					B1	17/1
	X32:5					B1	18/1
B	X32:6					B1	19/1
	X4	Régua de bornes				B9	6/11
	X5/1	Régua de bornes				B1	36/1
C	X6	Régua de bornes				B7	4/11
	X7	Régua de bornes				B3	8/11
	X8	Régua de bornes				B10	8/11
D	X9	Régua de bornes				B6	28/1
E							
F							
G							
H							
I							
J							